

# **Product Specification Manual**





# SERVING THE WORLDWIDE CONSTRUCTION INDUSTRY FOR OVER FIFTY YEARS

1967 to 2020

- ▶ Premium Quality Fasteners
- ▶ Innovative Tools, Products, and Building Materials
- Superior Customer Service

GRABBER Construction Products, Inc., is an international distributor of premium quality fasteners and fastening systems for use in drywall, wood, and steel applications in the commercial and residential construction markets. GRABBER also distributes a large range of proprietary tools, accessories, and building materials to the drywall construction industry.

GRABBER serves these industries from sales and distribution centers throughout the United States and Canada. GRABBER's international market includes Mexico, South America, Europe, Scandinavia, Asia, Australia, New Zealand, and the Middle East.

#### **GRABBER® COMMITMENT**

- 1. Treat our customers and vendors with respect
- 2. Provide consistent value in our products and services
- 3. Help our customers and vendors build their businesses
- 4. Bring integrity and ethics to all our business relations





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# PRODUCT MANUFACTURING, TESTING AND CERTIFICATION

All GRABBER® fasteners are manufactured from steel wire, Grade 1018 to 1022, in facilities that are ISO 9001 and 14001 certified. The product test results included in this catalogue, where specified, were obtained under controlled conditions in independent, certified testing laboratories. The data provided are ultimate average values. Design loads should be calculated by a qualified design professional.

#### **DEFINITIONS**

**ASTM - ASTM International** 

ICC - International Code Council

ISO - International Standards Organization

Shear Strength - Measure of the force that when applied at a right angle, will break a fastener.

Pull-out Resistance - Amount of force required to pull a fastener out of a specified thickness of wood or steel.

Ultimate Load - A load that during a controlled test, produced complete failure of the fastener.

Salt Spray Test - A common testing method to determine the corrosion resistance of plating and finishes. Fasteners and materials to be tested are placed in a fog chamber with an atmospheric mixture of water and sodium chloride that is maintained at 100% humidity. Test results are expressed in hours of exposure without evidence of normal corrosion. Tests are conducted in accordance to ASTM B117.

Kesternich Test - A test of the corrosion resistance of materials and fasteners which involves repeated condensation and drying cycles. GRABBER® fasteners submitted for Kesternich tests are maintained at 18° C to 28° C and 75% humidity for 16 hours, after being exposed to a contained sulfur dioxide atmosphere at 40° C and 100% humidity for 8 hours. Test results are expressed in the number of cycles of exposure completed without evidence of normal corrosion.

#### **DESCRIPTIONS**

GRABBER® Fasteners - Coarse thread screws with super-sharp points, designed for drywall to wood and wood-to-wood applications.

STREAKER® Fasteners - Self-tapping screws with a unique thread, and a hardened, extra-sharp 23° point that allows direct penetration of 20 to 25 aguae steel.

Winged Fasteners - Used to attach plywood or particle board to 12-16 gauge steel. The wings bore a hole in the wood greater in diameter than the major diameter of the screw. As the point of the fastener enters the metal, the wings are broken off, allowing the fastener to tap into the metal.

Pilot Point - A self drilling screw with an unthreaded portion of the shank between the point and the threads. Designed to attach wood or plywood to 14-20 gauge steel.

DRIVALL® - GRABBER® line of self drilling screws for use with 12-20 gauge steel.

Self Drilling Screws - Fasteners with a point capable of drilling into medium to heavy 12—20 gauge steel. Drill points are classified as #1 through #5, with a #5 point being capable of penetrating thicker gauge metals. GRABBER® manufactures fasteners with #2, #3, and #4 points.

Self Tapping Screws - A fastener that can tap its own threads. All GRABBER® drywall screws are self tapping.

#### **FASTENER POINTS**

Auger Point - A knurled thread used to ream out material to reduce driving torque in hard materials.

GRABBER® Point - Coarse thread screws with super-sharp points, designed for wood-to-wood applications.

Pilot Point - A self drilling point with an unthreaded portion of the shank between the point and the threads, designed to attach wood or plywood to medium gauge metal.

Type 17 Point - A screw slotted at the point (shank slotted) to aid in drilling and displacing hard materials.

STREAKER® Point - Piercing sharp pointed gypsum board screw for metal studs. The STREAKER® has an especially sharp point having multiple threads occurring within the other in the body portion of the screw. In the tapered portion of the screw, one of the threads gradually decreases in diameter and fades into the tapered portion of the shank and terminates. The other thread continues on toward the point end, decreases in diameter and fades into the tapered portion of the shank at a point nearer the pointed end of the screw.

Winged Point - Used to attach plywood or particle board to medium or heavy gauge steel. The wings bore a hole in the wood greater in diameter than the major diameter of the screw. As the point of the fastener enters the metal, the wings are broken off, allowing the fastener to tap into metal.

QuickGrab Point - The QuickGrab point is an extra sharp point that helps the screw start faster. GRABBER's exclusive QuickGrabTM point ensures screws start quicker and drive faster.



# PRODUCT MANUFACTURING, TESTING AND CERTIFICATION

#### **FASTENER HEADS**

Bugle Head - Designed to seat fast and easily into wood or drywall.

Scavenger Head - Designed to eliminate paper burrs in drywall with a secondary ring under the normal Bugle head design. This double head effectively reduces paper burns for a cleaner finish.

Trim Head - Narrow head for finishing applications.

Pan Head - High torque head for metal-to-metal applications.

Wafer Head - Low profile head for wood, lath, and metal-to-metal applications.

Hex Head - High torque head for metal-to-metal applications.

#### **FASTENER DRIVES**

Phillips Recess - Standard recess for a pointed, cross-shaped driver.

Square Recess - Four-sided recess.

LOX® Drive - A "stick fit", high torque recess that eliminates the need for a magnetic bit holder.

#### **FINISHES**

Yellow Zinc - A yellow/gold plating used on fasteners designed for interior applications when appearance is a concern, such as in cabinet installation.

Gray Phosphate - Common gray colored plating for drywall screws.

Clear Zinc - A silver-colored plating that inhibits rust, usually used on fasteners for lath to steel and steel to steel applications.

GRABBERGARD® - A specially formulated plating for corrosion protection on exterior grade fasteners.

#### WARRANTY

GRABBER® warrants its products conform to GRABBER's published specifications. The user shall determine the suitability of the product for their particular application.

THE FOREGOING WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE NOT EXPRESSLY SET FORTH HEREIN.

GRABBER® and any seller's liability for damage hereunder shall not exceed the purchase price of the product. IN NO EVENT SHALL MANUFACTURER OR SELLER BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OF THIS PRODUCT BY BUYER, BUYER'S USER, OR ANY OTHER PERSON. Notification of any claim must be sent in writing to GRABBER®. The notice should contain a statement as to how the product failed to meet our warranty, the proof of purchase, and the amount of refund claimed.



## **CORROSION PROTECTION STANDARDS**

Question - What are the standards for "corrosion protection"?

Question - When can staining occur?

Corrosion protection is an area of significant consumer confusion. Plating screws to protect the base metal is a difficult science. The concept is simple: typically construction grade screw fasteners are made of carbon steel wire. Carbon steel wire rusts when exposed to the elements. Corrosion is defined as the "destructive alteration of metal by chemical or electrochemical reaction within its environment, which encompasses not only atmospheric exposure by all interacting conditions associated with the application. The severest form is direct chemical attack, while the electrochemical in nature is slower, but just as damaging." International Fastener Institute.

There are two major way of protecting your fastener from corrosion: 1-choose a metal that is not susceptible to corrosion: gold, platinum, stainless steel. The obvious draw backs are cost and engineering suitability. 2-Coat the base metal to separate it from the corroding chemical or environment.

Coatings are rated by the ASTM B117 salt spray method. Coatings are designed to withstand "x" amount of hour exposure in a controlled testing chamber at 95 degree temperature and a 5% salt spray environment.

GRABBER® provides a full range of fasteners for both interior and exterior use. GRABBER® interior screws are coated with phosphate to meet ASTM specifications of 24 hr salt spray resistance.

GRABBER® exterior grade screws are coated with the proprietary GRABBERGARD® coating (comprised of several layers of zinc coating with a final coating of a chemical composition including: resin, pigment, aluminum powder, and filler. GRABBERGARD® Premium quality exterior screws are manufactured to withstand 1000 hours in the ASTM B117 test environment.

The chemicals in the wood itself do at times produce a staining. Painting with an oil based paint will help, as the paint acts as a further sealant against the elements and reduces chance for oxidization. We placed our disclaimer on the box, as it is our experience that a chance for staining is never completely eliminated with a coated fastener.

However, our experience is that while GRABBERGARD® and Stainless will not corrode and weaken your fastening, staining between the dissimilar materials can and does appear. Fence applications allow for moisture to collect around the screw heads and then gravity works to have the water drip down the face of the board. Any chemical reaction can result in wood discoloration.

GRABBER® is committed to providing industry recognized professional grade fasteners and equally committed to raising consumer awareness relative to application engineering of construction fasteners.

Please call or email with any questions. You can contact us toll free at 1-800 477-8876.

## STANDARD CORROSION TEST RESULTS

FINISH	TEST	STANDARD RESULTS	PROTOCAOL	
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust	
Yellow Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust	
Clear Zinc	Salt Spray Results	ASTM B117	12 hours, no red rust	
GRABBERGARD®	Salt Spray Results	ASTM B117	1,000 hours, no red rust	
GRABBERGARD®	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust	



## **GALVANIC REACTION CHART**

Below is a galvanic reaction chart for dissimilar metals.

Galvanic Corrosion Risk							Co	ontac	t Me	tal					
		Magnesium and Alloys	Zinc and Alloys	Aluminum and Alloys	Cadmium	Carbon Steels	Cast Iron	Stainless Steel	Lead, Tin, and Alloys	Nickel	Brasses, Nickel-Silvers	Copper	Bronzes, Cupro-Nickels	Nickel Copper Alloys	Nickel-Chrome Alloys, Titanium, Silver, Graphite, Gold, and Platinum
	Magnesium and Alloys														
	Zinc and Alloys														
	Aluminum and Alloys														
	Cadmium														
	Carbon Steel														
etal	Cast Iron														
Ž	Stainless Steels														
Corroding Metal	Lead, Tin, and Alloys														
orro	Nickel														
Ū	Brasses, Nickel-Silvers														
	Copper														
	Bronzes, Cupro-Nickels														
	Nickel Copper Alloys														
	Nickel-Chrome Alloys, Titanium, Silver, Graphite, Gold, and Platinum														

This chart is designed to assist in broadly assessing the risk of galvanic corrosion associated with a given metal coming into contact with another metal. To use the chart, align the metal to be assessed (for the risk of corrosion) in the left column with the Contact Metal listed in the upper row; green represents a lower risk and red represents a higher risk. For a more specific assessment of the risk of galvanic corrosion, please check with other sources.

Please understand that green represents "lower risk" not "no risk." It should be noted that if sacrificial plating is incorporated in the fastener design, then galvanic action can result in the deterioration of the sacrificial coating, rather than of the fastener. We would advise that the suggested fasteners for dissimilar-metal applications would incorporate our GRABBERGARD® coating which utilizes both barrier and sacrificial coatings to minimize the chance and/or rate of corrosion. The barrier coating used to encapsulate our zinc and anti-corrosion chemical bonding agents minimize the opportunity for contact to occur, thereby further minimizing the risk of corrosion.



#### **GALVANIC REACTION CHART**

**G001. GALVANIC CHART** 

CORRODED END (ANODIC OR LEAST NOBLE)

MAGNESIUM

MAGNESIUM ALLOYS

ZINC

ALUMINUM 5052, 3004, 3003, 1100, 6053

CADMIUM

ALUMINUM 2117, 2017, 2024

MILD STEEL (1018), WROUGHT IRON

CAST IRON, LOW ALLOY HIGH STRENGTH STEEL

**CHROME IRON (ACTIVE)** 

STAINLESS STEEL, 430 SERIES (ACTIVE)

302, 303, 304, 321, 347, 410,416, STAINLESS STEEL (ACTIVE)

NI - RESIST

316, 317, STAINLESS STEEL (ACTIVE)

**CARPENTER 20 CB-3 STAINLESS (ACTIVE)** 

**ALUMINUM BRONZE (CA 687)** 

HASTELLOY C (ACTIVE) INCONEL 625 (ACTIVE) TITANIUM (ACTIVE)

**LEAD - TIN SOLDERS** 

LEAD

TIN

**INCONEL 600 (ACTIVE)** 

NICKEL (ACTIVE)

60 NI-15 CR (ACTIVE)

80 NI-20 CR (ACTIVE)

**HASTELLOY B (ACTIVE)** 

**BRASSES** 

COPPER (CA102)

MANGANESE BRONZE (CA 675), TIN BRONZE (CA903, 905)

SILICON BRONZE

**NICKEL SILVER** 

**COPPER - NICKEL ALLOY 90-10** 

**COPPER - NICKEL ALLOY 80-20** 

**430 STAINLESS STEEL** 

NICKEL, ALUMINUM, BRONZE (CA 630, 632)

MONEL 400, K500

SILVER SOLDER

**NICKEL (PASSIVE)** 

60 NI- 15 CR (PASSIVE)
INCONEL 600 (PASSIVE)

80 NI- 20 CR (PASSIVE)

**CHROME IRON (PASSIVE)** 

302, 303, 304, 321, 347, STAINLESS STEEL (PASSIVE)

316, 317, STAINLESS STEEL (PASSIVE)

CARPENTER 20 CB-3 STAINLESS (PASSIVE), INCOLOY 825

NICKEL - MOLYBDEUM - CHROMIUM - IRON ALLOY (PASSIVE)

SILVER

TITANIUM (PASS.) HASTELLOY C & C276 (PASSIVE), INCONEL 625(PASS.)

GRAPHITE ZIRCONIUM GOLD

**PLATINUM** 

PROTECTED END (CATHODIC OR MOST NOBLE)



# **GRABBERGARD® Exterior All-Weather Screws**



#### All GRABBERGARD® Screws are compliant with:









GRABBERGARD® exterior screws provide superior protection from rust and corrosion. GRABBERGARD® withstands destructive elements like salt water, chemicals, acid rain, sunlight and industrial pollutants.

#### **Use GRABBERGARD®** screws for:

- Decks
- **▶** Siding
- **▶** Barns
- Metal buildings
- ▶ Gutters, downspouts
- ▶ Gazebos
- Many more exterior applications

#### **Relevant MicroPro information:**

MicroPro <sup>™</sup> technology offers many benefits including significantly improved corrosion performance. Smart Sense <sup>™</sup> pressure treated wood with MicroPro technology exhibits corrosion rates on metal products similar to CCA pressure treated wood and untreated wood.

GRABBER Construction Screws go in fast and hold tight. No more popped nails.

Note: Staining may occur when using fresh cut timber including Cedar & Redwood.

Exceeds 1000-hour salt spray test under ASTM B117 Method

#### For Drywall to Pressure Treated

GRABBERGARD® Bugle Head Coarse ExterioScrews include #2 Phillips drive bit tips. Screw sizes available include 6x1, 6x1¼, 6x1 5/8, 7x2, 7x2¼, 8x2½, 8x3, 10x3½, 10x4

#### For Wood to Pressure Treated

LOX Flat Head and Trim Head Coarse Exterior Screws include free #2 LOX drive bit tins

Item numbers ending in RG are GRABBERGARD® and are available in a variety sizes and colors.

#### **GRABBERGARD®** proves superior in these independent tests:

#### After 15 cycles of Ksternich testing...

**GRABBERGARD®** 

**GRABBERGARD®** 









**Dacrotize Finish** Stainle

Stainless Steel 410

#### After 500 hours of salt spray testing. . .

**GRABBERGARD®** 

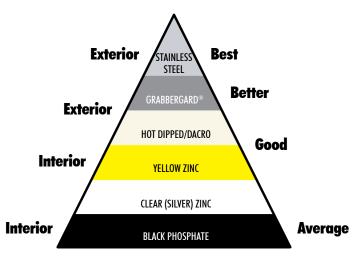


**Yellow Zinc Dicromate** 



# **Rust Never Sleeps**

			PLATING	GS & COATINGS CH	ART		
	TYPE	PHOSPATING	ZINC CROMATING	DACROTIZING	HOT DIPPING	GrabberGard®	STAINLESS STEEL
PROPERTIES	BASE	PHOSPHATE CONVERSION	ELECTROPLATED ZINC	HOT DIPPED ZINC COATING E		ELECTROPLATED ZINC	Superior in composition,
SUPPLEMENT		RUST PREVENTION OIL	Cr6+ (0 2u)	+AJnCr203mCr03	N/A	CHEMICAL CONVERSION & COATING	stainless steel is a formulation of alloys, not base metal with coatings
SALT SPRAY TEST (ASTM B117)		12, 24, 48, 96 Hour	24, 48, 72, Hour	120 Hour	240 Hour	1000 Hours	applied by dipping,
KESTERNICH TES SFW02S)	T (DIN 50018	2 Cycle	2 Cycle	3 Cycle	5 Cycle	15 Cycle	electroplating, or peening. These alloy formulations
HEAT RESISTANC	E (JIS K54007.1)	150 deg. C X 2H	70 deg. C X 1H	250 deg. C X 7H	250 deg. C X 7H	250 deg. C X 7H	come together to provide specific properties and
ACID RESISTANCE		Basic Metal Soluable < 5 Min.	Decoating in Less than 1 Min.			No Change in 24M	degrees of corrosion resistance as they relate to
ALKALI RESISTAN HYCLORIDE)	ICE (3% SODIUM	24H	24H	24H	48H	72H	screw applications.  For example, the 302 to 316
WETHERING TEST	T (JIS K54007.6.17)	Red Rust in 500H	White Rust in 500H	Decoloring in 500H	White Rust in 500H	No Change in 500H	series is a formulation that includes nickel and
GALVANIC CORRO	OSION	Heavy	Heavy	Heavy	Heavy	Least	chromium for superior
ADHESION (PULL	L OF TAPE)	Weak	Chromate Film is Weak	Weak	Strong	Very Strong	resistance to
COVERING POWE	DER	Red Dust Soon	Acid Apt to Remain Inside Recess	Hard to Coat Inside Recess	Hard to Apply Thin Coat Properly	No Problem	common corrosion such as constant water exposure or
DEFECTS THAT CO	OULD OCCUR TO	Least	Softens Hardness	Softens Hardness	Softens Hardness	Least	the high levels of tannic acid in cedar and redwood.
ENVIRONMENTAL	L CONCERNS	Need Facilities for Effluent Treatment	Need Facilities for Chromic Acid Waste & Effluent Treatment	Need Device for Exhausting Gases	Need Device for pH Adjustment	No Effluent	(316 is formulated with molybdenum for superior corrosion resistance in areas of high salt water
REMARKS		Suitable for Short Term Corrosion Resistance	Extra Chromating Process After Hydrogen Embittlement Prevention Treatment	Unsuitable with Hardened Parts Could Soften Hardness. Stoving is 300 deg. C. Lower Temp. Will be Less Anti-Corrosive	Unsuitable with Hardened Parts Could Soften Hardness.	Backing at 150-200 deg. C Prevents Hydrogen Embittlement	and/or acid rain exposure consentrations.) They are also non-magnetic. 410 grade sacrifices a bit of corrosion resistance for strength and is used for self drilling screw applications.
SIMPLIFIED ILLU	STRATION						Chromium, Manganese,
						GrabberGard®	Molybdenum, Nickel,
		OIL	CHROMATE			CHROMATE CHEMICAL CONVERSION	Silicon, Phosphorus,
		Zn(Mn) Phos.	Zn	N Zn nCr203mCr03	Zn	Zn	Sulphur,
		BASIS METAL	BASIS METAL	BASIS METAL	BASIS METAL	BASIS METAL	Iron, Carbon



**SCREW RUST & CORROSION RESISTANCE** 



What Really is Corrosion? In laymens terms, corrosion is the deterioration of metal by either chemical or electrochemical reaction with our environment. That includes everything from acid rain, to proximity to salt water, to tannins in wood. Just a few reasons why rust (corrosion) never sleeps!

**Electrochemical Reaction** - When metals with different electrical potentials contact each other in the presence of an electrolyte ( That being fog, dew, humidity, or water.)

**Galvanic Corrosion** - Occurs with non-compatible metals contact each other in the presence of an electrolyte ( water, fog, etc.)

**Plating Thickness:** The service life of a fastener is usually proportional to the thickness of the plating. Thicker plating, longer life (resistance to corrosion).

Plating Metals - Zinc, Chromate and Aluminium are common. Cadmium is no longer used in the United States because of environmental issues.

What's Plating and Coating? Taking a base metal and depositing a protective metal shell by either electroplating, hot dipping or mechanically depositing metal. (Passivation is a cleaning process for stainless steel by which the fastner is immerced in a nitric acid/ water bath to eliminate foreign matter.)

**Electroplating** - Current is applied to a water based chemical compound. This "attaches" the chemical to the submerged base metal. Thickness range from commercial grades of .000015 to .00005 inches. Thicker platings are generally economically impractical

Hot Dip Galvanizing - Carbon steel is suerged in a molten zinc "bath" at 959 degrees. Viola! The zinc alloy bonds to the base metal. HDG produces very thick coatings. .0021 is standard. Heavier coatings can be spec'd to .0034

Mechanical Plating - Glass beads, coated with plating material, tumble against base metal and physically "cold weld" plating to base metal. Platings are comparable in thickness to HDG products.

The Real Deal on Stainless Steel
Stainless Steels is a family of ferrous alloys
that include iron, carbon, chromium, molybdenum and
nickel. (nickel being the most impo rtant.) The key
to stainless is its ability to form a thin oxide "film" or
protective skin on its surface. This film prevents oxidation, and in the right formulations, hold out rust and
corrosion far longer.

