



SCORPION BRAND

INNOVATION SINCE 1975

Submittal Sheet # SCORPSPPH1

PRODUCT:

SP716

Pan

6 x 7/16"

Application: Steel studs to track, 20 to 25 gauge

Steel studs to door frame jamb anchor clips

Other metal-to-metal applications where high torque is required

Sheet metal fabrication

Description: Pan Head, #2 Phillips Recess Drive, 15 TPI, Black Phosphorus Finish with Self Piercing point. Available in NanoGard® Exterior finish and clear zinc silver finish.

Meets ASTM C1513 and ISO 9002 certifications and standards

Directions: Use standard screw gun with depth sensitive nose piece. Suggested screw gun for optimum performance is 4 amps minimum and 0 to 2500 rpm. Bugle Head is completely seated when the head is flush with the work surface. Overdriving may result in failure of the fastener, the metal the fastener is attaching to or stripping of the head recess. Penetration of three thread pitches beyond the penetrated metal is minimum.

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JOB NAME

CONTRACTOR

DATE

TRADEMARKS:

NOTICE:

We shall not be liable for incidental and consequential damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instruction or for other than the intended use. Our Liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing to us within thirty (30) days of the date it was or reasonably should have been discovered.



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Pan Head Self Drill



Pan Head



23° Point



#2 Phillips Drive



Features:

The Pan Head Screw is designed specifically for the attaching light (25-20) gauge steel metal stud and track.

PRODUCT SPECIFICATIONS

Fastener Classification	Light Gauge Metal
Fastener Head	Pan
Fastener Drive	#2 Phillips
Fastener Gauge	#6,
Fastener Point	Drill
Fastener Package Type	Packaged Screws
Fastener Package Weight	1lb Box, 5 Pound, Bulk Box

STANDARD CORROSION TEST RESULTS

Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust

All Scorpion screw products are manufactured in facilities that are ISO 9002 and ISO 14001 certified and approved. The fasteners comply with ASME B18.6.4 and ASTM C 1513, as, and are approved for use by the Uniform Building Code, International Residential Code and International Building Code. ©2014 Scorpion® are registered names or trademarks by Grabber Construction Products Inc.