

Heavy Gauge Metal (20ga or thicker)**Product #240****Bugle Head DRIVALL® Self Drilling** (1 OF 3)

Attaches drywall or wood to heavy gauge metal 20-8 gauge. Bugle head creates a smooth professional finish.

Finish - Black/Gray Phosphate, Clear Zinc and GRABBERGARD

Bugle
Head

Drill Point

#2 Phillips
Drive

LOX

APPLICATIONS

- ▶ Self-drilling screws used to attach drywall to heavy gauge metal 20-8 gauge.
- ▶ Gypsum board to 20-8 gauge steel studs and track
- ▶ Insulation to steel, 20-8 gauge
- ▶ Collated or Bulk

PRODUCT FEATURES

- ▶ ACQ and Fire Treated wood Compliant with GRABBERGARD Coating
- ▶ 14 TPI
- ▶ Bugle head creates a smooth professional finish.
- ▶ #2 Phillips recess drive or LOX®
- ▶ Drill point is designed for penetration into 20-8 gauge steel

SPECIFICATIONS

- ▶ Gauge - #6 - #10
- ▶ Length - 1" to 5"
- ▶ Head Type - Bugle
- ▶ Recess Type - #2 Phillips or LOX®
- ▶ Thread Type - Single Lead
- ▶ Finish - Black/Gray Phosphate, Clear Zinc and GRABBERGARD®
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

INSTALLATION GUIDELINES

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance - 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- ▶ Overdriving may result in failure of the fastener or strip out of the work surface.
- ▶ Minimum 2500 rpm 4 amp screwgun recommended
- ▶ Install screws flush with surface, or with a countersink

Heavy Gauge Metal (20ga or thicker)

Product #240

Bugle Head DRIVALL® Self Drilling (2 OF 3)

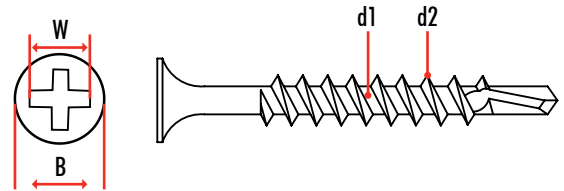
PRODUCT SIZES AND ORDERING INFORMATION

Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
14RG	#6x1-1/4"	32 mm	8 M	32.00(lbs)
15RG	#6x1-5/8"	41 mm	5 M	22.00(lbs)
16RG	#6x1-7/8"	47 mm	4 M	26.00(lbs)
30SRG	#8x2-3/8"	60 mm	3 M	28.00(lbs)
30SRG	#8x2-3/8"	60 mm	3 M	28.00(lbs)
14Z8LOX®	#8x1-1/4"	32 mm	1 M	7.00(lbs) (Collated only)
30MRG	#8x2-5/8"	66 mm	2 M	20.00(lbs)
30LRG	#8x3"	76 mm	2 M	20.00(lbs)
B10350SDL2RG	#10x3-1/2"	89 mm	1 M	22.00(lbs)
B10350SDL2Z	#10x3-1/2"	89 mm	1 M	22.00(lbs)
B10350SDRG	#10x3-1/2"	89 mm	1 M	22.00(lbs)
B10350SDZ	#10x3-1/2"	89 mm	1 M	22.00(lbs)
B10400SDL2Z	#10x4"	102 mm	1 M	24.00(lbs)
B10400SDRG	#10x4"	102 mm	1 M	24.00(lbs)
B10400SDZ	#10x4"	102 mm	1 M	24.00(lbs)
B10450LYZ	#10x4-1/2"	115 mm	1 M	25.00(lbs)
B10500SDL2Z	#10x5"	127 mm	1 M	26.00(lbs)
B10500SDRG	#10x5"	127 mm	1 M	26.00(lbs)
B10500SDZ	#10x5"	127 mm	1 M	26.00(lbs)

*Collated screw packaging option available on selected items.

STANDARD CORROSION TEST RESULTS

Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust



DRILLING CAPACITY

Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
6	3	0.090-0.110	20-12
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8

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