Austenitic Stainless - The 18-8 and 300 series stainless, Non-heat treatable and non-magnetic, comprised of 18% chromium and 8% nickel. The best for corrosion resistance.

Ferritic Stainless - Magnetic iron - chromium magnetic alloys. Non-heat treatable Used for high temperature applications. Type 430

Martensitic Stainless - Iron-chromium alloys with 12 to 17% chromium. Heat treatable and magnetic. 410 is the least expensive stainless coating and offer more corrosion resistance than zinc and zinc chromates.

For more details on Corrosion, Coatings and Plating and Stainless Steel go to www.grabberman.com or contact your local GRABBER representitive.

\$5.00





# **TECHNICAL NOTE**

On Cold-Formed Steel Construction

Light Gauge Steel Engineers Association • Washington D.C. • Toll Free: (866) 465-4732 • www.LGSEA.com

#### **FASTENER CORROSION**

**SUMMARY:** Moisture, airborne chemicals and pollutants all can combine to reduce the life of ferrous fasteners through corrosion. This Tech Note examines the corrosion process, available fastener finishes, methods of measuring corrosion and the relative durability of finishes.

1

#### Introduction

Light gauge steel construction has many of the same corrosion issues as other types of construction. Is the project in a coastal area subject to salt laden air or in a urban area where acid rain will attack exterior components of the building? How long will the structure be under construction, exposing interior components to the elements prior to the building being enclosed?

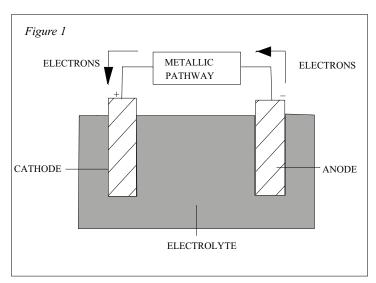
There are also unique features of light gauge steel that will impact structures differently than some alternative building materials. The shape of the common steel track section can act as a trough during construction, collecting rain water and morning dew. The type and location of thermal insulation used in the wall system and the relative humidity can result in water vapor condensing within exterior walls. Since steel framing members are inherently straight and true, it is easier to attain quality construction with less air infiltration through walls. This reduced air movement in wall cavities can cause moisture to accumulate, corroding steel studs and fasteners, if protection is not provided.

#### WHAT IS CORROSION?

Metals are seldom found in their pure state. They are usually found in chemical combinations with one or more nonmetallic elements. Metal corrosion is generally defined as "the undesirable deterioration of a metal or alloy; an interaction of the metal with its environment that adversely affects the properties of the metal." Corrosion of metals is an electrochemical process involving both chemical reactions and the flow of electrons. Protecting metal from corrosion can be accomplished using barrier or cathodic protection.

Barrier protection acts by isolating the metal from its environment. Properties that effect the quality of protection offered include adhesion to the base metal, abrasion resistance and thickness of the coating. Paint is an example of barrier protection.

Cathodic protection works by adding a sacrificial element to the corrosion circuit. In a galvanic cell, electrical current is generated internally by physical and chemical reactions. The cell, like a simple battery, consists of an anode, a cathode, an electrolyte and a return current path as shown in Figure 1. The anode generates electrons, corrodes, while the cathode receives electrons. The electrolyte is the conductor through which the current is carried and is usually a water solution of acids, bases and salts. The return path is a metallic connection from the anode to the cathode and is often the underlying metal. By introducing an element to the corrosion circuit that is more anodic than the base metal, such as zinc to steel, the zinc will give up electrons to the steel. The zinc is sacrificed while the steel is protected. Any one of the metals shown in Table 1 will theoretically corrode while offering protection to any other which is lower in the series, so long as the two are electrically connected. This explains how galvanized steel studs can be field cut or penetrated by fasteners and not have the exposed steel corrode. The adjacent zinc continues to offer cathodic protection to the steel.



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#### Table 1

#### ARRANGEMENT OF METALS IN GALVANIC SERIES

#### **CORRODED END - ANODE**

Magnesium
Zinc
Aluminum
Cadmium
Steel
Tin
Nickel
Bronze
Copper
Nickel-Copper Alloys
Stainless Steel
Gold
Platinum
PROTECTED END - CATHODE

#### TYPES OF CORROSION PROTECTION

Fasteners are most commonly protected from corrosion by plating or coating. In addition to corrosion protection, these surface finishes provide lubricity during drilling and tapping of threaded fasteners which can help to reduce the tapping torque required to install them. The major types of finishes are as follows:

**Phosphate coating.** This black or gray appearing finish is most commonly used on drywall screws. Phosphate is a porous coating, which is usually applied in combination with oil. It is the lowest cost of all fastener finishes and as such, offers only a minimal barrier to corrosion. It is suitable for indoor applications only, where there is minimal chance of exposure to moisture.

**Mechanical zinc plating.** Powdered zinc is applied to the fastener surface by tumbling the fasteners with water, a chemical catalyst, and glass beads which pound the zinc onto the fastener surface. The thickness of the zinc can range from 0.2 to 3 mils  $(1 \text{ mil} = .001 \text{ inch} = 25.4 \mu\text{m}$  where  $\mu\text{m}$  is microns) with increasing thickness of zinc improving the corrosion resistance. The zinc coating remains relatively porous, resulting in a coating with good galvanic protection, but a lesser degree of barrier protection. A chromate sealer can be applied over the zinc for increased barrier protection. This application method cannot uniformly apply zinc to the root diameter of threaded or knurled parts, and thus can provide maximum protection only on smooth fasteners.

**Electro-zinc plating.** This most common fastener finish offers good galvanic and barrier protection. The steel fasteners are first cleaned in acid to insure satisfactory adhesion of the zinc. The fasteners are then introduced to a solution of zinc and an electrical current is passed through the fasteners.

The fasteners, acting as a cathode, attract zinc from the solution which builds up on the surface of the fasteners. The length of time the fasteners are left in the solution determines the coating thickness which can range from 3 to 25  $\mu$ m. The most common zinc thickness on fasteners is called commercial grade, which is 3.5 to 5  $\mu$ m. Clear or yellow chromate is applied as a sealer over the zinc.

There is often confusion concerning the words "galvanized" and "plated" when referring to fastener finish. For fasteners, the term "plated" generally means a zinc coating less than 1 mil thick and "galvanized " refers to a zinc coating greater than 1 mil thick and generally implies application by hot dipping. Table 2 shows the relative thickness of zinc coating on typical building components.

Acid cleaning and the electroplating process cause hydrogen to form on the surface of the steel. Once hydrogen is formed, it is difficult to remove and can lead to hydrogen embrittlement cracking. Of greatest concern is that hydrogen embrittlement failures are typically a delayed failure, occurring months or years after the fastener was installed. The failure occurs because hydrogen atoms migrate through the steel to the point of highest stress. If too much hydrogen is in the part, the hydrogen will build up and eventually cause the steel to crack. The higher the yield strength of the steel and the greater the hardness achieved after heat treating, the more likely hydrogen embrittlement will occur. High strength bolts, powder actuated drive pins and pneumatically driven pins are examples of fasteners with these characteristics.

Hydrogen embrittlement can be minimized by baking the parts after plating. Quality control tests can then be run on the fasteners to insure the possibility of a hydrogen embrittlement failure is reduced.

#### Table 2

#### TYPICAL ZINC COATING THICKNESS

Coating Designation	Thickness ( <u>μ</u> m)
Commercial Grade (fastener)	5.0
G40 (stud)	8.5
G60 (stud)	12.7
G90 (stud)	19.4

Specialty coatings. These coatings are formulations consisting of proprietary mixtures of phosphate, zinc, chromate, and/or aluminum in combination with a binder material. The coatings may be organic or inorganic and are sold under tradenames such as Aericote®, Climaseal®, and Lifecoat®. Fasteners receive these coatings in a dip spin operation and then go through a bake oven to cure the coating. Coatings offer higher initial corrosion resistance because of greater barrier protection combined with cathodic protection from the zinc ingredient which works to contain the corrosion and

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Table 3

#### GUIDELINES ON CORROSION REQUIREMENTS

"All screws shall be corrosion resistant..." - Prescriptive Method For Cold Formed Steel Framing

"Screws shall be given a corrosion-resistant treatment." - Uniform Building Code Standard for Drill Screws

"Where corrosion preventative or decorative finishes are required, screws shall be plated or coated as specified by the user." - SAE J78 standard for Self-Tapping Screws

prevent its spread through the steel base material. Like plain zinc, the thicker the coating is applied, the greater the corrosion protection offered. Although some coatings are applied over electro-zinc, many are applied directly to alkaline cleaned fasteners. A coating applied in this manner eliminates the possibility of hydrogen embrittlement in even the highest strength fasteners. Although more costly than the previously discussed finishes, these coatings offer the highest level of corrosion protection to ferrous fasteners.

**Stainless Steel.** This general term is given to alloys of iron, chromium and nickel that have a high resistance to rust. This material does not corrode because as the chrome oxidizes, a protective film is formed over the steel. The high cost of these fasteners generally limits their use to severe applications such as marine environments, highly corrosive industrial locations or the attachment of highly acidic cedar siding.

#### **TEST METHODS**

The relative performance of the various corrosion protection methods is determined by standard laboratory testing. While these tests cannot predict installed service life, they are an important part of fastener manufacturer's quality control program and help the fastener specifier understand the relative performance of various coatings.

**Salt Spray Test.** In this test, fasteners are placed in a sealed cabinet and exposed to an atmospheric mixture of distilled water (H<sub>2</sub>O) and 5% sodium chloride (NaCl). One hundred percent relative humidity is maintained in the test cabinet at a temperature of 100° F. The testing is continuous 24 hours per day, all per ASTM standard B-117. Fasteners are periodically inspected for corrosion. The test results are reported as hours of exposure to first appearance of rust.

**Mebon Prohesion Test.** This test is similar to the Salt Spray Test but utilizes alternating wet and dry cycles of one hour each. The test is meant to more closely simulate long term natural exposure. Researchers believe that the corrosion of iron occurs most rapidly during drying and rewetting episodes, not during the actual wet period. Only a few jurisdictions and manufactures currently utilize this test.

**Kesternich Test.** This method is much more severe than salt spray testing by simulating the conditions a finish encounters when exposed to a heavy industrial atmosphere. Sulfur dioxide (SO<sub>2</sub>) and nitrogen oxide (NO<sub>2</sub>) are introduced at a rate of 2 liters per cycle into an atmosphere of 100% humidity within a test chamber. These gases, when combined with water, form sulfurous acid (H2So2) and nitric acid (HNO<sub>2</sub>), respectively. One cycle consists of twelve hours wet, with the cabinet closed, and twelve hours dry, with the cabinet open, all per DIN Standard 50018. Results are usually reported as the number of cycles (24 hour periods) the fastener endures with less than 5% red rust. This is the preferred test method for roofing fasteners which are required to meet Factory Mutual Standard 4470.

#### **DURABILITY**

Unlike many building components for which the designer can look to codes or industry standards for guidance, these sources offer little help with the issue of fastener corrosion. Most codes are very general, requiring fasteners to have a corrosion resistant treatment with no further detail. Excerpts from three standards are shown in Table 3.

A better guide for the specifier may be found in the results of long range testing that has been conducted by ASTM and other organizations to determine the corrosion behavior of zinc coatings. The service life of zinc coating is a function of its thickness and the type of environment to which it is exposed. Table 4 is based on the results of worldwide

Table 4

3

#### SERVICE LIFE OF ELECTRODEPOSITED ZINC

Atmosphere Mean Corrosion Rate Industrial 5.6 µm/year Urban non-industrial or marine 1.5 µm/year Suburban 1.3 µm/year Rural 0.8 µm/year Indoors less than 0.5µm per year

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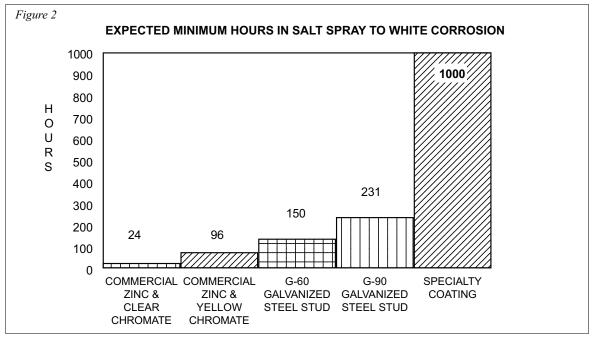


testing and compares the behavior of electrodeposited zinc in various atmospheres. These values are only relative, since individual studies in various parts of the world have provided results that vary widely from these averages.

While field studies have been done on zinc coated fasteners, this data does not allow comparison of different types of coatings. For fasteners, the most widely used guide for rating and selecting coatings is the relative performance

in salt spray testing. Although this test is not an indication of field life, it does give the specifier knowledge of how a finish compares to other types of finishes. Typical values of salt spray corrosion resistance are shown in Figure 2.

When specifying fasteners, consider the field conditions, relative level of finish performance desired and contact the manufacture for specific test information on their fasteners.



#### References

- ASTM B201 Standard Practice for Testing Chromate Coatings on Zinc and Cadmium Surfaces, American Society for Testing Materials.
- ASTM 633 Standard Specification for Electrodeposited Coating of Zinc on Iron and Steel. American Society for Testing Materials.
- 3. Galvanizing for Corrosion Protection, A Specifiers Guide. American Galvanizers Association, 1995
- 4. Durability of Coldformed Steel Framing Members. AISI, 1996
- Atmospheric Corrosion Behavior of Aluminum-Zinc Alloy-Coated Steel, J.C.Zoccola, H.E.Townsend, A.R.Borzillo, and J.B. Horton. ASTM 1978
- Aericote® is a registered trademark of ET&F Fastening Systems, Inc., Climaseal® is a registered trademark of ITW Buildex and Lifecoat® is a registered trademark of Compass International.

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#### **GRABBERGARD® COATING**

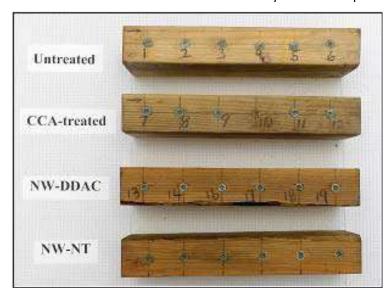
ACQ Compatibility and Corrosion Test Update
January 5, 2005

The Osmose-MSU tests yielded other interesting results. We learned that use of an alloy base, in this case Zinc Nickel (in place of zinc/yellow chromate), significantly improves fastener corrosion resistance — comparable to stainless steel in this test. Zinc Nickel + GRABBERGARD® topcoat showed virtually no corrosion throughout the test and was the next best performer compared to stainless steel.

We also learned that the two variations of ACQ tested, Osmose's ACQ-Type D formulated with DDA chloride quat (labeled "NW-DDAC" in the photos) and ACQ-Type D formulated with DDA carbonate quat (labeled "NW-NT" in the photos) were actually less corrosive than the CCA- treated lumber in the test. It is safe to assume

that Osmose and the other major companies in the wood preservation market are working to make their ACQ chemistry more fastener-friendly. One treatment company recently told GRABBER® that the ACQ-treated lumber we are testing today is indeed less aggressive to steel fasteners than the ACQ-treated lumber we tested two years ago.

While no industry standard corrosion test exists for fasteners in treated lumber (ISANTA/AWPA & ASTM efforts are ongoing), the Osmose-MSU test is a step in the right direction. It gives concerned companies an independently run and controlled test — a means by which we can compare our products to alreadyaccepted products





#### **GRABBERGARD®**

ACQ Compatibility and Corrosion Test Update

January 5, 2005

The Osmose-MSU test results confirm that GRABBERGARD® is acceptable for use in conjunction with ACQtreated lumber. The positive test results we received from MSU further demonstrate that GRABBERGARD® is a coating system that provides:

An optimum combination of cost-competitiveness and corrosion resistance — better performance than low-cost finishes like HDG and much lower cost than stainless while not sacrificing long-term protection

- A wide range of colors custom color-matching is available if necessary
- Integrated coating lubricity to aid in easy installation
- Finish durability GRABBERGARD® maintains adhesion to the substrate even after multiple installation/removal cycles
- Worldwide availability from high-quality, cost-conscious metal finishers.

GRABBER® realizes that competition is strong in this market. We have initiated a substantial R & D effort to create the next generation of GRABBERGARD® coatings and it will surely set the standard for performance in years to come. We plan to have more to report on this effort in 2005. Please contact GRABBER® if you need any more information about GRABBERGARD® or any of our other outstanding corrosion protective coating systems.



# **Self Drilling Screw Selection**

Steel Metal Gauge							
Normal Gauge	Minimum Thickness (inches)	Mils	Maximum Design (inches)				
6	0.0163	16	0.0172				
25	0.0179	18	0.0188				
22	0.0269	27	0.0283				
20	0.0329	33	0.0346				
18	0.0428	43	0.0451				
16	0.0538	54	0.0566				
14	0.0677	68	0.0713				
12	0.0966	97	0.1017				
10	0.1180	118	0.1240				

FOR SI: 1 inch = 25.4mm. 1 mil = 0.0254 mm.

- 1 All dimensions are inches or mils, uncoated.
- 2 U.S. standard gauge for uncoated hot- and cold-rolled sheets. Gauge numbers are only provided as a reference and should not be used to order, design or specify steel studs or joists.
- 3 Minimum thickness of material delivered to the job site.
- 4 Design thickness of steel studs / joists shall not exceed the minimum thickness divided by 0.95. Design thickness = Min. thickness / 0.95.
- 5 Chart above as noted in ICBO AC 46 acceptance criteria

Normal Size Basic Screw Diameter Actual Size	
0 0.0600	
0.0730	
2 0.0860 •	
3 0.0990 •	
4 0.1120	
5 0.1250	
6 0.1380	
7 0.1510	
8 0.1640	
10 0.1900	
12 0.2160	
1/4 0.2500	
5/16 0.3125	
3/8 0.3750	

Where specifying nominal size in decimals, zeros preceding decimal and in the fourth decimal place shall be omitted.

# Self-Drilling Screw Selection Guide Drill Point Selection Top Material to be drilled Software Material to be drilled Word or insulation Total Thickness to be drilled Software Material to be drilled Hole diameter Larger flues screw threads Drilled or punched top material Word or insulation Software Material to be drilled Total Thickness to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Total Thickness to be drilled Batters Material to be drilled Total Thickness to be drilled Tota

#### Drill Flut

The length of the drill flute determines the metal thickness that can be drilled. The flute itself provides a channel for chip removal during drilling action. If it becomes completely imbedded in material, drill chips will be trapped in the flute and cutting action will cease. This will cause the point to burn up or break.



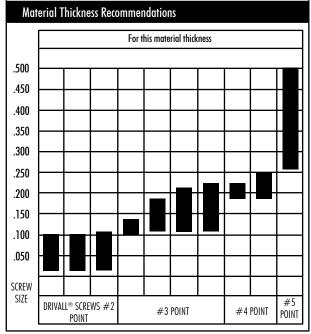
The unthreaded section from the point to the first thread should be long enough to assure the drilling action is complete before the first thread engages the drilled metal. Screw threads advance at a rate of up to ten times faster than the drill flute can remove metal. All drilling therefore should be complete before threads begin to form.

#### **Drilling Through Wood To Metal**

If your application calls for drilling through wood over 1/2" in thickness, a clearance hole is required. Select a fastener with break away wings for this type of job. The wings will ream a clearance hole and break-off when in contact with metal surface (minimum metal thickness .090") to be drilled.

# Drill flute Point length Winged reamer

#### **Recommendations for Drilling Capacity**



NOTE: MEETS OR EXCEEDS SAE J78 - TABLE 9.
TOTAL THICKNESS OF ALL STEEL INCLUDING ANY SPACING BETWEEN LAYERS



# **LEED Information- Screws**

GRABBER® Construction products (screws) are classified as building materials. As such, fasteners are part of a system. The applicable LEED standards are:

#### **Materials and Resources Fasteners, Screws**

4.1 — 4.2 : Recycled Content 0%

% Post Consumer = 100

% Post Industrial = 100

GRABBER® Screw packaging cartons are made of 80% recycled paper and 20% new paper products. Plastic Buckets are re-useable and recyclable

#### **Waste Disposal Methods**

Per our MSDS for screws, Section VII, excess screws are recyclable and disposable in accordance with local, state or environmental ordinances.

#### **Local / Regional Materials**

Unless specified as "American Made", GRABBER $^{\circledR}$  Screws are not produced locally or regionally.

#### **GRABBER®** Construction Products

**GRABBER®** Headquarters

5255 West 11000 North

Highland, Utah 84002

info@grabberpro.com

Phone: 1-800-477-TURN (8876)



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Branch Manager: Mike Brown 1136 industrial Dr SW, Conover, NC 28613 Phone: 866-615-6245

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#### **GRABBER Baltimore**

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#### **GRABBER Ohio**

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#### **GRABBER Midwest**

370 W. Dussel Dr., Suite 5 Maumee, OHIO 43537-1604 419-794-8212

#### **GRABBER Northwest**

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#### **GRABBER Memphis**

6045 E. Shelby Dr. Ste.1 Memphis, TN 38141-7601 662-895-9300

#### **GRABBER Texas**

10990 Petal Street, Ste 400 Dallas, TEXAS 75238-2487 972-470-9044

#### **GRABBER Houston**

2121 Brittmoore Rd, #1400 Houston, TEXAS 77043-2200 713-545-3918

#### **GRABBER Salt Lake**

4273 South 590 West Murray, UT 84123-3615 801-266-4151

#### **GRABBER Virginia**

14801 Willard Rd,Suite 700 Chantilly, VIRGINIA 20151 703-631-8770



Product #230A

# Bugle Head GRABBER® USA (1 OF 2)

Attaches gypsum board to wood. Extra sharp point and threads make driving easier and provide better holding power.

Finish - Black/Gray Phosphate







Point







- ▶ 3/8", 1/2", and 5/8" single-layer gypsum board to wood studs and joists
- ▶ 1/2" and 5/8" double-layer gypsum board to wood studs and joists
- Insulation to wood
- ▶ OSB or plywood to wood
- ▶ Wood to wood applications

#### **PRODUCT FEATURES**

- ▶ Superior holding power and ease of penetration
- A coarse thread screw for general interior applications
- ▶ 8 threads per inch
- Extra sharp, single lead 23° GRABBER point, designed to penetrate quickly and easily
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Lengths 1" to 4"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Gray Phosphate. Also available in Yellow Zinc and **GRABBERGARD®**
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001

#### **INSTALLATION GUIDELINES**

- Use a standard screwaun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- For wood to wood connections, minimum penetration should be 7 diameters (e.g. 1-1/4" for #8 fastener)



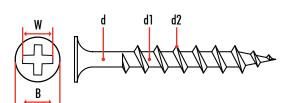
#### Product #230A

# Bugle Head GRABBER® USA (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION							
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton			
100A	#6x1"	25 mm	10 M	32.00(lbs)			
200A	#6x1-1/8"	28 mm	10 M	33.00(lbs)			
300A	#6x1-1/4"	32 mm	8 M	32.00(lbs)			
400A	#6x1-5/8"	41 mm	5 M	22.00(lbs)			
900A8	#8x2-1/2"	63 mm	2.5 M	25.00(lbs)			



PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		



All GRABBER® screw products are manufactured in facilities that are ISO 9001 certified. The fasteners comply with ASTM C1002 performance requirements. ©2012 GRABBER Construction Products, Inc. GRABBER®, STREAKER®, DRIVALL®, LOX®, GRABBERGARD® and SCAVENGER® are registered trademarks of Grabber Construction Products, Inc.







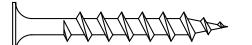


Product #230

# Bugle Head GRABBER® - Interior (1 OF 2)

Attaches gypsum board to wood. Extra sharp point and threads make driving easier and provide better holding power.

Finish - Black/Gray Phosphate, Yellow Zinc and Clear Zinc







Point



ıle G nd

#2 Phillips
Drive

#### **APPLICATIONS**

- ▶ 3/8", 1/2", and 5/8" single-layer gypsum board to wood studs and joists
- ▶ 1/2" and 5/8" double-layer gypsum board to wood studs and joists
- Insulation to wood
- ▶ OSB or plywood to wood
- ▶ Wood to wood applications

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- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ► Finish Gray Phosphate. Also available in Yellow Zinc and GRABBERGARD®
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001

#### **INSTALLATION GUIDELINES**

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ For wood to wood connections, minimum penetration should be 7 diameters (e.g. 1-1/4" for #8 fastener)



#### Product #230

# Bugle Head GRABBER® USA (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION							
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton			
100	#6x1"	25 mm	10 M	29.00(lbs)			
300	#6x1-1/4"	32 mm	8 M	30.00(lbs)			
200	#6x1-1/8"	28 mm	10 M	32.00(lbs)			
400	#6x1-5/8"	41 mm	5 M	22.00(lbs)			
500	#7x2"	51 mm	3.5 M	21.00(lbs)			
600	#7x2-1/4"	57 mm	3 M	20.00(lbs)			
900	#8x2-1/2"	63 mm	2.5 M	19.00(lbs)			
1100	#8x3"	76 mm	2 M	21.00(lbs)			
1200	#10x3-1/2"	89 mm	1 M	17.00(lbs)			
1300	#10x4"	102 mm	1 M	20.00(lbs)			

PULL-OUT TEST DATA								
Screw Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard			
#6	339	309	186	222	224			
#7	430	258	291	250	227			
#8	528	500	396	246	324			
#10	545	320	332	312	255			

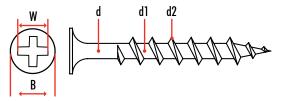
PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

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#### **STANDARD CORROSION TEST RESULTS** Finish Test Standard/Protocol Results Black/Gray Salt Spray Results ASTM B117 24 hours, Phosphate No Red Rust Yellow Zinc **Salt Spray Results** ASTM B117 48 hours, No Red Rust

Salt Spray Results

Clear Zinc



ASTM B117

24 hours, No Red Rust







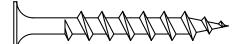


Product #2301

# Bugle Head GRABBER® - Interior (1 OF 3)

Attaches gypsum board to wood. Extra sharp point and threads make driving easier and provide better holding power.

Finish - Black/Gray Phosphate, Yellow Zinc and Clear Zinc









GRABBER Point

#2 Phillip Drive

#### **APPLICATIONS**

- ▶ 3/8", 1/2", and 5/8" single-layer gypsum board to wood studs and joists
- ▶ 1/2" and 5/8" double-layer gypsum board to wood studs and joists
- Insulation to wood
- ▶ OSB or plywood to wood
- ▶ Wood to wood applications

#### **PRODUCT FEATURES**

- ▶ Superior holding power and ease of penetration
- ▶ A coarse thread screw for general interior applications
- ▶ 8 threads per inch
- ▶ Extra sharp, single lead 23° GRABBER point, designed to penetrate quickly and easily
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Lengths 1" to 4"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ► Finish Gray Phosphate. Also available in Yellow Zinc and GRABBERGARD®
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001

#### **INSTALLATION GUIDELINES**

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- For wood to wood connections, minimum penetration should be 7 diameters (e.g. 1-1/4" for #8 fastener)



#### Product #2301

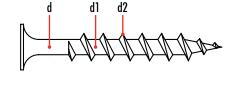
# Bugle Head GRABBER® - Interior (2 OF 3)

PRODUCT SIZES AND ORDERING INFORMATION							
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton			
100YZ	#6x1"	25 mm	10 M	30.00(lbs)			
100Z	#6x1"	25 mm	10 M	29.00(lbs)			
100	#6x1"	25 mm	10 M	29.00(lbs)			
300	#6x1-1/4"	32 mm	8 M	30.00(lbs)			
300YZ	#6x1-1/4"	32 mm	8 M	33.00(lbs)			
300Z	#6x1-1/4"	32 mm	8 M	33.00(lbs)			
200Z	#6x1-1/8"	28 mm	10 M	32.00(lbs)			
200	#6x1-1/8"	28 mm	10 M	30.00(lbs)			
400YZ	#6x1-5/8"	41 mm	5 M	22.00(lbs)			
400Z	#6x1-5/8"	41 mm	5 M	22.00(lbs)			
400	#6x1-5/8"	41 mm	5 M	22.00(lbs)			
500YZ	#7x2"	51 mm	3.5 M	22.00(lbs)			
500Z	#7x2"	51 mm	3.5 M	21.00(lbs)			
500	#7x2"	51 mm	3.5 M	21.00(lbs)			
600	#7x2-1/4"	57 mm	3 M	20.00(lbs)			
600Z	#7x2-1/4"	57 mm	3 M	20.00(lbs)			
900	#8x2-1/2"	63 mm	2.5 M	19.00(lbs)			
900YZ	#8x2-1/2"	63 mm	2.5 M	25.00(lbs)			
900Z	#8x2-1/2"	63 mm	2.5 M	25.00(lbs)			
1100YZ	#8x3"	76 mm	2 M	22.00(lbs)			
1100Z	#8x3"	76 mm	2 M	22.00(lbs)			
1100	#8x3"	76 mm	2 M	21.00(lbs)			
1200	#10x3-1/2"	89 mm	1 M	17.00(lbs)			
1300	#10x4"	102 mm	1 M	20.00(lbs)			
1300Z	#10x4"	102 mm	1 M	20.00(lbs)			

*1lb Box.	5lb Box and	Collated screw	packaaina	noitao (	available on	selected items.

#### **STANDARD CORROSION TEST RESULTS** Finish Standard/Protocol Results Test Black/Gray **Salt Spray Results** ASTM B117 24 hours, Phosphate No Red Rust Yellow Zinc ASTM B117 48 hours, Salt Spray Results No Red Rust Clear Zinc Salt Spray Results ASTM B117 24 hours,





No Red Rust

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#### Product #2301

# Bugle Head GRABBER® - Interior (3 OF 3)

PRODUCT DIMENSIONS (MILLIMETERS)										
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI			
#6	8.00	0.50	#2	2.68	2.25	3.75	8			
	8.50	0.80		2.72	2.45	3.95				
#7	8.00	0.50	#2	2.93	2.50	4.05	8			
	8.50	0.80		2.97	2.80	4.30				
#8	8.00	0.50	#2	3.18	2.80	4.30	8			
	8.50	0.80		3.22	3.10	4.60				
#10	8.50	0.50	#2	3.78	3.20	5.00	8			
	8.90	0.80		3.82	3.50	5.30				

PUL	PULL-OUT TEST DATA									
Screw Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#6	339	309	186	222	224					
#7	430	258	291	250	227					
#8	528	500	396	246	324					
#10	545	320	332	312	255					

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Product #230S

# Scavenger® Head GRABBER® - Interior (1 OF 3)

Attaches gypsum board to wood. Extra sharp point and threads make driving easier and provide better holding power.

Finish - Black/Gray Phosphate







Point



Scavenger Head

R

#2 Phillips Drive

#### **APPLICATIONS**

- ▶ 3/8", 1/2", and 5/8" single-layer gypsum board to wood studs and joists
- ▶ 1/2" and 5/8" double-layer gypsum board to wood studs and joists
- Insulation to wood

#### **PRODUCT FEATURES**

- ▶ Superior holding power and ease of penetration
- A coarse thread screw for general interior applications
- ▶ 8 threads per inch
- ▶ Extra sharp, single lead 23° GRABBER point, designed to penetrate quickly and easily
- ▶#2 Phillips recess drive
- ▶Unique Scavenger® head is designed to reduce paper burrs

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Lengths 1" to 4"
- ▶ Head Type Scavenger®
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- Finish Gray Phosphate.
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

#### **INSTALLATION GUIDELINES**

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Scavenger® head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.



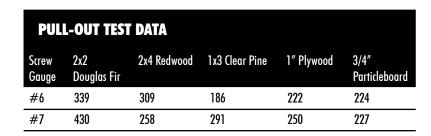
#### Product #230S

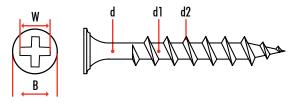
# Scavenger® Head GRABBER® - Interior (2 OF 3)

#### **PRODUCT SIZES AND ORDERING INFORMATION** Length Metric Quantity Per Carton Weight Per Carton Catalog No. Gauge/Length #6x1" 25 mm 29.00(lbs) 108 10 M 308 #6x1-1/4" 32 mm 8 M 30.00(lbs) 408 #6x1-5/8" 41 mm 5 M 22.00(lbs) 508 #7x2" 51 mm 3.5 M 21.00(lbs)

STANDA	ARD CORROSI	ON TEST RESU	LTS
Finish	Test Sta	ndard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	S ASTM B117	24 hours, No Red Rust

PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#6	8.00	0.50	#2	2.68	2.25	3.75	8	
	8.50	0.80		2.72	2.45	3.95		
#7	8.00	0.50	#2	2.93	2.50	4.05	8	
	8.50	0.80		2.97	2.80	4.30		





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<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

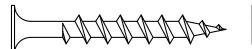


Product #232

# **Bugle Head GRABBER® Laminator** (1 OF 2)

Laminates gypsum board. Heavy gauge laminator screws are also ideal for wood to wood connection.

Finish - Black/Grav Phosphate and GRABBERGARD®







**Point** 



#2 Phillip Drive



#### **APPLICATIONS**

- ▶ Multi-layer adhesively laminated gypsum-to-gypsum partitions
- ▶ Coreboard to multiple-layer elevator shaft liners
- ▶ Not recommended for double-layer 3/8" panels

#### **PRODUCT FEATURES**

- A coarse thread screw for temporarily fastening one layer of drywall to another
- ▶ 8 threads per inch
- Extra sharp, single lead 23° GRABBER® point, designed to penetrate quickly and easily
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Length 1-1/2"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Gray Phosphate
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001

#### **INSTALLATION GUIDELINES**

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.



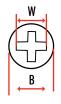
#### Product #232

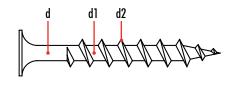
# **Bugle Head GRABBER® Laminator** (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 12RG #10x1-1/2" 38 mm 5 M 37.00(lbs) 12 #10x1-1/2" 38 mm 5 M 37.00(lbs) \*1lb Box, 5lb Box and Collated screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#10	8.50	2.87	#2	3.78	3.20	5.00	8	
	8.90	3.30		3.82	3.50	5.30		

STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protoco	Results		
Black/Gray	Salt Spray Results	ASTM B117	24 hours,		
Phosphate			No Red Rust		
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours,		
			No Red Rust		
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles,		
			No Red Rust		





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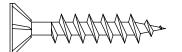


Product #280

# Woodys Flat Head Ribbed Screws, Square Drive (1 OF 3)

Flat head screws for interior projects such as cabinets, paneling, furniture, wood framing, stairs, wood trim & more.

Finish - Yellow Zinc and Clear Zinc









lead GRABBER Nibs Point

#1 Squar Drive



- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD® finish)
- Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- ▶ A superior, weather and element resistant screw Square recess creates a positive seat for driver
- ▶ 8 TPI design provides increased holding power
- ▶ The flat head is designed specifically for wood applications
- ▶ Ribbed head ensures flush countersinking

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Lengths 1-1/8" to 4"
- ▶ Head Type Flat
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Square recess
- Finish Clear or Yellow Zinc, Gray Phosphate, and GRABBERGARD® GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

#### **INSTALLATION GUIDELINES**

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



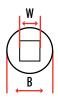
#### Product #280

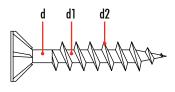
# Woodys Flat Head Ribbed Screws, Square Drive (2 OF 3)

#### PRODUCT SIZES AND ORDERING INFORMATION Quantity Per Carton Weight Per Carton Catalog No. Gauge/Length Length Metric #8x1" 78100Z 25 mm 8 M 30.00(lbs) 78150YZ #8x1-1/2" 38 mm 5 M 31.00(lbs) #8x1-1/2" 78150Z 38 mm 5 M 31.00(lbs) 78125Z #8x1-1/4" 32 mm 6 M 32.00(lbs) 78118Z #8x1-1/8" 28 mm 6 M 31.00(lbs) 78175Z #8x1-3/4" 45 mm 28.00(lbs) 4 M 78200YZ #8x2" 51 mm 3 M 25.00(lbs) 78200Z #8x2" 25.00(lbs) 51 mm 3 M 78250YZ #9x2-1/2" 63 mm 2.5 M 27.00(lbs) 78250Z #9x2-1/2" 63 mm 2.5 M 27.00(lbs) 78275YZ #9x2-3/4" 70 mm 2 M 27.00(lbs) 78300YZ #9x3" 76 mm 2 M 26.00(lbs) 78300Z #9x3" 76 mm 2 M 26.00(lbs) 78350YZ 89 mm #10x3-1/2" 1 M 19.00(lbs) #10x3-1/2" 78350Z 89 mm 1 M 19.00(lbs) 78400Z #10x4" 102 mm 1 M 21.00(lbs)

*11b Box and 51	b Box screw	packaging	option avai	lab	le on se	lected items.
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STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protocol	Results		
Yellow Zinc	Salt Spray Res	sults ASTM B117	48 hours, No Red Rust		
Clear Zinc	Salt Spray Res	sults ASTM B117	24 hours, No Red Rust		





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#### Product #280

# Woodys Flat Head Ribbed Screws, Square Drive (3 OF 3)

PUL	PULL-OUT TEST DATA						
Screw Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard		
#8	373	377	358	265	227		
#10	404	402	396	314	319		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	7.42	1.65	#2	3.18	2.70	4.30	8
	8.30	2.08		3.22	3.00	4.60	
#10	8.64	1.65	#2	3.78	3.20	5.10	8
	9.09	2.08		3.82	3.50	5.50	

FASTE	FASTENER STRENGTH TEST DATA							
Gauge	Bending Yeild Strenth, psi	Ultimate Tension (pounds)	Allowable Tension (pounds)	Ultimate Shear (poiunds)	Allowable Shear (poiunds)			
#8	200,000	2,125	708	1,656	552			
#9	195,000	2,284	761	1,691	564			
#10	190,000	2,504	835	2,039	680			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

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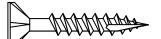
Product #281

# Woodys Flat Head Ribbed Screws, LOX Drive (1 OF 2)

LOX recess flat head screws for interior projects such as cabinets, paneling, furniture, wood framing, stairs, wood trim & more.

**Finish - Yellow Zinc** 











Flat Head With Nibs

Type 17 LOX

#### **APPLICATIONS**

- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD® finish)
- Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- A superior, weather and element resistant screw The flat head is designed specifically for wood applications
- LOX recess drive does not require a magnetic bit tip holder
- ▶ Ribbed head ensures flush countersinking
- ▶ 8 TPI design provides increased holding power

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Length 1-1/2" to 4"
- ► Head Type Flat
- ▶ Recess Type LOX #2
- ▶ Thread Type Single Lead
- ► Finish Yellow Zinc, GRABBERGARD®, GRABBERGARD® Brown, GRABBERGARD® Red and GRABBERGARD® Green
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001certified and approved factory.

#### **INSTALLATION GUIDELINES**

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #281

# Woodys Flat Head Ribbed Screws, LOX Drive (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
W8150YZ	#8x1-1/2"	38 mm	2450	16.00(lbs)		
W8175YZ	#8x1-3/4"	45 mm	2450	18.00(lbs)		
W8200YZ	#8x2"	51 mm	1750	15.00(lbs)		
W9250YZ	#9x2-1/2"	63 mm	1750	21.00(lbs)		
W9300YZ	#9x3"	76 mm	1750	25.00(lbs)		
W10350YZ	#10x3-1/2"	89 mm	700	15.00(lbs)		
W10400YZ	#10x4"	102 mm	700	16.00(lbs)		

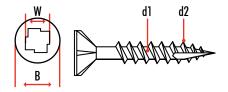
<sup>\*11</sup>b Box and Deck Pack screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	7.42	1.65	#2	3.18	2.70	4.30	8
	8.30	2.08		3.22	3.00	4.60	
#10	8.64	1.65	#2	3.78	3.20	5.10	8
	9.09	2.08		3.82	3.50	5.50	

PULL-OUT TEST DATA							
Screw Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard		
#8	373	377	358	265	227		
#10	404	402	396	314	319		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.













Product #282

# Subfloor Screws (collated) (1 OF 2)

Professional wood screw for interior and exterior applications Finish - Black/Gray Phosphate and Yellow Zinc













LOX #2

#### **APPLICATIONS**

Plywood, OSB, and other subfloor materials to wood joists

#### **PRODUCT FEATURES**

- ▶ Self tapping STREAKER® point is designed for penetration into wood
- ▶ Flat head provides a flush finished surface LOX® recess does not require a magnetic bit tip holder

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Lengths 1-3/4" to 2-1/2"
- ▶ Point STREAKER®
- ▶ Head Type Flat
- ► Recess LOX®
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate, Clear and Yellow Zinc, and un-plated
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #282

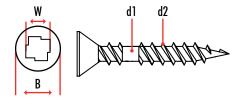
# Subfloor Screws (collated) (2 OF 2)

#### **PRODUCT SIZES AND ORDERING INFORMATION** Gauge/Length Length Metric Quantity Per Carton Weight Per Carton Catalog No. C7125UL2 #7x1-1/4" 32 mm 1000 5.00(lbs) C8175L3YZ #8x1-3/4" 45 mm 1000 9.00(lbs) C8200L3YZ #8x2" 51 mm 1000 10.00(lbs) C8250L3YZ #8x2-1/2" 63 mm 1000 12.00(lbs) C8300L3YZ #8x3" 76 mm 1000 12.00(lbs)

<sup>\*</sup>Available in collated only

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00	0.50	#2	2.68	2.25	3.75	8
	8.50	0.80		2.72	2.45	3.95	
#7	8.00	0.50	#2	2.93	2.50	4.05	8
	8.50	0.80		2.97	2.80	4.30	
#8	8.00	0.50	#2	3.18	2.80	4.30	8
	8.50	0.80		3.22	3.10	4.60	
#10	8.50	0.50	#2	3.78	3.20	5.00	8
	8.90	0.80		3.82	3.50	5.30	

STANDARD CORROSION TEST RESULTS						
Finish	Test Sta	ndard/Protocol	Results			
Black/Gray Phosphate	Salt Spray Result	s ASTM B117	24 hours, No Red Rust			
Yellow Zinc	Salt Spray Result	s ASTM B117	48 hours, No Red Rust			











Product #284

# Pan Head Cabinet Screw (1 OF 2)

Pan head screw used for cabinet assembly and installation. Type 17 point provides easy penetration and minimal expansion of material leaving a smooth flush surface.

Finish - Black/Gray Phosphate





Pan

Head







#2 Phillips Drive

#1 Square Drive

#### **APPLICATIONS**

- ▶ Cabinet assembly and installation
- Face frame assembly

#### **PRODUCT FEATURES**

- Type 17 point is designed to smoothly penetrate wood without surface cracking
- ▶ Available with #2 Phillips or #2 square recess drives
- Pan head provides a flat bearing surface into solid material

#### **SPECIFICATIONS**

- ▶ Gauge #6
- ▶ Length 1-1/4" to 1-1/2"
- ▶ Head Type Pan
- ▶ Recess Type #2 Phillips or #2 square
- ▶ Thread Type Single Lead
- Finish Gray Phosphate
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #284

# Pan Head Cabinet Screw (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton #6x1-1/2" 38 mm 5 M 24.00(lbs) 90 902Q #6x1-1/2" 5 M 44.00(lbs) 38 mm 902Q4 #6x1-1/4" 32 mm 10 M 24.00(lbs) 90-4 #6x1-1/8" 10 M 44.00(lbs) 28 mm

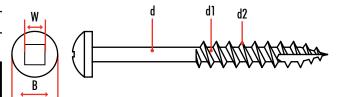
<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia		W Gauging Width		d1 Minor Dia	d2 Major Dia	TPI
#6	7.14 7.50	1.75 2.25	#2	2.78 2.82	2.30 2.43	3.45 3.53	20

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#6	20	237	557			
	25	139	278			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

# STANDARD CORROSION TEST RESULTS Finish Test Standard/Protocol Results Black/Gray Salt Spray Results ASTM B117 24 hours, Phosphate No Red Rust











Product #214

# Trim Head STREAKER® (1 OF 2)

Fine thread, trim head screw for attaching wood trim over single or double-layer gypsum board to steel

Finish - GRABBERGARD®









Trim Head

23° Streaker® #1 S Point Dr

#1 Square

#### **APPLICATIONS**

- Wood trim over single and double-layer gypsum board to 20 to 25 gauge steel studs and track
- ▶ Wood trim over single and double-layer gypsum board to wood studs

#### **PRODUCT FEATURES**

- ▶ A fine thread screw for finishing applications 15 threads per inch
- Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- ▶ #1 square recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #7and #8
- ▶ Lengths 1-5/8" to 3"
- ▶ Head Type Trim
- ▶ Recess Type #1 square
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate, Clear Zinc, GRABBERGARD®
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Trim head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #214

# Trim Head STREAKER® (2 OF 2)

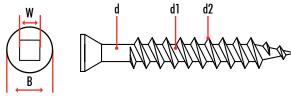
PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
17SRG	#7x1-5/8"	41 mm	10 M	49.00(lbs)		
18SRG	#7x2-1/4"	57 mm	5 M	34.00(lbs)		
17S76RG	#8x3"	76 mm	2 M	22.00(lbs)		

 $<sup>^{*}</sup>$ 1lb Box and 5lb Box screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30	1.20	#1	2.93	2.40	3.75	15
	5.80	1.50		2.97	2.55	3.90	
#8	5.30	1.20	#1	3.18	2.80	4.00	15
	5.80	1.50		3.22	3.00	4.20	

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#7	20	222	817			
	25	100	245			
#8	20	342	785			
	25	145	325			

SHEET STEEL GAUGES						
Gauge No.	Decimal Equivalent	Millimeter Equivalent				
20	0.0396"	1 mm				
25	0.0188"	.6 mm				







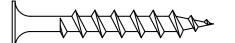


Product #230X

# Bugle Head GRABBER® (1 OF 3)

Attaches sheathing, insulation board, wood, etc. wood. Standard bugle head. GrabberGard coating provides superior corrosion protection.

Finish - GRABBERGARD®





Bugle



**Point** 



#2 Phill Drive



#### **APPLICATIONS**

- ▶ Wood studs and joists
- 1/2" and 5/8" double-layer gypsum board to pressure treated wood studs and joists
- Insulation to pressure treated wood
- ▶ OSB or plywood to pressure treated wood
- ▶ PT

#### **PRODUCT FEATURES**

- ▶ Superior holding power and ease of penetration
- A coarse thread screw for general exterior wood to wood applications
- ▶ 8 threads per inch
- ▶ Extra sharp, single lead 23° GRABBER® point, designed to penetrate quickly and easily
- ▶ Compliant for all types of pressure treated wood applications
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Lengths 1" to 4"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish GRABBERGARD® TM ASTM rated at 1000 hrs
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- For wood to wood connections, minimum penetration should be 7 diameters (e.g. 1-1/4" for #8 fastener)

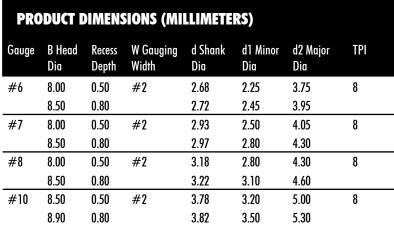


#### Product #230X

# Bugle Head GRABBER® (2 OF 3)

PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
100RG	#6x1"	25 mm	10 M	30.00(lbs)		
300RG	#6x1-1/4"	32 mm	8 M	33.00(lbs)		
200RG	#6x1-1/8"	28 mm	10 M	33.00(lbs)		
400RG	#6x1-5/8"	41 mm	5 M	22.00(lbs)		
500RG	#7x2"	51 mm	3.5 M	21.00(lbs)		
600RG	#7x2-1/4"	57 mm	3 M	20.00(lbs)		
900RG	#8x2-1/2"	63 mm	2.5 M	25.00(lbs)		
1100RG	#8x3"	76 mm	2 M	22.00(lbs)		
1200RG	#10x3-1/2"	89 mm	1 M	17.00(lbs)		
1300RG	#10x4"	102 mm	1 M	20.00(lbs)		



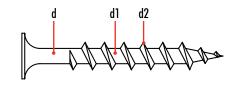


<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.



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#### Product #230X

# Bugle Head GRABBER (3 OF 3)

PUL	PULL-OUT TEST DATA									
Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#6	339	309	18	222	224					
#7	430	258	291	250	227					
#8	528	500	396	246	324					
#10	545	320	332	312	255					

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

STANDARD CORROSION TEST RESULTS								
Finish	Test	Standard/Protocol	Results					
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, No Red Rust					
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, No Red Rust					







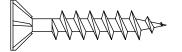


Product #280X

# Woodys Flat Head Ribbed Screws, Square Drive with GRABBERGARD® (1 OF 2)

GrabberGard exterior grade coated screws for deck and fence attachment and general exterior wood construction to wood.

#### Finish - GRABBERGARD









Flat Head With Nibs

GRABBER **Point** 

Square Drive

#### **APPLICATIONS**

- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD® finish)
- Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- A superior, weather and element resistant screw
- Square recess creates a positive seat for driver
- ▶ 8 TPI design provides increased holding power
- ▶ The flat head is designed specifically for wood applications
- ▶ Ribbed head ensures flush countersinking

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Lengths 1-1/8" to 4"
- ► Head Type Flat
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Square recess
- ► Finish Clear or Yellow Zinc, Gray Phosphate, and GRABBERGARD™
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #280X

# Woodys Flat Head Ribbed Screws, Square Drive with GRABBERGARD® (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 78150RG #8x1-1/2" 38 mm 5 M 31.00(lbs) 78175RG #8x1-3/4" 45 mm 4 M 28.00(lbs) #8x2" 78200RG 51 mm 3 M 25.00(lbs) 78250RG #9x2-1/2" 63 mm 2.5 M 27.00(lbs) 78275RG #9x2-3/4" 70 mm 2 M 27.00(lbs) 78300RG #9x3" 76 mm 26.00(lbs) 2.0 M #10x3-1/2" 78350RG 89 mm 1 M 19.00(lbs) 78400RG #10x4" 102 mm 1 M 21.00(lbs) 78500RG #10x5" 127 mm 1 M 15.00(lbs) 78600RG #10x6" 152 mm 1 M 17.00(lbs)

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

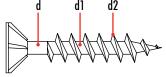
PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

	PULL-OUT TEST DATA									
0	Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard				
7	#8	373	377	358	265	227				
7	#10	404	402	396	314	319				

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

# STANDARD CORROSION TEST RESULTS Finish Test Standard/Protocol Results GRABBERGARD Salt Spray Results GRABBERGARD Kesternich Results DIN 50018, 2.0L 15 cycles, no red rust













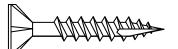
Product #281

# Woodys Flat Head Ribbed Screws, LOX® Drive (1 OF 2)

LOX recess, GrabberGard exterior grade coated screws for deck and fence attachment and general exterior wood construction to wood.

Finish - GRABBERGARD®, GRABBERGARD® Brown, GRABBERGARD® Red and GRABBERGARD Green











Flat Head Type 17 With Nihs Point

LOX #2

#### **APPLICATIONS**

- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD™ finish)
- Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- A superior, weather and element resistant screw
- ▶ The flat head is designed specifically for wood applications
- LOX® recess drive does not require a magnetic bit tip holder
- ▶ Ribbed head ensures flush countersinking
- ▶ 8 TPI design provides increased holding power

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Length 1-1/2" to 4"
- ▶ Head Type Flat
- ▶ Recess Type LOX #2
- ▶ Thread Type Single Lead
- Finish GRABBERGARD® ASTM rated at 1000 hrs
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #281

# Woodys Flat Head Ribbed Screws, LOX® Drive (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton W8200RGB #8x2" 51 mm 1750 15.00(lbs) W8200RGG #8x2" 1750 15.00(lbs) 51 mm W8200RGR #8x2" 51 mm 1750 15.00(lbs) W9250RGB #9x2-1/2" 1750 21.00(lbs) 63 mm W9250RGG #9x2-1/2" 63 mm 1750 21.00(lbs) 21.00(lbs) W9250RGR #9x2-1/2" 63 mm 1750 W9300RGB #9x3" 76 mm 1750 25.00(lbs) W9300RGG #9x3" 76 mm 1750 25.00(lbs) W9300RGR #9x3" 76 mm 1750 25.00(lbs)

<sup>\*1</sup>lb Box, Deck Pack and Collated screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

PUL	PULL-OUT TEST DATA									
Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#8	373	377	358	265	227					
#9	380	391	375	280	263					
#10	404	402	396	314	319					

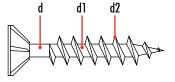
<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

#### **STANDARD CORROSION TEST RESULTS**

Finish	Test	Standard/Protocol	Results
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust

GRABBERGARD® and GRABBER Stainless Wood screws are produced in an ISO 9001 approved and certified environment, and meet or exceed American Society for Testing and Materials Standards ASTM Designation B117 (1000hrs) for Corrosion Resistance and D1761 for Mechanical Fasteners for Wood. GRABBER®, STREAKER®, DRIVALL®, LOX®, GRABBERGARD® and SCAVENGER® are registered names or trademarks by John Wagner Associates, Inc.











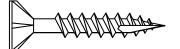


Product #281X

# Flat Head Ribbed Screws, LOX® Drive (1 OF 2)

LOX recess, GrabberGard exterior grade coated screws for deck and fence attachment and general exterior wood construction to wood.

Finish - GRABBERGARD®





With Nibs





Type 17 Point





#### **APPLICATIONS**

- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD™ finish)
- ▶ Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- ▶ A superior, weather and element resistant screw The flat head is designed specifically for wood applications
- LOX recess drive does not require a magnetic bit tip holder
- ▶ Ribbed head ensures flush countersinking
- ▶ 8 TPI design provides increased holding power

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Length 1-1/2" to 4"
- ▶ Head Type Flat
- ▶ Recess Type LOX #2
- ▶ Thread Type Single Lead
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #281X

# Flat Head Ribbed Screws, LOX® Drive (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION									
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton					
W8200RGB	#8x2"	51 mm	1750	15.00(lbs)					
W8200RGG	#8x2"	51 mm	1750	15.00(lbs)					
W8200RGR	#8x2"	51 mm	1750	15.00(lbs)					
W9250RGB	#9x2-1/2"	63 mm	1750	21.00(lbs)					
W9250RGG	#9x2-1/2"	63 mm	1750	21.00(lbs)					
W9250RGR	#9x2-1/2"	63 mm	1750	21.00(lbs)					
W9300RGB	#9x3"	76 mm	1750	25.00(lbs)					
W9300RGG	#9x3"	76 mm	1750	25.00(lbs)					
W9300RGR	#9x3"	76 mm	1750	25.00(lbs)					

<sup>\*11</sup>b Box, Deck Pack and Collated screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)										
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI			
#6	8.00	0.50	#2	2.68	2.25	3.75	8			
	8.50	0.80		2.72	2.45	3.95				
#7	8.00	0.50	#2	2.93	2.50	4.05	8			
	8.50	0.80		2.97	2.80	4.30				
#8	8.00	0.50	#2	3.18	2.80	4.30	8			
	8.50	0.80		3.22	3.10	4.60				
#10	8.50	0.50	#2	3.78	3.20	5.00	8			
	8.90	0.80		3.82	3.50	5.30				

PUL	PULL-OUT TEST DATA									
Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#8	373	377	358	265	227					
#9	380	391	375	280	263					
#10	404	402	396	314	319					

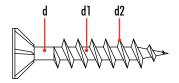
<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

#### STANDARD CORROSION TEST RESULTS

	Finish	Test	Standard/Protocol	Results
	GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
•	GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust

GRABBERGARD® and GRABBER Stainless Wood screws are produced in an ISO 9001 approved and certified environment, and meet or exceed American Society for Testing and Materials Standards ASTM Designation B117 (1000hrs) for Corrosion Resistance and D1761 for Mechanical Fasteners for Wood. GRABBER®, STREAKER®, DRIVALL®, LOX®, GRABBERGARD® and SCAVENGER® are registered names or trademarks by John Wagner Associates, Inc.













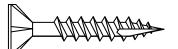
Product #287

# Flat Head Ribbed Screws, Star Drive (1 OF 2)

Star recess, GrabberGard exterior grade coated screws for deck and fence attachment and general exterior wood construction to wood.

Finish - GRABBERGARD®, and GRABBERGARD® Red











Flat Head With Nibs

Type 17 Point

Star 20, 2

#### **APPLICATIONS**

- Outdoor projects such as decks, docks, fences, and gazebos (with GRABBERGARD® finish)
- Indoor uses with cabinets, counters, furniture, and paneling
- ▶ Any wood-to-wood application

#### **PRODUCT FEATURES**

- A superior, weather and element resistant screw
- ▶ The flat head is designed specifically for wood applications
- Star recess drive does not require a magnetic bit tip holder
- ▶ Ribbed head ensures flush countersinking
- ▶ 8 TPI design provides increased holding power

#### **SPECIFICATIONS**

- ▶ Gauge #6, #7, #8, #9, and #10
- ▶ Length 1-1/4-in to 5-in
- ▶ Head Type Flat
- ▶ Recess Type Star 20 and 25
- ▶ Thread Type Single Lead
- ► GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #287

# Flat Head Ribbed Screws, Star Drive (2 OF 2)

### PRODUCT SIZES AND ORDERING INFORMATION

Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
G6125G	#6x1-1/4"	32 mm	8000	16.00(lbs)
G6150G	#6x1-1/2"	38 mm	5000	18.00(lbs)
G7200G	#7x2"	50 mm	3500	15.00(lbs)
G8225G	#8x2-1/2"	57 mm	3000	23.00(lbs)
G8250G	#8x2-1/2"	63 mm	2500	21.00(lbs)
G8300G	#8x3"	76 mm	2000	25.00(lbs)
G9300G	#9x3"	76 mm	2000	15.00(lbs)
G10350G	#10x3-1/2"	89 mm	1000	16.00(lbs)
G10400G	#10x4"	101 mm	1000	16.00(lbs)
G10500G	#10x5"	127 mm	1000	16.00(lbs)

<sup>\*11</sup>b Box and 51b bucket screw packaging option available on selected items.

GrabberGard Red items end in "GR" (Example: G6125GR)

#### **PRODUCT DIMENSIONS (MILLIMETERS)**

PHILLOHT TEST DATA

Gauge	B Head Dia	Recess Depth	W Gauging Width	d1 Minor Dia	d2 Major Dia	TPI
#6	7.7	1.7	T20	2.3	3.8	8
#7	7.7	1.7	T20	2.5	4.2	8
#8	8.2	1.7	T20	2.8	4.5	8
#9	9.0	1.7	T20	3.1	4.7	8
#10	9.2	2.0	T25	3.4	5.1	8

	TOLL-OUT ILUT DATA								
Gauge	2x2	2x4	1x3	1" Plywood	3/4"				
	Douglas Fir	Redwood	Clear Pine	9	Particleboard				
#6	000	000	000	000	000				
#7	000	000	000	000	000				
#8	373	377	358	265	227				

375

396

280

314

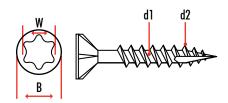
263

319

#### STANDARD CORROSION TEST RESULTS

Finish	Test	Standard/Protocol	Results
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust

GRABBERGARD® and GRABBER Stainless Wood screws are produced in an ISO 9001 approved and certified environment, and meet or exceed American Society for Testing and Materials Standards ASTM Designation B117 (1000hrs) for Corrosion Resistance and D1761 for Mechanical Fasteners for Wood. GRABBER®, STREAKER®, DRIVALL®, LOX®, GRABBERGARD® and SCAVENGER® are registered names or trademarks of Grabber Construction Products, Inc.



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#9

#10

380

404

391

402

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.



Product #286

# AnyDeck Composite Screws, LOX® Drive (1 OF 2)

Designed and engineered to work with all types of composite materials where surface mounted fasteners are recommended.

Finish - GRABBERGARD®















#### **APPLICATIONS**

- ▶ All types of composite materials
- Dutdoor projects such as decks, docks, fences, and gazebos

#### **PRODUCT FEATURES**

- Undercut head design leaves crisp clean finish with no mushrooms and burrs.
- Reverse buttress fine thread design gathers loose materials and pulls it down and out of sight.
- Coarse threads and extra sharp points provide great holding power and fast starts.
- ► LOX® recess drive does not require a magnetic bit tip holder

#### **SPECIFICATIONS**

- ▶ Gauge #9 and #10
- ▶ Length 2-1/2" to 3"
- ► Head Type Undercut
- ▶ Recess Type LOX #2
- ► Finish GRABBERGARD™ ASTM rated at 1000 hrs
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #286

# **AnyDeck Composite Screws,** LOX® Drive (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton #9x2-1/2" BC9250G 63 mm 2 M 24.00(lbs) BC9250R #9x2-1/2" 63 mm 2 M 27.00(lbs) BC9300B #9x3" 76 mm 2 M 27.00(lbs) BC9300G #9x3" 76 mm 2 M 27.00(lbs) BC9300R #9x3" 76 mm 2 M 27.00(lbs)

<sup>\*5</sup>lb Box and Collated screw packaging option available on selected items.

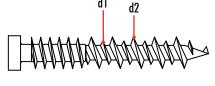
PRO	PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

PUL	PULL-OUT TEST DATA								
Gauge	2x2 Douglas Fir	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard				
#8	373	377	358	265	227				
#9	380	391	375	280	263				
#10	404	402	396	314	319				

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

#### **STANDARD CORROSION TEST RESULTS** Finish Test Standard/Protocol Results GRABBERGARD Salt Spray ASTM B117 1,000 hours, Results no red rust GRABBERGARD Kesternich DIN 50018, 2.0L 15 cycles, Results





no red rust





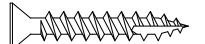


Product #DM105

## **Deckmaster Deck Board Screws** (1 OF 2)

#### For fastening Deckmaster brackets to deck boards

Finish - GRABBERGARD





Flat Head











#### **APPLICATIONS**

▶ Deckmaster Hidden Fastening System

#### **PRODUCT FEATURES**

- ▶ The flat head is designed specifically for wood applications
- ▶ Available in #2 Square, and #2 LOX® recess drive
- ▶ The average ultimate loads of the Deckmaster System with Screws installed at  $60^{\circ}$  angle. Doug fir to redwood with 1  $\frac{1}{4}$ " screws is 1,012 lbs. Doug fir to redwood with 1  $\frac{3}{4}$ " screws is 1,154 lbs. Pressure treated wood with 1  $\frac{1}{4}$ " screws is 1,180 lbs. Pressure treated wood with 1 3/4" screws is 1,204 lbs.

#### **SPECIFICATIONS**

- ▶ Gauge #10
- ▶ Length 1" to 1-3/4"
- ▶ Head Type Flat
- ▶ Recess Type #2 Square
- ▶ Thread Type Single Lead
- ▶ Finish 302 Stainless Steel and GRABBERGARD
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #DM105

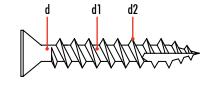
# Deckmaster® Deck Board Screws (2 OF 2)

#### **PRODUCT SIZES AND ORDERING INFORMATION** Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton DM100G-100 #10x1" 25 mm 1200 13.00(lbs) DM125G-100 #10x1-1/4" 32 mm 1200 20.00(lbs) DM175G-100 #10x1-3/4" 20.00(lbs) 45 mm 1200

PRO	PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

STANDARD CORROSION TEST RESULTS							
Finish	Test	Standard/Protocol	Results				
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust				
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust				













Product #DM110

# Deckmaster® Joist Screws (1 0F 2)

#### For fastening Deckmaster brackets to joists

Finish - GRABBERGARD





Pan

Head











#### **APPLICATIONS**

▶ Deckmaster Hidden Fastening System

#### **PRODUCT FEATURES**

- Pan head provides a flat bearing surface
- ▶ Available in #2 Square, and #2 LOX® recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1"
- ▶ Head Type Pan
- ▶ Recess Type #2 Square
- ▶ Thread Type Single Lead
- ▶ Finish 302 Stainless Steel and GRABBERGARD
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance -4 amps minimum and 2500 RPM.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #DM110

# Deckmaster® Joist Screws (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION

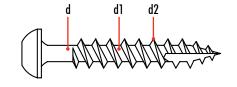
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton	
DM100JP-100	#8x1"	25 mm	1100	14.00(lbs)	

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00	0.50	#2	2.68	2.25	3.75	8
	8.50	0.80		2.72	2.45	3.95	
#7	8.00	0.50	#2	2.93	2.50	4.05	8
	8.50	0.80		2.97	2.80	4.30	
#8	8.00	0.50	#2	3.18	2.80	4.30	8
	8.50	0.80		3.22	3.10	4.60	
#10	8.50	0.50	#2	3.78	3.20	5.00	8
	8.90	0.80		3.82	3.50	5.30	

#### **STANDARD CORROSION TEST RESULTS**

Finish	Test	Standard/Protocol	Results
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust













Product #285

# Bugle Head Cabinet STREAKER® (1 OF 2)

For cabinet assembly attaching to 20-14 gauge steel or wood.

Finish - Black/Gray Phosphate









23° Streaker® Point

#2 Phillips Drive



#### **APPLICATIONS**

- ▶ Cabinet assembly and installation
- Face frame assembly

#### **PRODUCT FEATURES**

- ► Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- The Bugle head is designed to seat fast and easily into soft wood or drywall, creating a flush surface finish.
- ▶ #2 Phillips Recess

#### **SPECIFICATIONS**

- ▶ Gauge #7
- ▶ Length 1-1/2"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Black/Gray Phosphate
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #285

# Bugle Head Cabinet STREAKER® (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 6W #7x1-1/2" 38 mm 5 M 20.00(lbs)

<sup>\*1</sup>lb Box screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#6	8.00	0.50	#2	2.68	2.25	3.75	8	
	8.50	0.80		2.72	2.45	3.95		
#7	8.00	0.50	#2	2.93	2.50	4.05	8	
	8.50	0.80		2.97	2.80	4.30		
#8	8.00	0.50	#2	3.18	2.80	4.30	8	
	8.50	0.80		3.22	3.10	4.60		
#10	8.50	0.50	#2	3.78	3.20	5.00	8	
	8.90	0.80		3.82	3.50	5.30		

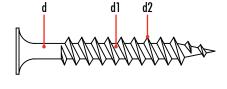
PULL-OUT TEST DATA								
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)					
#7	20	222	817					
	25	100	245					

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

#### **STANDARD CORROSION TEST RESULTS**

Finish	Test Stand	lard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust













Product #210

# Scavenger® Head Fastener (1 OF 2)

Attaches gypsum board to 25-20 ga. steel. Unique Scavenger® head helps reduce paper burrs.

Finish - Black/Gray Phosphate









Scavenger Head

23° Streaker® Point

#2 Phillip Drive

#### **APPLICATIONS**

- ▶ 1/2" to 5/8" single-layer gypsum board to 20 25 gauge steel studs and runners
- ▶ 1/2" and 5/8" double-layer gypsum boards to 20 —
- ▶ 25 gauge steel studs, runners, furring, and Z furring channels
- ▶ 1" coreboard to metal angle runners in solid partition

#### **PRODUCT FEATURES**

- Unique head configuration helps eliminate paper burrs and aids proper seating of fasteners A fine thread screw for general interior applications 15 threads per inch
- Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6
- ▶ Lengths 1" to 1-5/8"
- ► Head Type SCAVENGER®
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- Finish Gray Phosphate
- ► GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- The SCAVENGER® head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of fastener or strip out of the work surface.
- ▶ The fastener must penetrate beyond the metal three full thread pitches.



#### Product #210

# Scavenger® Head Fastener (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION					
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton	
168S	#6x1"	25 mm	10 M	28.00(lbs)	
368S	#6x1-1/4"	32 mm	8 M	30.00(lbs)	
268S	#6x1-1/8"	28 mm	10 M	32.00(lbs)	
468S	#6x1-5/8"	41 mm	5 M	22.00(lbs)	

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00 8.50	0.50 0.80	#2	2.68 2.72	2.27 2.42	3.45 3.58	15

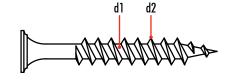
PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#6	20	237	557			
	25	139	278			

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

# STANDARD CORROSION TEST RESULTS

Finish	Test	Standard/Protocol	Results
Black/Gray	Salt Spray	ASTM B117	24 hours,
Phosphate	Results		No Red Rust













Product #212

# Bugle Head STREAKER® (1 OF 3)

Attaches gypsum board or wood to wood or 25-20 ga. steel or wood. Standard bugle head.

Finish - Black/Gray Phosphate, Clear Zinc and GRABBERGARD®







Head





Drive

23° Streaker® Point

#### **APPLICATIONS**

- ▶ 1/2" and 5/8" single-layer gypsum board to steel studs and track
- ▶ 1/2" and multiple-layer gypsum board to steel studs and track
- ▶ Steel or wood cabinets through single-layer gypsum board to steel studs, 20 — 25 gauge
- ▶ OSB or plywood to 20 25 steel

#### **PRODUCT FEATURES**

- A fine-thread screw for general interior applications
- ▶ Ideal for use with 20 and 25 gauge steel 12 15 threads per inch
- ▶ Super sharp, 23° STREAKER® Point, designed to penetrate steel quickly and easily
- ▶#2 Phillips recess drive
- ▶ The Bugle head is designed to seat fast and easily into soft wood or drywall, creating a flush surface finish.

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Length 1" to 6"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate
- ▶ GRABBER® screws are manufactured in a ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specifications for optimal performance 4 amps minimum and RPM range of 0 4000.
- ▶ The bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the STREAKER® or stripout of the work surface.
- ▶ The STREAKER® must penetrate beyond the metal a minimum of three thread pitches.



#### Product #212

# Bugle Head STREAKER® (2 OF 3)

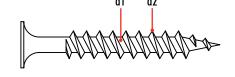
PRODUCT SIZES AND ORDERING INFORMATION					
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton	
168Z	#6x1"	25 mm	10 M	29.00(lbs)	
168	#6x1"	25 mm	10 M	29.00(lbs)	
368Z	#6x1-1/4"	32 mm	8 M	30.00(lbs)	
368RG	#6x1-1/4"	32 mm	8 M	30.00(lbs)	
368	#6x1-1/4"	32 mm	8 M	30.00(lbs)	
268	#6x1-1/8"	28 mm	10 M	32.00(lbs)	
268RG	#6x1-1/8"	28 mm	10 M	32.00(lbs)	
268Z	#6x1-1/8"	28 mm	10 M	32.00(lbs)	
468	#6x1-5/8"	41 mm	5 M	22.00(lbs)	
468RG	#6x1-5/8"	41 mm	5 M	22.00(lbs)	
468Z	#6x1-5/8"	41 mm	5 M	22.00(lbs)	
768Z	#6x2"	51 mm	3.5 M	22.00(lbs)	
768	#6x2"	51 mm	3.5 M	22.00(lbs)	
868	#7x2-1/4"	57 mm	3 M	20.00(lbs)	
868Z	#7x2-1/4"	57 mm	3 M	20.00(lbs)	
368RG8	#8x1-1/4"	32 mm	8 M	30.00(lbs)	
968	#8x2-1/2"	63 mm	2.5 M	20.00(lbs)	
968Z	#8x2-1/2"	63 mm	2.5 M	20.00(lbs)	
1168Z	#8x3"	76 mm	2 M	22.00(lbs)	
1168	#8x3"	76 mm	2 M	22.00(lbs)	
1268	#10x3-1/2"	89 mm	1 M	17.00(lbs)	
1268Z	#10x3-1/2"	89 mm	1 M	17.00(lbs)	
1368	#10x4"	102 mm	1 M	21.00(lbs)	
1468	#10x4-1/2"	115 mm	1 M	21.00(lbs)	
1568	#10x5"	127 mm	1 M	24.00(lbs)	
1768	#10x6"	152 mm	1 M	28.00(lbs)	

1468	#10x4-1/2"	115 mm	1 M	21.00(lbs)
1568	#10x5"	127 mm	1 M	24.00(lbs)
1768	#10x6"	152 mm	1 M	28.00(lbs)
*1lb Box, 5lb	Box and Collated :	screw packaging	option available on se	lected items.

# **STANDARD CORROSION TEST RESULTS**

Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust
Clear Zinc	Salt Spray	ASTM B117 Results	24 hours, no red rust
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust













#### Product #212

# Bugle Head STREAKER® (3 OF 3)

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00	0.50	#2	2.68	2.27	3.45	15
	8.50	0.80		2.72	2.42	3.58	
#7	8.00	0.50	#2	2.93	2.40	3.75	15
	8.50	0.80		2.97	2.55	3.90	
#8	8.00	0.50	#2	3.18	2.80	4.08	15
	8.50	0.80		3.22	3.00	4.20	
#10	8.50	0.50	#2	3.78	3.20	4.75	12
	8.90	0.80		3.82	3.40	4.95	

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
20	0.0396"	1 mm			
25	0.0188"	.6 mm			

PULL-OUT TEST DATA				
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)	
#6	20	237	557	
	25	139	278	
#7	20	222	817	
	25	100	245	
#8	20	342	785	
	25	145	325	
#10	20	392	418	
	25	171	358	

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.







All GRABBER® screw products are manufactured in facilities that are ISO 9001 certified. The fasteners



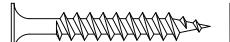
Product #212A

# **Bugle Head STREAKER® USA (1 OF 2)**

Attaches gypsum board or wood to wood or 25-20 ga. steel or wood. Standard bugle head.

Finish - Black/Gray Phosphate











Drive

Bugle 23° Streaker® Head Point

#### **APPLICATIONS**

- ▶ 1/2" and 5/8" single-layer gypsum board to steel studs and track
- ▶ 1/2" and multiple-layer gypsum board to steel studs and track
- ► Steel or wood cabinets through single-layer gypsum board to steel studs, 20 — 25 gauge
- ▶ OSB or plywood to 20 25 steel

#### **PRODUCT FEATURES**

- ▶ A fine-thread screw for general interior applications
- ▶ Ideal for use with 20 and 25 gauge steel 12 15 threads per inch
- Super sharp, 23° STREAKER® Point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive The Bugle head is designed to seat fast and easily into soft wood or drywall, creating a flush surface finish.

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Length 1" to 6"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate
- ▶ GRABBER® screws are manufactured in a ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specifications for optimal performance 4 amps minimum and RPM range of 0 4000.
- ▶ The bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the STREAKER® or stripout of the work surface.
- ▶ The STREAKER® must penetrate beyond the metal a minimum of three thread pitches.



#### Product #212A

# Bugle Head STREAKER® USA (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION					
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton	
168A	#6x1"	25 mm	10 M	30.00(lbs)	
168HLA	#6x1"	25 mm	10 M	30.00(lbs)	
368A	#6x1-1/4"	32 mm	10 M	30.00(lbs)	
368HLA	#6x1-1/4"	32 mm	8 M	30.00(lbs)	
268A	#6x1-1/8"	28 mm	10 M	35.00(lbs)	
468A	#6x1-5/8"	41 mm	5 M	24.00(lbs)	
468HLA	#6x1-5/8"	41 mm	5 M	24.00(lbs)	
768A7	#7x2"	51 mm	3.5 M	28.00(lbs)	
968A8	#8x2-1/2"	63 mm	2.5 M	21.00(lbs)	
1168A	#8x3"	76 mm	2 M	21.00(lbs)	

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00	0.50 #2	2.68	2.27	3.45	15	<u> </u>
	8.50	0.80		2.72	2.42	3.58	
#7	8.00	0.50	#2	2.93	2.40	3.75	15
	8.50	0.80		2.97	2.55	3.90	
#8	8.00	0.50	#2	3.18	2.80	4.08	15
	8.50	0.80		3.22	3.00	4.20	
#10	8.50	0.50	#2	3.78	3.20	4.75	12
	8.90	0.80		3.82	3.40	4.95	

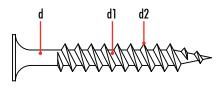
STAND	ARD CO	RROSION T	<b>EST RESULTS</b>

Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust

PULL-OUT TEST DATA					
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (Ibs.)		
#6	20	237	557		
	25	139	278		
#7	20	222	817		
	25	100	245		
#8	20	342	785		
	25	145	325		

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.













Product #214

# Trim Head STREAKER® (1 OF 2)

Attaches interior wood to light gauge metal and wood. Streaker point means quick and easy penetration while the smaller, less noticeable head provides a finished look.

Finish - Black/Gray Phosphate











Trim Head

23° Streaker® #1 Square Point Drive

**APPLICATIONS** 

- Wood trim over single and double-layer gypsum board to 20 to 25 gauge steel studs and track
- ▶ Wood trim over single and double-layer gypsum board to wood studs

#### **PRODUCT FEATURES**

- ▶ A fine thread screw for finishing applications
- ▶ 15 threads per inch
- Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- ▶ #1 square recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #7 and #8
- ▶ Lengths 1-5/8" to 3"
- ▶ Head Type Trim
- ▶ Recess Type #1 Phillips or #1 square
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate, Clear Zinc, GRABBERGARD
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Trim head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitche



#### Product #214

# Trim Head STREAKER® (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION					
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton	
17S100	#7x1"	25 mm	10 M	29.00(lbs)	
17S	#7x1-5/8"	41 mm	10 M	49.00(lbs)	
18S	#7x2-1/4"	57 mm	5 M	34.00(lbs)	
17576	#8x3"	76 mm	2 M	21.00(lbs)	

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

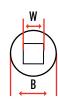
PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30	1.20	#1	2.93	2.40	3.75	15
	5.80	1.50		2.97	2.55	3.90	
#8	5.30	1.20	#1	3.18	2.80	4.00	15
	5.80	1.50		3.22	3.00	4.20	

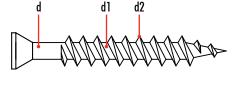
STANDAR	D CORROSI	ON TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
20	0.0396"	1 mm			
25	0.0188"	.6 mm			

PULL-OUT TEST DATA					
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#7	20	222	817		
	25	100	245		
#8	20	342	785		
	25	145	325		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.









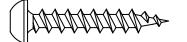


Product #216

# Pan Framing Head STREAKER® (1 OF 2)

Pan head fine thread fasteners designed for attaching 25-20 ga. steel. Unique grip-tight, high torque pan head design.

Finish - Black/Gray Phosphate









Pan Head

23° Streaker® Point

#2 Phillips Drive

#### **APPLICATIONS**

- ▶ Steel studs to track, 20 to 25 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal applications where high torque is required
- ▶ Sheet metal fabrication

#### **PRODUCT FEATURES**

- ▶ A fine thread screw for metal-to-metal framing applications
- ▶ 15 or 20 threads per inch
- ▶ High torque Pan Framing Head
- ▶ Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #7
- ▶ Length 7/16"
- ▶ Head Type Pan Framing
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



### Product #216

# Pan Framing Head STREAKER® (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION				
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
23	#7x7/16"	11 mm	15 M	51.00(lbs)
23A	#7x7/16"	11 mm	15 M	44.00(lbs)
23F	#7x7/16"	11 mm	15 M	51.00(lbs)

<sup>\*11</sup>b Box, 51b Box and Collated screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30	1.20	#1	2.93	2.40	3.75	15
	5.80	1.50		2.97	2.55	3.90	

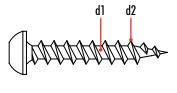
STANDA	RD CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust

SHEET STEEL GAUGES				
Gauge No.	Decimal Equivalent	Millimeter Equivalent		
20	0.0396"	1 mm		
25	0.0188"	.6 mm		

PULL-OUT TEST DATA					
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#7	20	303	776		
	25	107	372		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





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Product #PS70

# Pan Head VECTOR™ (1 OF 2)

Pan head fine thread fasteners designed for attaching 25-20 ga. steel. Unique grip-tight, high torque pan head design.

Finish - Black/Gray Phosphate





Pan Head









- ▶ Steel studs to track, 20 to 25 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal applications where high torque is required
- ▶ Sheet metal fabrication

# **PRODUCT FEATURES**

- ▶ A fine thread screw for metal-to-metal framing applications
- ▶ 15 or 20 threads per inch
- ▶ High torque Pan Framing Head
- ▶ Super sharp, Vector point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive

# **SPECIFICATIONS**

- ▶ Gauge #7
- ▶ Length 7/16"
- ▶ Head Type Pan Framing
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



### Product #PS70

# Pan Head VECTOR™ (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 23V #7x7/16" 11 mm 15 M 51.00(lbs)

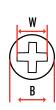
PRO	DUCT I	DIMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30 5.80	1.20 1.50	#1	2.93 2.97	2.40 2.55	3.75 3.90	15

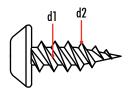
STANDAI	RD CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust

SHEET STEEL GAUGES				
Gauge No.	Decimal Equivalent	Millimeter Equivalent		
20	0.0396"	1 mm		
25	0.0188"	.6 mm		

PULL-OUT TEST DATA					
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#7	20	303	776		
	25	107	372		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





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<sup>\*1</sup>lb Box, 5lb Box and Collated screw packaging option available on selected items.

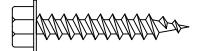


Product #218

# Hex Head STREAKER® (1 OF 2)

High-torque hex washer head for fast framing and sheet metal work in 25-20 ga. Use 1/4-in nut setter.

Finish - Black/Gray Phosphate









23° Streaker® Point

Hex Drive

# **APPLICATIONS**

- ▶ Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal applications where high torque is required
- ▶ Sheet metal and duct assembly

# **PRODUCT FEATURES**

- ▶ A fine thread screw for metal-to-metal framing applications
- ▶ 15 threads per inch
- ▶ High torque hex head, which can be easily removed when necessary
- Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily

# **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 9/16"
- ▶ Head Type Hex
- ▶ Thread Type Double Lead
- ▶ Finish Clear Zinc
- ► GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Hex head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



### Product #218

# Hex Head STREAKER® (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton G02 #8x1/2" 13 mm 15,000 33.00(lbs) 25Z #8x9/16" 14 mm 10 M 33.00(lbs)

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

PRO	DUCT D	IMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	8.18 8.84	6.20 6.35		3.18 3.22	2.80 3.00	4.00 4.20	15

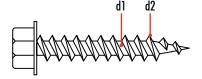
STANDA	RD CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, No Red Rust

SHEET STEEL GAUGES				
Gauge No.	Decimal Equivalent	Millimeter Equivalent		
20	0.0396"	1 mm		
25	0.0188"	.6 mm		

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#8	20	342	785			
	25	145	325			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





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Product #220

# Wafer Head STREAKER® (1 OF 2)

Attaches metal lath to wood or to 25-20 ga. steel studs and framing.

# Finish - Clear Zinc and GRABBERGARD Gray











Wafer Head

23° Streaker® Point

#2 Phillip Drive

# **APPLICATIONS**

- ▶ Steel studs to 20 to 25 gauge track
- Metal K-lath, wire lath, wood grounds, and metal studs to 20 – 25 gauge steel
- ▶ Other metal-to-metal applications that require low profile head exposure

# **PRODUCT FEATURES**

- ▶ A fine thread screw for metal-to-metal applications
- ▶ Low profile head exposure
- ▶ 15 threads per inch
- ► Super sharp, 23° STREAKER® point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive
- ▶ Wafer head provides a greater bearing surface than other fasteners

# **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Lengths 9/16" to 3"
- ▶ Head Type Wafer
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate or Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Wafer head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #220

# Wafer Head STREAKER® (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
32RG	#8x1"	25mm	5 M	26.00(lbs)		
32Z	#8x1"	25 mm	5 M	26.00(lbs)		
3138Z	#8x1-1/2"	38 mm	3 M	21.00(lbs)		
33RG	#8x1-1/4"	32 mm	5 M	31.00(lbs)		
33Z	#8x1-1/4"	32 mm	5 M	31.00(lbs)		
3151Z	#8x2"	51 mm	2.5 M	22.00(lbs)		
3163Z	#8x2-1/2"	63 mm	2.5 M	26.00(lbs)		
3176Z	#8x3"	76 mm	1 M	12.00(lbs)		
31RG	#8x9/16"	14 mm	10 M	37.00(lbs)		
31Z	#8x9/16"	14 mm	10 M	37.00(lbs)		

<sup>\*11</sup>b Box and 51b Box screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	10.80 11.40	2.00 2.40	#2	3.18 3.22	2.80 3.00	3.20 3.40	15

STANDARD CORROSION TEST RESULTS						
Finish	Test	Standard/Protocol	Results			
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, No Red Rust			
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust			
GRABBERGARD	Kesternich	DIN 50018, 2.0L	15 cycles,			

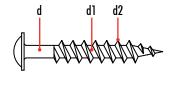
SHEET STEEL GAUGES					
	Gauge No.	Decimal Equivalent	Millimeter Equivalent		
	20	0.0396"	1 mm		
	25	0.0188"	.6 mm		

Results

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#8	20	342	785			
	25	145	325			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





no red rust

All GRABBER® screw products are manufactured in facilities that are ISO 9001 certified. The fasteners comply with ASTM C1513 specifications and requirements.









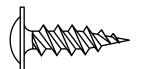
Product #PS120

# Wafer Head VECTOR™ (1 OF 2)

Attaches metal lath to wood or to 25-20 ga. steel studs and framing.

# Finish - Clear Zinc and Gray/Black Phosphate











Wafer Head

Vector Point #2

# **APPLICATIONS**

- ▶ Steel studs to 20 to 25 gauge track
- Metal K-lath, wire lath, wood grounds, and metal studs to 20 – 25 gauge steel
- ▶ Other metal-to-metal applications that require low profile head exposure

# **PRODUCT FEATURES**

- ▶ A fine thread screw for metal-to-metal applications
- ▶ Low profile head exposure
- ▶ 20 threads per inch
- Super sharp, Vector point, designed to penetrate steel quickly and easily
- ▶ #2 Phillips recess drive
- ▶ Wafer head provides a greater bearing surface than other fasteners

# **SPECIFICATIONS**

- ▶ Gauge #7
- ▶ Lengths 9/16"
- ▶ Head Type Wafer
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- ▶ Finish Gray Phosphate or Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Wafer head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #PS120

# Wafer Head VECTOR<sup>TM</sup> (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 31V #7x9/16" 14 mm 10 M 37.00(lbs) 31ZV #7x9/16" 14 mm 10 M 37.00(lbs)

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	11.10	2.24	#2	3.18	2.38	3.65	20
	11.60	2.74		3.22	2.58	3.85	

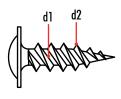
STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protocol	Results		
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, No Red Rust		
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust		

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
20	0.0396"	1 mm			
25	0.0188"	.6 mm			

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#7	20	89	327			
	25	40	98			

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





All GRABBER® screw products are manufactured in facilities that are ISO 9001 certified. The fasteners comply with ASTM C1513 specifications and requirements.







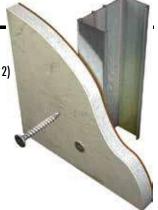


Product #224

# GRABBER® Scavenger® High/ Low Threaded Screws (1 OF 2)

Designed for drywall to light metal or wood applications.

Finish - Black/Gray Phosphate









Point



Scavenge Head

#2 Phillips Drive

**APPLICATIONS** 

Drywall to light metal or wood

# **PRODUCT FEATURES**

- Super sharp 30° STREAKER® Point you get quick and easy penetration into metal studs.
- ▶ #2 Phillips recess

# **SPECIFICATIONS**

- ▶ Gauge #6 #8
- ▶ Length 1" to 3"
- ▶ Head Type Scavenger
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Alternating High/Low Thread
- ▶ Finish Black/Gray Phosphate
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



### Product #224

# GRABBER® Scavenger® High/Low Threaded Screws (2 OF 2)

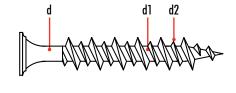
### PRODUCT SIZES AND ORDERING INFORMATION Length Metric Quantity Per Carton Weight Per Carton Catalog No. Gauge/Length **168SHL** #6x1" 25 mm 10 M 29.00(lbs) 368SHL #6x1-1/4" 32 mm 8 M 30.00(lbs) **268SHL** #6x1-1/8" 28 mm 10 M 32.00(lbs) 468SHL #6x1-5/8" 5 M 41 mm 22.00(lbs) **768SHL** #7x2" 51 mm 3.5 M 19.00(lbs) 968SHL #8x2-1/2" 2.5 M 63 mm 21.00(lbs) 1168SHL #8x3" 76 mm 3 M 22.00(lbs)

STANDA	RD CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, No Red Rust

PULL-OU	T TEST DATA		
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)
#6	20	237	557
	25	139	278
#7	20	222	817
	25	100	245
#8	20	342	785
	25	145	325

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.











<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.



Product #224A

# GRABBER® Bugle High/ Low Threaded Screws (1 OF 2)

Designed for drywall to light metal 20-25ga. or wood applications.

Finish - Black/Gray Phosphate









23° Streaker® Point

#2 Phillips Drive

# **APPLICATIONS**

Drywall to light metal or wood

# **PRODUCT FEATURES**

- Super sharp 30° STREAKER® Point you get quick and easy penetration into metal studs.
- ▶ #2 Phillips recess

# **SPECIFICATIONS**

- ▶ Gauge #6 #8
- ▶ Length 1" to 3"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Alternating High/Low Thread
- ▶ Finish Black/Gray Phosphate
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



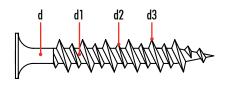
# Product #224A

# GRABBER® Bugle High/ Low Threaded Screws (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION				
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
168HLA	#6x1"	25 mm	10 M	29.00(lbs)
368HLA	#6x1-1/4"	32 mm	8 M	30.00(lbs)
268HLA	#6x1-1/8"	28 mm	10 M	32.00(lbs)
468HLA	#6x1-5/8"	41 mm	5 M	22.00(lbs)
768HLA	#7x2"	51 mm	3.5 M	19.00(lbs)
968HLA	#8x2-1/2"	63 mm	2.5 M	21.00(lbs)
1168HLA	#8x3"	76 mm	3 M	22.00(lbs)

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.





STANDARD CORROSION TEST RESULTS			
Finish	Test	Standard/Protocol	Results
Black/Gray	Salt Spray	ASTM B117	24 hours,

No Red Rust

Results

Phosphate

PULL-OU	PULL-OUT TEST DATA				
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#6	20	237	557		
	25	139	278		
#7	20	222	817		
	25	100	245		
#8	20	342	785		
	25	145	325		

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

SHEET STEEL GAUGES			
Gauge No.	Decimal Equivalent	Millimeter Equivalent	
16	0.0566"	1.5 mm	
18	0.0451"	1.2 mm	
20	0.0396"	1 mm	
22	0.0285"	.76 mm	





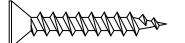




Product #222

# Flat Head STABBER® (1 OF 2)

Self tapping screws for attaching plywood or OSB to steel studs/track Finish - Yellow Zinc, Clear Zinc and GRABBERGARD









Flat Head 2

23° Streaker® LOX #2 Point



# **APPLICATIONS**

▶ Plywood or OSB to 22-16 gauge steel runners or wood joists

# **PRODUCT FEATURES**

- ▶ Self tapping STREAKER® point is designed for penetration into 22-16 guage steel
- ▶ Flat head provides a flush finished surface
- ► LOX® recess does not require a magnetic bit tip holder

# **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1-1/4" to 3"
- ▶ Point STREAKER®
- ▶ Head Type Flat
- ▶ Recess LOX
- ▶ Thread Type Double Lead, 14 Threads per Inch
- ▶ Finish Yellow Zinc
- ► GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #222

# Flat Head STABBER® (2 OF 2)

PRODU	PRODUCT SIZES AND ORDERING INFORMATION			
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
S8150JBWYZ	#8x1-1/2"	38 mm	4M	31.00(lbs)
S8150JBWZ	#8x1-1/2"	38 mm	4M	31.00(lbs)
S8175JBWYZ	#8x1-3/4"	45 mm	4M	28.00(lbs)
CS8200JBWY	Z #8x2"	51 mm	1M	9.00(lbs)
CS8250JBWY	7 #8x2-1/2"	63 mm	1 M	9.00(lbs)

<sup>\*</sup>Collated screw packaging option available on selected items.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	8.60	0	LOX®	3.34	2.95	4.10	14
	9.20	0		3.38	3.12	4.30	

PULL-OUT TEST DATA				
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)	
#8	14	765	2064	
	16	621	1461	
	18	336	717	
	20	231	483	
	22	177	326	
#10	14	819	2064	
	16	654	1461	
	18	339	717	
	20	246	483	
	22	175	326	

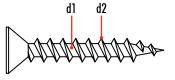
<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

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STANDARD CORROSION TEST RESULTS				
Finish	Test	Standard/Protocol	Results	
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust	
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust	
GRABBERGARD	Salt Spray	ASTM B117 Results	1,000 hours, no red rust	
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust	

SHEET STEEL GAUGES			
Gauge No.	Decimal Equivalent	Millimeter Equivalent	
16	0.0566"	1.5 mm	
18	0.0451"	1.2 mm	
20	0.0396"	1 mm	
22	0.0285"	.76 mm	











Product #238

# GRABBER® Flat Head PlyLock® Winged Driller #3 Point LOX® Drive (collated) (1 OF 2)

Fasteners used in the screwing of the wood-deck or plywood/OSB subflooring panels.

**Finish - Yellow Zinc** 











Flat Head [

LOX®

# **APPLICATIONS**

▶ GRABBER Wood to Metal — Wood to Metal fastening Eagle® screws are a #10 gauge "wood to metal sheathing" type of fastener used in the screwing of the wood-deck or plywood/OSB subflooring panels. The fasteners can be single-hand driven (bulk) or collated

# **PRODUCT FEATURES**

- ▶ Yellow Zinc finish per ASTM B117
- ► LOX® #3 Drive
- ▶ Hi-Lo Threading
- ▶ 14 TPI
- ▶ #3 Winged Driller Type S-12

# **SPECIFICATIONS**

- ▶ Gauge #10
- ▶ Length 1-3/4" to 2-1/2"
- ▶ Point #3 Winged Drill Point
- ▶ Head Type Flat
- ▶ Recess Type #3 LOX®
- ▶ Thread Type 14 Threads per inch, 7 High, and 7 Low
- ▶ Finish Yellow Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Minimum 2500 rpm 4 amp screwgun recommended
- Install screws flush with surface, or with a countersink



Product #238

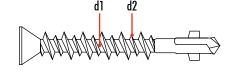
# GRABBER® Flat Head PlyLock® Winged Driller #3 Point LOX® Drive (collated) (1 OF 2)

PRODUC	PRODUCT SIZES AND ORDERING INFORMATION			
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
C10175L3YZE	#10x1-3/4"	45 mm	1000	7.00(lbs)
C10200L3GE	#10x2"	51 mm	1000	12.00(lbs)
C10200L3YZE	#10x2"	51 mm	1000	12.00(lbs)
C10250L3YZE	#10x2-1/2"	63 mm	1000	14.00(lbs)

<sup>\*</sup>Collated screw packaging option available on selected items.

	STANDARD CORROSION TEST RESULTS				
	Finish	Test	Standard/Protocol	Results	
	Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust	
-	GRABBERGARD	Salt Spray	ASTM B117 Results	1,000 hours, no red rust	
	GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust	





DRILLII	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
10	3	0.110-0.175	20-8







Product #240

# Bugle Head DRIVALL® Self Drilling (1 OF 3)

Attaches drywall or wood to heavy gauge metal 20-8 gauge. Bugle head creates a smooth professional finish.

Finish - Black/Gray Phosphate, Clear Zinc and GRABBERGARD









Drive





### **APPLICATIONS**

- Self-drilling screws used to attach drywall to heavy gauge metal 20-8 gauge.
- ▶ Gypsum board to 20-8 gauge steel studs and track
- ▶ Insulation to steel, 20-8 gauge
- ▶ Collated or Bulk

# **PRODUCT FEATURES**

- ▶ ACQ and Fire Treated wood Compliant with GRABBERGARD Coating
- ▶ 14 TPI
- ▶ Bugle head creates a smooth professional finish.
- ▶ #2 Phillips recess drive or LOX®
- ▶ Drill point is designed for penetration into 20-8 gauge steel

# **SPECIFICATIONS**

- ▶ Gauge #6 #10
- ▶ Length 1" to 5"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips or LOX®
- ▶ Thread Type Single Lead
- ▶ Finish Black/Gray Phosphate, Clear Zinc and GRABBERGARD®
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.
- Minimum 2500 rpm 4 amp screwgun recommended
- Install screws flush with surface, or with a countersink



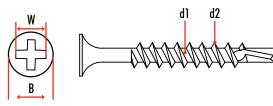
# Product #240

# Bugle Head DRIVALL® Self Drilling (2 OF 3)

PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
14RG	#6x1-1/4"	32 mm	8 M	32.00(lbs)		
15RG	#6x1-5/8"	41 mm	5 M	22.00(lbs)		
16RG	#6x1-7/8"	47 mm	4 M	26.00(lbs)		
30SRG	#8x2-3/8"	60 mm	3 M	28.00(lbs)		
30SRG	#8x2-3/8"	60 mm	3 M	28.00(lbs)		
14Z8LOX®	#8x1-1/4"	32 mm	1 M	7.00(lbs) (Collated only)		
30MRG	#8x2-5/8"	66 mm	2 M	20.00(lbs)		
30LRG	#8x3"	76 mm	2 M	20.00(lbs)		
B10350SDL2R0	G #10x3-1/2"	89 mm	1 M	22.00(lbs)		
B10350SDL2Z	#10x3-1/2"	89 mm	1 M	22.00(lbs)		
B10350SDRG	#10x3-1/2"	89 mm	1 M	22.00(lbs)		
B10350SDZ	#10x3-1/2"	89 mm	1 M	22.00(lbs)		
B10400SDL2Z	#10x4"	102 mm	1 M	24.00(lbs)		
B10400SDRG	#10x4"	102 mm	1 M	24.00(lbs)		
B10400SDZ	#10x4"	102 mm	1 M	24.00(lbs)		
B10450LYZ	#10x4-1/2"	115 mm	1 M	25.00(lbs)		
B10500SDL2Z	#10x5"	127 mm	1 M	26.00(lbs)		
B10500SDRG	#10x5"	127 mm	1 M	26.00(lbs)		
B10500SDZ	#10x5"	127 mm	1 M	26.00(lbs)		
B10500SDZ	#10x5"	127 mm	1 M	26.00(lbs)		

<sup>\*</sup>Collated screw packaging option available on selected items.

STANDAR	STANDARD CORROSION TEST RESULTS				
Finish	Test	Standard/Protocol	Results		
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust		
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust		
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust		
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust		
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust		



DRILLII	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
6	3	0.090-0.110	20-12
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8

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Product #240A

# Bugle Head DRIVALL® Self Drilling (1 OF 2)

Attaches drywall or wood to heavy gauge metal 20-12 gauge. Bugle head creates a smooth professional finish.

Finish - Black/Gray Phosphate, Clear Zinc and GRABBERGARD









Drive





- Self-drilling screws used to attach drywall to heavy gauge metal 20-12 aquae.
- ▶ Gypsum board to 20-12 gauge steel studs and track
- ▶ Insulation to steel, 20-12 gauge
- Collated or Bulk

# **PRODUCT FEATURES**

- ▶ ACQ and Fire Treated wood Compliant with GRABBERGARD Coating
- ▶ 14 TPI
- ▶ Bugle head creates a smooth professional finish.
- ▶ #2 Phillips recess drive
- ▶ Drill point is designed for penetration into 20-12 gauge steel

# **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1-1/4"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips or LOX®
- ▶ Thread Type Single Lead
- ▶ Finish Black/Gray Phosphate, Clear Zinc and GRABBERGARD®
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.
- Minimum 2500 rpm 4 amp screwgun recommended
- Install screws flush with surface, or with a countersink



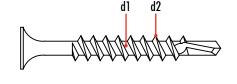
# Product #240A

# Bugle Head DRIVALL® Self Drilling (2 OF 2)

### **PRODUCT SIZES AND ORDERING INFORMATION** Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton #6x1" 25 mm 10 M 33.00(lbs) 13A 14ZA #6x1-1/4" 32 mm 8 M 33.00(lbs) 15A 5 M 27.00(lbs) #6x1-5/8" 41 mm 15ZA #6x1-5/8" 41 mm 5 M 27.00(lbs) 16A #6x1-7/8" 47 mm 4 M 27.00(lbs) 16ZA #6x1-7/8" 47 mm 4 M 27.00(lbs)

STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protocol	Results		
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust		
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust 24 hours, no red rust		
Clear Zinc	Salt Spray Results	ASTM B117			
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust		
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust		





NG CAPACITY	7	
Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
3	0.090-0.110	20-12
3	0.100-0.140	20-12
3	0.110-0.175	20-8
	Drill Point 3 3	Thickness 3 0.090-0.110 3 0.100-0.140

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<sup>\*</sup>Collated screw packaging option available on selected items.



Product #240S

# Scavenger® Head DRIVALL® Self Drilling (1 OF 3)

Attaches gypsum, insulation board, wood, etc. to metal studs 20-12 ga. Unique Scavenger® head helps reduce paper burrs.

Finish - Black/Gray Phosphate, Clear





Head







Drive



- ▶ Gypsum board to 20-12 gauge steel studs and track
- Insulation to steel, 20-12 gauge

# **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into 20-12 gauge steel
- ▶ #2 Phillips recess drive
- Scavenger® head will seat fast and easily and create a flush surface finish
- ▶ Unique head configuration helps eliminate paper burrs and aids proper seating of fasteners

# **SPECIFICATIONS**

- ▶ Gauge #6 to #8
- ▶ Lengths 1" to 3"
- ► Head Type SCAVENGER®
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Gray Phosphate and Clear Zinc GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Scavenger head is fully seated when the head is flush with the
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #240S

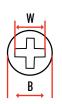
# Scavenger® Head DRIVALL® Self Drilling (2 OF 3)

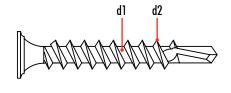
PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
13S	#6x1"	25 mm	10 M	33.00(lbs)		
13SZ	#6x1"	25 mm	10 M	33.00(lbs)		
14S	#6x1-1/4"	32 mm	8 M	33.00(lbs)		
14SZ	#6x1-1/4"	32 mm	8 M	33.00(lbs)		
135S	#6x1-1/8"	28 mm	10 M	37.00(lbs)		
135SZ	#6x1-1/8"	28 mm	10 M	37.00(lbs)		
15S	#6x1-5/8"	41 mm	5 M	22.00(lbs)		
15SZ	#6x1-5/8"	41 mm	5 M	22.00(lbs)		
16S	#6x1-7/8"	47 mm	4 M	26.00(lbs)		
16SZ	#6x1-7/8"	47 mm	4 M	26.00(lbs)		
30SS	#8x2-3/8"	60 mm	3 M	28.00(lbs)		
30SSZ	#8x2-3/8"	60 mm	3 M	28.00(lbs)		
30MS	#8x2-5/8"	66 mm	2 M	20.00(lbs)		
30MSZ	#8x2-5/8"	66 mm	2 M	20.00(lbs)		
30LS	#8x3"	76 mm	2 M	22.00(lbs)		
30LSZ	#8x3"	76 mm	2 M	22.00(lbs)		
*111 D EII	D 1611.1			1 1.		

<sup>\*11</sup>b Box, 51b Box and Collated screw packaging option available on selected items.

STANDARD CORROSION TEST RESULTS						
Finish	Test	Standard/Protocol	Results			
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust			
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust			
GRABBERGARD	® Salt Spray Results	ASTM B117	1,000 hours, no red rust			
GRABBERGARD	® Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust			

SHEET STEEL GAUGES					
	Gauge No.	Decimal Equivalent	Millimeter Equivalent		
	14	0.0713"	1.8 mm		
	16	0.0566"	1.5 mm		
	18	0.0451"	1.2 mm		
	20	0.0396"	1 mm		





DRILLII	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
6	3	0.090-0.110	20-12
8	3	0.100-0.140	20-12

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Product #240S

# Scavenger® Head DRIVALL® Self Drilling (3 OF 3)

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	8.00	2.64	#2	2.78	2.40	3.40	20
	8.50	3.00		2.82	2.60	3.60	
#7	8.00	2.64	#2	3.03	2.45	3.75	19
	8.50	3.00		3.07	2.65	3.95	
#8	8.00	2.64	#2	3.28	2.85	4.05	18
	8.50	3.00		3.32	3.05	4.25	

PULL-OUT TEST DATA					
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#6	14	906	1145		
	16	265	792		
	18	287	797		
	20	237	557		
#7	14	708	1479		
	16	454	1148		
	18	361	1140		
	20	213	777		
#8	14	450	1012		
	16	442	955		
	18	340	1045		
	20	265	680		
#10	14	722	0		
	16	0	698		
	18	0	684		
	20	0	456		
	22	0	390		

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

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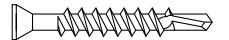


Product #242

# Trim Head DRIVALL® Self Drilling (1 OF 2)

Attaches wood trim over single or double layer gypsum board to 20-12 ga. steel.

Finish - Black/Gray Phosphate





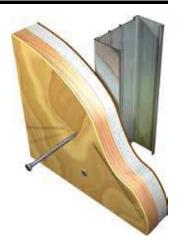
Head





Drive





# **APPLICATIONS**

Wood trim over single and double layer gypsum board to 20-12 gauge steel studs and track

# **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into 20-12 gauge steel
- ▶ #1 Phillips recess or #1 square drive
- ▶ Trim head leaves a finished surface

# **SPECIFICATIONS**

- ▶ Gauge #7 and #8
- ▶ Lengths 1-5/8" to 3"
- ▶ Head Type Trim
- ▶ Recess Type #1 Square
- ▶ Thread Type Single Lead
- ▶ Finish Gray Phosphate, Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Trim head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #242

# Trim Head DRIVALL® Self Drilling (2 OF 2)

### **PRODUCT SIZES AND ORDERING INFORMATION** Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 17SD #7x1-5/8" 41 mm 5 M 28.00(lbs) 18SD #7x2-1/4" 57 mm 4 M 29.00(lbs) 17SD76 #8x3" 76 mm 2 M 22.00(lbs)

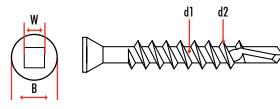
PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#7	5.30	1.50	#1	3.03	2.45	3.75	19	
	5.80	2.08		3.07	2.65	3.95		
#8	5.30	1.50	#1	3.28	2.85	4.05	18	
	5.80	2.08		3.32	3.05	4.25		

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#7	14	708	1479			
	16	454	1148			
	18	361	1140			
	20	213	777			
#8	14	450	1012			
	16	442	955			
	18	340	1045			
	20	265	680			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

# STANDARD CORROSION TEST RESULTS Finish Test Standard/Protocol Results Black/Gray Phosphate Salt Spray Results ASTM B117 ASTM B117 Results 24 hours, no red rust

SHEET ST	SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent				
14	0.0713"	1.8 mm				
16	0.0566"	1.5 mm				
18	0.0451"	1.2 mm				
20	0.0396"	1 mm				



DRILLII	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
6	3	0.090-0.110	20-12
8	3	0.100-0.140	20-12

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Product #244

# Pan Framing Head DRIVALL® Self (1 OF 2)

Pan head drill point fasteners designed for attaching 20-8 ga. steel. Unique grip-tight, high torque pan head design.

**Finish - Clear Zinc** 











Pan Head

Drive

# **APPLICATIONS**

- ▶ Steel studs to track, 20-8 gauge
- Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal applications, 20-8 gauge

# **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into heavy gauge steel
- ▶ #2 Phillips recess drive
- Pan Framing head provides a flat bearing surface

# **SPECIFICATIONS**

- ▶ Gauge #6
- ▶ Length 7/16"
- ▶ Head Type Pan Framing
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Gray Phosphate or Clear Zinc
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory. Specific fasteners are listed in ICC ESR-1271; please check the report for listed item numbers.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Pan Framing head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #244

# Pan Framing Head DRIVALL® Self (2 OF 2)

### PRODUCT SIZES AND ORDERING INFORMATION Gauge/Length Length Metric Quantity Per Carton Weight Per Carton Catalog No. 19Z #6x7/16" 11 mm 15 M 38.00(lbs) 20Z #8x1/2" 13 mm 10 M 33.00(lbs) 10100P #10x1" 2.5 M 37.00(lbs) 25 mm 10075P #10x3/4" 19 mm 4 M 30.00(lbs)

<sup>\*11</sup>b Box and 51b Box screw packaging option available on selected items.

PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#6	7.40	2.49	#2	2.78	2.40	3.40	20
	8.10	2.87		2.82	2.60	3.60	
#8	8.18	6.20		3.28	2.85	4.05	18
	8.84	6.35		3.32	3.05	4.25	
#10	9.75	7.75		3.78	3.25	4.62	16
	10.50	7.93		3.82	3.45	4.82	
#12	10.10	7.75		4.38	3.99	5.31	14
	11.00	7.93		4.42	4.17	5.46	
#14	12.20	9.32		5.08	4.70	6.10	14
	13.20	9.52		5.12	4.88	6.25	

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
14	0.0713"	1.8 mm			
16	0.0566"	1.5 mm			
18	0.0451"	1.2 mm			
20	0.0396"	1 mm			

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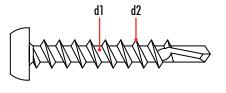
# STANDARD CORROSION TEST RESULTS Finish Test Standard/Protocol Results

Clear Zinc Salt Spray ASTM B117 24 hours,
Results no red rust

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#6	14	906	1145			
	16	265	792			
	18	287	797			
	20	237	557			
#8	14	450	1012			
	16	442	955			
	18	340	1045			
	20	265	680			
#10	12	1082	1660			
	14	657	1395			
	16	542	1332			
	18	415	1072			
	20	367	675			

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





DRILLI	DRILLING CAPACITY						
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range				
6	3	0.090-0.110	20-12				
8	3	0.100-0.140	20-12				
10	3	0.110-0.175	20-8				



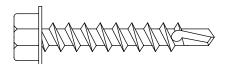
Product #246

# Hex Head DRIVALL® Self Drilling (1 OF 3)

Attaches fixtures, backup plates, door frames and lathers channel to structural studs, metal checks, etc. 20-8 ga.

Finish - Clear Zinc and GRABBERGARD











**Drill Point** 





#4 Drill Point

Hex Dri

**APPLICATIONS** 

- ▶ Steel studs to track, 20-8 gauge steel
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Plaster grounds to 20-8 gauge steel
- ▶ Other metal-to-metal attachments, 20-8 gauge

# **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into heavy gauge metal
- ▶ Hex head provides maximum driving torque with a flat bearing surface
- ▶ Also available with #3 point

# **SPECIFICATIONS**

- ▶ Gauge #6 to #14
- ▶ Lengths 1/2" to 2-1/2"
- ▶ Head Type Hex
- ▶ Thread Type Single Lead
- ▶ Finish Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory. Specific fasteners are listed in ICC ESR-1271; please check the report for listed item numbers.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Hex head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #246

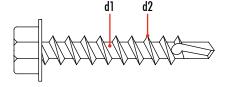
# Hex Head DRIVALL® Self Drilling (2 OF 3)

PRODUC	T SIZES AND	ORDERING	INFORMATION	
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
08100H3	#8x1"	25 mm	7.5 M	38.00(lbs)
08100HA	#8x1"	25 mm	7.5 M	38.00(lbs)
08125H3	#8x1-1/4"	32 mm	5 M	35.00(lbs)
08050H3	#8x1/2"	13 mm	15 M	37.00(lbs)
08200H3	#8x2"	51 mm	3 M	33.00(lbs)
08075H3	#8x3/4"	19 mm	10 M	42.00(lbs)
08058H3	#8x5/8"	16 mm	10 M	37.00(lbs)
10100H3	#10x1"	25 mm	5 M	37.00(lbs)
10150H3	#10x1-1/2"	38 mm	3.5 M	35.00(lbs)
10125H3	#10x1-1/4"	32 mm	5 M	33.00(lbs)
10050H3	#10x1/2"	13 mm	7.5 M	37.00(lbs)
10200H3	#10x2"	51 mm	3 M	31.00(lbs)
10300H3	#10x3"	76 mm	3 M	38.00(lbs)
10075H3	#10x3/4"	19 mm	5 M	30.00(lbs)
10058H3	#10x5/8"	16 mm	7.5 M	41.00(lbs)
12100H3	#12x1"	25 mm	3.5 M	40.00(lbs)
12150H3	#12x1-1/2"	38 mm	2.5 M	35.00(lbs)
12125H3	#12x1-1/4"	32 mm	3.5 M	34.00(lbs)
12250H3	#12x2-1/2"	63 mm	1.5 M	30.00(lbs)
12300H3	#12x3"	76 mm	1 M	22.00(lbs)
12350H3	#12x3-1/2"	89 mm	1 M	21.00(lbs)
12075H3	#12x3/4"	19 mm	5 M	40.00(lbs)
12075HA	#12x3/4"	19 mm	5 M	40.00(lbs)
14100H3	#14x1"	25 mm	3.5 M	52.00(lbs)
14150H3	#14x1-1/2"	38 mm	2 M	33.00(lbs)
14125H3	#14x1-1/4"	32 mm	2 M	35.00(lbs)
14200H3	#14x2"	51 mm	1.5 M	34.00(lbs)
14250H3	#14x2-1/2"	63 mm	2 M	33.00(lbs)
14300H3	#14x3"	76 mm	2 M	22.00(lbs)
14075H3	#14x3/4"	19 mm	5 M	61.00(lbs)
14400H4	#14x4"	102 mm	.5 M	21.00(lbs)
1224150H4RG	#12-24x1-1/2"	38 mm	2.5 M	33.00(lbs)
1224125H4	#12-24x1-1/4"	32 mm	3 M	50.00(lbs)
1224200H4RG	#12-24x2-1/2"	63 mm	2 M	36.00(lbs)
122478H4	#12-24x7/8"	22.23 mm	3.5 M	50.00(lbs)

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
14	0.0713"	1.8 mm			
16	0.0566"	1.5 mm			
18	0.0451"	1.2 mm			
20	0.0396"	1 mm			

STANDARD CORROSION TEST RESULTS						
Finish	Test	Standard/Protocol	Results			
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust			
GRABBERGARD®	Salt Spray Results	ASTM B117	1,000 hours, no red rust			
GRABBERGARD®	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust			





DRILLII	DRILLING CAPACITY							
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range					
8	3	0.100-0.140	20-12					
10	3	0.110-0.175	20-8					
12	3	0.110-0.210	20-8					
14	3	0.110-0.220	20-8					
12	4	0.175-0.220	18-0					
14	4	0.175-0.250	18-1/4"					
12	5	0.250-0.500	18-1/2"					



# Product #246

# Hex Head DRIVALL® Self Drilling (3 OF 3)

PULL-OUT TEST DATA						
Screw Gauge	TPI	Metal Gauge	Tension (lbs.)	Shear (Ibs.)		
#8	18	14	450	1012		
		16	442	955		
		18	340	1045		
		20	265	680		
#10	16	14	657	1395		
		16	542	1332		
		18	415	1072		
		20	367	675		
#12	14	14	577	1827		
		16	582	1377		
		18	400	1087		
		20	350	670		
#14	14	14	602	1995		
		16	560	1485		
	_	18	460	1127		
		20	240	748		

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.  $\sim$ 

SHEET STEEL GAUGES					
	Gauge No.	Decimal Equivalent	Millimeter Equivalent		
	12	0.1017"	2.6 mm		
	14	0.0713"	1.8 mm		
	16	0.0566"	1.5 mm		
	18	0.0451"	1.2 mm		
	20	0.0396"	1 mm		

PR	ODUC	T DIN	IENSION	S (MIL	LIMETE	RS)
Gauge	B Head Dia	Recess Depth		d Shank Dia	d1 Minor Dia	d2 Major TPI Dia
#8	8.18	6.20	3.28	2.85	4.05	18
	8.84	6.35	3.32	3.05	4.25	
#10	9.75	7.75	3.78	3.25	4.62	16
	10.50	7.93	3.82	3.45	4.82	
#12	10.10	7.75	4.38	3.99	5.31	14
	11.00	7.93	4.42	4.17	5.46	
#14	12.20	9.32	5.08	4.70	6.10	14
	13.20	9.52	5.12	4.88	6.25	

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Product #248

# Wafer Head DRIVALL® Self Drilling (1 OF 3)

Attaches metal lath to 20-8 ga. steel studs and framing.

Finish - Clear Zinc, GRABBERGARD, GRABBERGARD Gray and Gray Phosphate









**Drill Point** 







#3 Drill Point

#4 Drill Point

#2 Phillip: Drive

# **APPLICATIONS**

- ► Self-furring metal lath through gypsum sheathing to steel studs and track, 20-8 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Steel studs to track, 20-8 gauge
- ▶ Metal K-lath, wire lath, wood grounds to lathers channel structural studs and metal decks
- ▶ Other metal-to-metal attachments, 20-8 gauge

# **PRODUCT FEATURES**

- ▶ Self-tapping drill point is designed for penetration into heavy gauge metal
- Wafer head provides a greater bearing surface with a low profile head exposure
- ▶ Heavier shank ensures entry in clips of hard steel
- Also available with ultra fast drill point

# **SPECIFICATIONS**

- ▶ Gauge #8 and #10 and #12
- ▶ Lengths 1/2" to 3"
- ► Head Type Wafer Type A
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Phillips
- ▶ Finish Clear Zinc, Gray Phosphate or GRABBERGARD
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory. Specific fasteners are listed in ICC ESR-1271; please check the report for listed item numbers.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Wafer head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #248

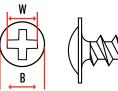
# Wafer Head DRIVALL® Self Drilling (2 OF 3)

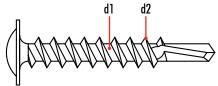
PRODUCT SIZES AND ORDERING INFORMATION					
Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
#8x1"	25 mm	5 M	27.00(lbs)		
#8x1"	25 mm	5 M	27.00(lbs)		
#8x1-1/4"	32 mm	5 M	32.00(lbs)		
#8x1-1/4"	32 mm	5 M	32.00(lbs)		
#8x1-1/4"	32 mm	5 M	32.00(lbs)		
#8x1-5/8"	41 mm	4 M	31.00(lbs)		
#8x1-5/8"	41 mm	4 M	31.00(lbs)		
#8x1-5/8"	41 mm	4 M	31.00(lbs)		
#8x1/2"	13 mm	10 M	37.00(lbs)		
#8x1/2"	13 mm	10 M	37.00(lbs)		
#8x1/2"	13 mm	10 M	37.00(lbs)		
#8x1/2"	13 mm	10 M	38.00(lbs)		
#8x1/2"	13 mm	10 M	38.00(lbs)		
#8x1/2"	13 mm	10 M	37.00(lbs)		
#8x2"	51 mm	2.5 M	31.00(lbs)		
#8x2-1/2"	63 mm	2.5 M	31.00(lbs)		
#8x3"	76 mm	1 M	31.00(lbs)		
#10x3/4"	19 mm	5 M	34.00(lbs)		
#10x1-1/4"	19 mm	3.5 M	34.00(lbs)		
#10x3/4"	19 mm	5 M	34.00(lbs)		
#12x3/4"	19 mm	5 M	34.00(lbs)		
#12x3/4"	19 mm	5 M	34.00(lbs)		
	Gauge/Length #8x1" #8x1-1/4" #8x1-1/4" #8x1-1/4" #8x1-5/8" #8x1-5/8" #8x1-5/8" #8x1/2" #8x1/2" #8x1/2" #8x1/2" #8x1/2" #8x1/2" #8x1/2" #8x2" #8x2" #10x3/4" #10x3/4" #12x3/4"	Gouge/Length         Length Metric           #8x1"         25 mm           #8x1-1/4"         32 mm           #8x1-1/4"         32 mm           #8x1-1/4"         32 mm           #8x1-1/4"         32 mm           #8x1-5/8"         41 mm           #8x1-5/8"         41 mm           #8x1/2"         13 mm           #8x2"         51 mm           #8x2"         51 mm           #8x3"         76 mm           #10x3/4"         19 mm           #10x3/4"         19 mm           #12x3/4"         19 mm	Gauge/Length         Length Metric         Quantity Per Carton           #8x1"         25 mm         5 M           #8x1-1/4"         32 mm         5 M           #8x1-1/4"         32 mm         5 M           #8x1-1/4"         32 mm         5 M           #8x1-5/8"         41 mm         4 M           #8x1-5/8"         41 mm         4 M           #8x1-5/8"         41 mm         4 M           #8x1/2"         13 mm         10 M           #8x2"         51 mm         2.5 M           #8x2"         51 mm         2.5 M           #8x3"         76 mm         1 M           #10x3/4"         19 mm         5 M           #10x3/4"         19 mm         5 M           #10x3/4"         19 mm         5 M		

*11h Roy and 51h Roy screw nackaging ontion available on selected items
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SHEET ST	EEL GAUGES	
Gauge No.	Decimal Equivalent	Millimeter Equivalent
12	0.1017"	2.6 mm
14	0.0713"	1.8 mm
16	0.0566"	1.5 mm
18	0.0451"	1.2 mm
20	0.0396"	1 mm

	PR	ODUC	T DIN	IENSION	S (MIL	UMITE	RS)	
	Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
	#8	11.1	2.20	#2	3.3	2.95	4.15	18
	#10	11.1	2.20	#2	3.8	3.35	4.72	16
•	#12	11.1	2.20	#2	3.8	4.09	5.39	14





DRILLI			
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8
12	3	0.110-0.210	20-8
14	3	0.110-0.220	20-8
12	4	0.175-0.220	18-0

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# Product #248

# Wafer Head DRIVALL® Self Drilling (3 OF 3)

PULL-OUT TEST DATA					
Screw Gauge	TPI	Metal Gauge	Tension (lbs.)	Shear (lbs.)	
#8	18	14	684	1251	
		16	576	1239	
		18	300	702	
		20	213	456	
#10	16	12	1284	1611	
		14	819	1776	
		16	654	1527	
		18	339	756	
		20	246	492	
#12	14	12	1214	2760	
		14	851	1800	
		16	675	1290	
		18	373	924	

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

	STANDARI	o corrosi	ON TEST RESULT	rs
	Finish	Test	Standard/Protocol	Results
,	Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust
	Gray Phosphate	Salt Spray Results	ASTM B117	24 hours, no red rust
	GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
	GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust

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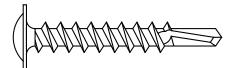
Product #248A

# Wafer Head DRIVALL® Self Drilling (1 OF 2)

Attaches metal lath to 20-8 ga. steel studs and framing.

Finish - Clear Zinc











Wafer Head

#3 #2 Phillips Drill Point Drive

# **APPLICATIONS**

- Self-furring metal lath through gypsum sheathing to steel studs and track,
   20-8 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Steel studs to track, 20-8 gauge
- ▶ Metal K-lath, wire lath, wood grounds to lathers channel structural studs and metal decks
- ▶ Other metal-to-metal attachments, 20-8 gauge

# **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into heavy gauge metal
- Wafer head provides a greater bearing surface with a low profile head exposure
- ▶ Heavier shank ensures entry in clips of hard steel
- Also available with ultra fast drill point

# **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Lengths 1/2"
- ▶ Head Type Wafer Type A
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Phillips
- ▶ Finish Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Wafer head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



# Product #248A

# Wafer Head DRIVALL® Self Drilling (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 34ZA #8x1/2" 13 mm 10 M 40.00(lbs)

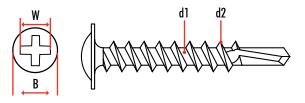
PULL-OUT TEST DATA							
Screw Gauge	TPI	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#8	18	14	450	1012			
		16	442	995			
		18	340	1045			
		20	265	680			

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

STANDA	ION TEST RESUL	TS	
Finish	Test	Standard/Protocol	Results
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust

	SHEET STEE	L GAUGES	
	Gauge No.	Decimal Equivalent	Millimeter Equivalent
	12	0.1017"	2.6 mm
	14	0.0713"	1.8 mm
	16	0.0566"	1.5 mm
	18	0.0451"	1.2 mm
	20	0.0396"	1 mm

PR	ODUC	T DIM	ENSION	S (MIL	LIMETE	RS)	
	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	10.80	2.00	#2	3.28	2.85	4.05	18
	11.40	2.40		3.32	3.05	4.25	
#10	10.80	2.00	#2	3.78	3.25	4.62	16
	11.40	2.40		3.82	3.45	4.82	



DRILLING CAPACITY								
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range					
8	3	0.100-0.140	20-12					

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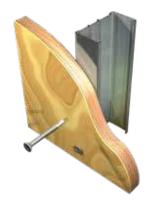
<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.



Product #250

## Flat Head DRIVALL® Pilot Point Self Drilling (collated) (1 OF 2)

Self drilling fastener for attaching 3/8" to 1" plywood or wood to 20-8 gauge steel Finish - Clear Zinc and GRABBERGARD













Flat Head #3 Drill Point

#2 Philli Drive

#### **APPLICATIONS**

- ▶ Attaching 3/8" to 1" plywood to steel joists and frames, 20-8 gauge steel
- ▶ Wood to 20-8 gauge steel applications
- Dinsglass products to steel

#### **PRODUCT FEATURES**

- ▶ Superfast #3 drill point
- ▶ Flat head seats flush with fastening surface

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Lengths 1-5/16" and 1-15/16"
- ▶ Head Type Flat
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Phillips and #2 LOX®
- ▶ Finish Clear Zinc
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #250

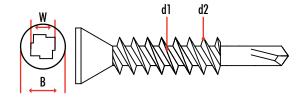
## Flat Head DRIVALL® Pilot Point Self Drilling (collated) (1 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION						
Catalog No. Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton			
CM175SDZJBW #8x1-3/4"	45 mm	1000	9.00(lbs)			
CM158SDZJBW #8x1-5/8"	41 mm	1000	8.00(lbs)			
CMG158SD #8x1-5/8" 41 mm 1000 8.00(lbs)						
CM200SDZJBW #8x2" 51 mm 1000 10.00(lbs)						
CM10178JBWRG#10x1-7/8"	47 mm	1000	11.00(lbs)			

<sup>\*</sup>Collated screw packaging option available on selected items.

PR	ODUC	T DIM	IENSION	S (MIL	LIMETE	RS)	
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	10.80	2.00	#2	3.28	2.85	4.05	18
	11.40	2.40		3.32	3.05	4.25	
#10	10.80	2.00	#2	3.78	3.25	4.62	16
	11.40	2.40		3.82	3.45	4.82	

SHEET STEEL GAUGES						
	Gauge No.	Decimal Equivalent	Millimeter Equivalent			
	14	0.0713"	1.8 mm			
-	16	0.0566"	1.5 mm			
-	18	0.0451"	1.2 mm			
7	20	0.0396"	1 mm			



DRILLII	NG CAPACIT		
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8

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Product #250

## Flat Head DRIVALL® Pilot Point Self Drilling(3 OF 3)

PULL-OUT TEST DATA						
Screw Gauge	TPI	Metal Gauge	Tension (lbs.)	Shear (lbs.)		
#8	18	14	450	1012		
		16	442	995		
		18	340	1045		
		20	265	680		
#10	16	12	1082	1660		
		14	657	1395		
		16	542	1332		
		18	415	1072		
		20	367	675		
#12	14	12	975	2035		
		14	577	1827		
		16	582	1377		
		18	400	1087		
		20	350	670		
#14	14	12	965	2425		
		14	602	1995		
		16	560	1485		
		18	460	1127		
		20	240	748		

**GRABBER fasteners are not categorized as structural bolts. The figures listed above are
ultimate average values achieved under independent laboratory conditions, and apply
to GRABBER Line fasteners only. An appropriate safety factor must be determined by a
qualified professional for design purposes.

STANDARD CORROSION TEST RESULTS						
Finish	Test	Standard/Protocol	Results			
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust			
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust			
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust			

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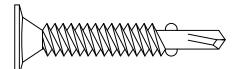




Product #252

## Thin Wafer Head DRIVALL® Winged Self Drilling (1 OF 2)

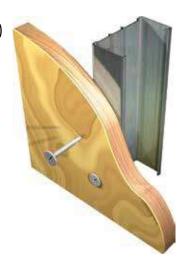
Self drilling fastener for attaching 3/8'' to 1'' plywood or wood to 20-8 gauge steel Finish - Clear Zinc and GRABBERGARD®











#### **APPLICATIONS**

▶ Attaching 3/16" to 3/4" plywood to 20-8 gauge steel

#### **PRODUCT FEATURES**

- ▶ 24 Threads per inch
- ▶ Superfast #3 drill point
- ▶ Thin Wafer head provides a flush finished surface
- ▶ Winged point creates pilot hole through the plywood

#### **SPECIFICATIONS**

- ▶ Gauge #10
- ▶ Length 1-7/16"
- ▶ Head Type Wafer
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 Phillips
- ▶ Finish Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Wafer head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #252

## Thin Wafer Head DRIVALL® Winged Self Drilling (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Length Metric Quantity Per Carton Weight Per Carton Catalog No. Gauge/Length 101716 #10x1-7/16" 37 mm 39.00(lbs) 4 M #10x1-7/16" 37 mm 101716W3 31.00(lbs) 4 M 101716W3RG #10x1-7/16" 37 mm 4 M 39.00(lbs)

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected items.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#10	11.00 12.00	2.59 3.17	#2	4.05 4.09	0	4.65 4.82	24

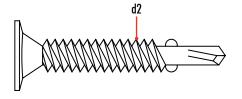
SHEET STEEL GAUGES						
Gauge No.	Decimal Equivalent	Millimeter Equivalent				
14	0.0713"	1.8 mm				
16	0.0566"	1.5 mm				

STANDARD CORROSION TEST RESULTS						
Finish	Test	Standard/Protocol	Results			
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust			
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours no red rust			
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust			

PULL-OU	PULL-OUT TEST DATA								
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)						
#10	14	532	1704						
	16	338	1379						

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





DRILLING CAPACITY						
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range			
10	3	0.110-0.175	20-8			

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Product #254

## Flat Head DRIVALL® Winged Self Drilling (1 OF 3)

Self drilling fastener for attaching 3/8" to 1" plywood or wood to 20-8 gauge steel Finish - Clear Zinc and GRABBERGARD®











#### **APPLICATIONS**

▶ Attaching 1" or thicker plywood to 20-8 gauge metal

#### **PRODUCT FEATURES**

- ▶ 24 Threads per inch
- ▶ Superfast #3 drill point
- Flat head provides a flush finished surface
- ▶ Winged point creates pilot hole through the plywood

#### **SPECIFICATIONS**

- ▶ Gauge #12
- ▶ Lengths 2" to 3-3/4"
- ▶ Head Type Flat
- ▶ Thread Type Single Lead
- ▶ Recess Type #2 LOX
- ▶ Finish Yellow Zinc, Clear Zinc, or GrabberGard
- ► GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #254

## Flat Head DRIVALL® Winged Self Drilling (2 OF 3)

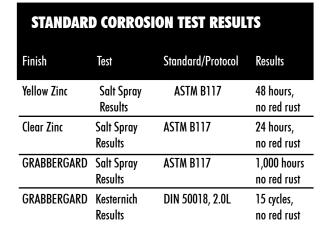
PRODUCT SIZES AND ORDERING INFORMATION				
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
P81516F3	#8x1-15/16"	49 mm	4 M	31.00(lbs)
P8516F3	#8x1-5/16"	34 mm	6 M	30.00(lbs)
12200FW3	#12x2"	51 mm	2 M	33.00(lbs)
12200FW3RG	#12x2"	51 mm	2 M	34.00(lbs)
12250FW3	#12x2-1/2"	63 mm	1.5 M	30.00(lbs)
CC12250LYZ	#12x2-1/2"	63 mm	1 M	30.00(lbs)
12250FW3RG	#12x2-1/2"	63 mm	1.5 M	31.00(lbs)
12275FW3	#12x2-1/2"	70 mm	1 M	33.00(lbs)
12225FW3	#12x2-1/4"	57 mm	2 M	30.00(lbs)
12275FW3RG	#12x2-3/4"	70 mm	1 M	25.00(lbs)
14275FW3	#14x2-3/4"	70 mm	1 M	10.00(lbs)
14350FW4RG	#14x3-1/2"	89 mm	.5 M	34.00(lbs)
14325FW4RG	#14x3-1/4"	83 mm	.9 M	34.00(lbs)
14375FW4RG	#14x3-3/4"	95 mm	.5 M	34.00(lbs)
CC12250LRG	#12x2-1/2"	63 mm	1 M	10.00(lbs)

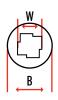
<sup>\*5</sup>lb Box and Collated screw packaging option available on selected items.

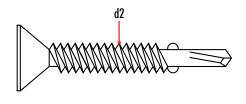
PULL-OUT TEST DATA				
Screw Gauge	Metal Gauge	Shear (lbs.)	Pull Out	Pull Over
#12	12	4,946	1,470	2,811
	14	4,925	1,487	2,806
	16	4,997	1,449	2,804

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

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DRILLI	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8
12	3	0.110-0.210	20-8
14	3	0.110-0.220	20-8







#### Product #254

## Flat Head DRIVALL® Winged Self Drilling (3 OF 3)

PRO	DUCT E	IMENS	SIONS (MI	LLIMIETE	RS)		
Gauge	B Head Dia		W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#12	9.88	2.95	#3	4.68	0	5.31	24
	11.10	3.58		4.72	0	5.48	

SHEET STEEL GAUGES			
Gauge No.	Decimal Equivalent	Millimeter Equivalent	
12	0.1017"	2.6 mm	
14	0.0713"	1.8 mm	
16	0.0566"	1.5 mm	

$\Omega$ 3 Allowable Load				
Screw Gauge	Metal Gauge	Shear (lbs.)	Pull Out	Pull Over
#12	12	1,649	490	937
	14	1,642	496	935
	16	1,666	483	935

<sup>\*\*</sup>GRABBER® fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER® Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.



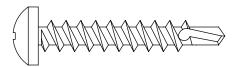


Product #258

## Pan Head DRIVALL® Self Drilling (1 OF 2)

Self drilling screws for attaching fixtures, backup plates, and door frames to 20-12 gauge steel, or any other heavy gauge metal-to-metal applications

Finish - Black/Gray Phosphate and Clear Zinc





Head





Dri**ll** Point #2 F



#### **APPLICATIONS**

- ▶ Steel studs to track, 20-12 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal attachments, 20-12 gauge

#### **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into 20-12 gauge steel
- ▶#2 Phillips recess drive
- Pan head provides a flat bearing surface
- ▶ Also available with #3 point

#### **SPECIFICATIONS**

- ▶ Gauge #8 to #10
- ▶ Lengths 1/2" to 1"
- ▶ Head Type Pan
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Clear Zinc
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory. Specific fasteners are listed in ICC ESR-1271; please check the report for listed item numbers.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #258

## Pan Head DRIVALL® Self Drilling (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Length Metric Quantity Per Carton Weight Per Carton Gauge/Length 08100P #8x1" 25 mm 7.5 M 37.00(lbs) 08075P 19 mm 10 M 30.00(lbs) #8x3/4" 10050P #10x1/2" 5 M 34.00(lbs) 13 mm 10058P3 #10x5/8" 16 mm 7.5 M 38.00(lbs)

<sup>\*</sup>Collated screw packaging option available on selected items.

	PRODUCT DIMENSIONS (MILLIMETERS)							
	Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
	#8	7.77	1.80	#2	3.28	2.85	4.05	18
		8.18	2.46		3.32	3.05	4.25	
Ī	#10	9.07	2.26	#2	3.78	3.25	4.62	16
		9.47	2.87		3.82	3.45	4.82	

SHEET STEEL	SHEET STEEL GAUGES			
Gauge No.	Decimal Equivalent	Millimeter Equivalent		
14	0.0713"	1.8 mm		
16	0.0566"	1.5 mm		
18	0.0451"	1.2 mm		
20	0.0396"	1 mm		

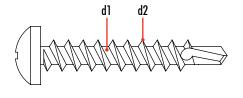
PULL-OUT TEST DATA				
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)	
#8	14	450	1012	
	16	442	955	
	18	340	1045	
	20	265	680	
#10	16	542	1332	
	18	415	1072	
	20	367	675	

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

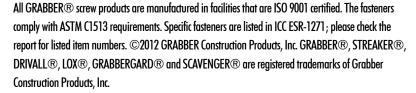
SIANDAK	n Cakkasi	ON 1E91 KE9UL	15
Finish	Test	Standard/Protocol	Results

Finish	Test	Standard/Protocol	Results
Black/Gray Phosphate	Salt Spray Results	ASTM B117	24 hours no red rust
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust





DRILLII	NG CAPACITY	7	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12
10	3	0.110-0.175	20-8











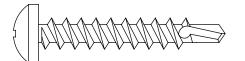


Product #258A

## Pan Head DRIVALL® Self Drilling (1 OF 2)

Self drilling screws for attaching fixtures, backup plates, and door frames to 14-20 gauge steel, or any other heavy gauge metal-to-metal applications

**Finish - Clear Zinc** 









#2 Phillip



- ▶ Steel studs to track, 14 20 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Other metal-to-metal attachments, 14 20 gauge

#### **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into 14 20 gauge steel
- ▶#2 Phillips recess drive
- Pan head provides a flat bearing surface
- ▶ Also available with #3 point

#### **SPECIFICATIONS**

- ▶ Gauge #8 to #10
- ▶ Lengths 1/2" to 1"
- ▶ Head Type Pan
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ▶ Finish Clear Zinc
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #258A

## Pan Head DRIVALL® Self Drilling (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Length Metric Quantity Per Carton Weight Per Carton Catalog No. Gauge/Length 19ZA #6x7/16" 11 mm 15 M 44.00(lbs) 19A #6x7/16" 44.00(lbs) 11 mm 15 M **20ZA** #8x1/2" 13 mm 10 M 33.00(lbs) 33.00(lbs) 20A #8x1/2" 13 mm 10 M

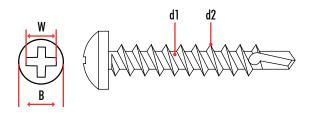
PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#8	7.77	1.80	#2	3.28	2.85	4.05	18
	8.18	2.46		3.32	3.05	4.25	
#10	9.07	2.26	#2	3.78	3.25	4.62	16
	9.47	2.87		3.82	3.45	4.82	

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
14	0.0713"	1.8 mm			
16	0.0566"	1.5 mm			
18	0.0451"	1.2 mm			
20	0.0396"	1 mm			

PULL-OU	T TEST DATA		
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)
#8	14	450	1012
	16	442	955
	18	340	1045
	20	265	680
#10	16	542	1332
	18	415	1072
	20	367	675

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

STANDAR	D CORROSI	ON TEST RESULT	IS
Finish	Test	Standard/Protocol	Results
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust



DRILLI	NG CAPACITY		
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
6	3	0.090-0.110	20-12
8	3	0.100-0.140	20-12

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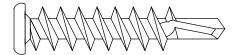




Product #260

## Flat Pan Head DRIVALL® Self Drilling #3 Point (1 OF 3)

Self drilling screws for framing 20-8 gauge steel to steel
Finish - Yellow Zinc, Clear Zinc, GRABBERGARD® and NanoGard









Dri**ll** Point

LOX #2



#### **APPLICATIONS**

- ▶ Pre-fabrication of trusses
- ▶ Steel studs to track, 20-8 gauge
- ▶ Steel studs to door frame jamb anchor clips
- ▶ Heavy gauge steel to steel framing

#### **PRODUCT FEATURES**

- ▶ Self tapping drill point is designed for penetration into 20-8 gauge steel
- **▶LOX**®
- ▶ Pan head provides a flat bearing surface
- ▶ Also available with #3 point

#### **SPECIFICATIONS**

- ▶ Gauge #10, #11, and #12
- ▶ Length 5/8" to 1-1/4"
- ▶ Head Type Flat Pan
- ► Recess Type LOX®
- ▶ Thread Type Single Lead
- ▶ Finish Clear Zinc and GrabberGard
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- The Flat Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ► The fastener must penetrate beyond the metal a minimum of three thread pitches.



Product #260

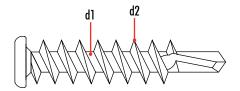
## Flat Pan Head DRIVALL® Self Drilling #3 Point (2 OF 3)

PRODUCT SIZES AND ORDERING INFORMATION					
Catalog No. Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton		
FP101875JBWZ #10x3/4"	19 mm	8 M	44.00(lbs)		
FP101875L2N #10x3/4"	19 mm	8 M	44.00(lbs)		
FP101875LYZ #10x3/4"	19 mm	8 M	42.00(lbs)		
FP102275LYZ #10x3/4"	19 mm	8 M	44.00(lbs)		
FP101858JBWZ #10x5/8"	16 mm	10 M	44.00(lbs)		
SP12125JBWZ #12x1-1/4"	32 mm	3.5 M	44.00(lbs)		
FP121878JBWZ #12x7/8"	22 mm	6 M	44.00(lbs)		
FP121878LYZ #12x7/8"	22 mm	6 M	44.00(lbs)		
FP11118L2YZ #11x1-1/8"	28 mm	5 M	44.00(lbs)		

<sup>\*</sup>Collated screw packaging option available on selected items.

STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protocol	Results		
Yellow Zinc	Salt Spray Results	ASTM B117	48 hours, no red rust		
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust		
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust		
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust		





DRILLI	NG CAPACITY	1	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
10	3	0.110-0.175	20-8
12	3	0.110-0.210	20-8

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Product #260

## Flat Pan Head DRIVALL® Self Drilling #3 Point (3 0F3)

PRO	PRODUCT DIMENSIONS (MILLIMETERS)						
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#10	9.25	0	LOX®	3.8	3.3	4.71	18
#12	9.25	0	LOX®	4.3	4.1	5.36	18

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent	Millimeter Equivalent			
14	0.0713"	1.8 mm			
16	0.0566"	1.5 mm			
18	0.0451"	1.2 mm			
20	0.0396"	1 mm			

PULL-OUT TEST DATA						
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)			
#10	12	1212	1758			
	14	918	1662			
	16	672	1455			
	18	312	756			
	20	240	492			
#12	12	1345	2260			
	14	853	2192			
	16	650	1632			
	18	335	785			
	20	220	525			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

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Product #266

## GRABBER XteK® Metal to Wood Screws, LOX® Drive (1 OF 2)

Designed specifically for the application of metal to wood framing members.

Finish - Yellow Zinc, Galvanized and GRABBERGARD









LOX®#3



Designed specifically for the application of metal to wood framing members.

#### **PRODUCT FEATURES**

- ▶ Modified Pan Head with LOX3 drive for Maximum torsional Torque
- ▶ Alternating Threads for maximum holding power in the wood member
- ▶ Self drilling, reduced drill point for penetration of 20-8 gauge steel

#### **SPECIFICATIONS**

- ▶ Gauge #11
- Lengths 1-1/8" to 2-1/2"
- ▶ Head Type Modified Pan Head
- ▶ Thread Type Double Lead
- ► Recess Type LOX®
- Finish Yellow Zinc, Galvanized or GrabberGard
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 2,500.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



Product #266

## GRABBER XteK® Metal to Wood Screws, LOX® Drive (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton 39.00(lbs) **DMWH138** #11x1-3/8" 35 mm 3.5 m DMWH138MG #11x1-3/8" 35 mm 3.5 m 39.00(lbs) DMWH238G2 2 m 39.00(lbs) #11x2-3/8" 60 mm

<sup>\*</sup>Collated screw packaging option available on selected items.

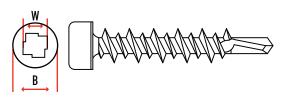
Withdrawl	est	
Wood Type	Average Load (lbs.)	
Sugar Pine	455	
Douglas Fir	582	

Shear Test Data**					
Screw Gauge	Metal Gauge	Shear (lbs.)			
#11	12	738			
	14	677			
	16	845			
	18	603			

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

STANDARD CORROSION TEST RESUL
-------------------------------

Finish	Test	Standard/Protocol	Results
Clear Zinc	Salt Spray Results	ASTM B117	24 hours, no red rust
Yellow Zinc	Salt Spray	ASTM B117	48 hours,
	Results		no red rust
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD	Kesternich Results	DIN 50018,2.0L	15 cycles, no red rust



DRILLII	NG CAPACITY		
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
10	3	0.110-0.175	20-8
12	3	0.110-0.210	20-8

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Product #214SS

Trim Head 304 Stainless Steel STREAKER® Self tapping (1 OF 2)

Self tapping screw for attaching wood trim over single or double-layer gypsum board to steel.

Finish - 304 Stainless Steel









Trim Head

#1 Squar Drive

#### **APPLICATIONS**

- Wood trim over single and double-layer gypsum board to 25-20 gauge steel studs and track
- ▶ Wood trim over single and double-layer gypsum board to wood studs

#### **PRODUCT FEATURES**

- ▶ A fine thread screw for finishing applications
- ▶ Trim to Steel or Wood framing
- Non- Magnetic
- ▶ 15 threads per inch for wood or metal
- ▶ #1 square recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #7 and #8
- ▶ Lengths 1-5/8" to 3"
- ▶ Head Type Trim
- ▶ Recess Type #1 Square
- ▶ Thread Type Double Lead
- ▶ Finish 304 Stainless Steel
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Trim head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- ▶ The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #214SS

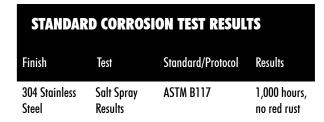
## Trim Head 304 Stainless Steel STREAKER® Self tapping (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Length Metric Quantity Per Carton Weight Per Carton Gauge/Length 17SSQ #7x1-5/8" 41 mm 10 M 49.00(lbs) **18SSQ** #7x2-1/4" 57 mm 5 M 34.00(lbs) 22.00(lbs) 17S76SSQ #8x3" 76 mm 2 M

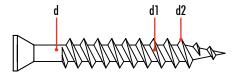
PRO	DUCT I	OIMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30	1.20	#1	2.93	2.40	3.75	15
	5.80	1.50		2.97	2.55	3.90	
#8	5.30	1.20	#1	3.18	2.80	4.00	15
	5.80	1.50		3.22	3.00	4.20	

Pull-out Test Data**								
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard			
#7	428	337	322	197	235			
#8	428	515	341	274	242			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.









#### Product #230SS

## Bugle Head GRABBER® Stainless Steel (1 OF 2)

Coarse thread stainless steel fasteners for attaching wood or drywall to wood Finish - 305 Stainless Steel











#### **APPLICATIONS**

- ▶ 3/8", 1/2", and 5/8" single-layer gypsum board to wood studs and joists
- ▶ 1/2" and 5/8" double-layer gypsum board to wood studs and joists
- Insulation to wood
- OSB or plywood to wood
- ▶ Wood to wood applications

#### **PRODUCT FEATURES**

- Superior holding power and ease of penetration
- ▶ A coarse thread screw for general interior applications
- ▶ 8 threads per inch
- Extra sharp, single lead 23° GRABBER point, designed to penetrate quickly and easily
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #6 to #10
- ▶ Lengths 1" to 4"
- ▶ Head Type Bugle
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- Finish Gray Phosphate. Also available in Yellow
- ► Zinc and GRABBERGARD™
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Bugle head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- For wood to wood connections, minimum penetration should be 7 diameters (e.g. 1-1/4" for #8 fastener)

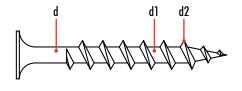


#### Product #230SS

## Bugle Head GRABBER® Stainless Steel (2 OF 2)

PRODU	CT SIZES AN	D ORDERIN	G INFORMATIO	N
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton
STMRI	#6x1-1/4"	32 mm	5 M	35.00(lbs)
8300SS305	#8x1-1/4"	32 mm	5 M	39.00(lbs)





PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#6	8.00	0.50	#2	2.68	2.25	3.75	8	
	8.50	0.80		2.72	2.45	3.95		
#7	8.00	0.50	#2	2.93	2.50	4.05	8	
	8.50	0.80		2.97	2.80	4.30		
#8	8.00	0.50	#2	3.18	2.80	4.30	8	
	8.50	0.80		3.22	3.10	4.60		
#10	8.50	0.50	#2	3.78	3.20	5.00	8	
	8.90	0.80		3.82	3.50	5.30		

Pull-out Test Data**								
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard			
#6	339	309	186	222	224			
#8	528	500	396	246	324			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.



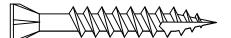


#### Product #283SS

## LOX® Stainless Steel Trim Head 316 Wood Screws (1 OF 2)

Featuring LOX® advanced driver system engineered for high-torque applications. LOX® grabs hard and sinks even harder, giving you positive joint reliability with predictable results every time.

Finish - 316 Stainless Steel









Trim Head

LOX #2

#### **APPLICATIONS**

 Use LOX® Wood Screws with Stainless for any Exterior Project, Decks, fences, Siding, Lattice, Docks & More

#### **PRODUCT FEATURES**

- LOX® 2 recess for a sure driving experience with exceptional bit life
- Flat head or trim head with countersinking nibs
- ▶ Type 17 self-drilling point
- ▶ Marine grade 316 stainless steel for maximum corrosion resistance
- ▶ Trim Head with countersinking nibs

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Length 1-1/2" to 4"
- ▶ Head Type Flat
- ▶ Recess Type LOX® #2
- ▶ Thread Type Single Lead
- ▶ Finish 316 Stainless Steel
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and RPM range of 0 to 4,000.
- ▶ The Trim head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the wood a minimum of three thread pitches.



#### Product #283SS

## LOX® Stainless Steel Trim Head 316 Wood Screws (2 OF 2)

#### **PRODUCT SIZES AND ORDERING INFORMATION** Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton W8158S316 #8x1-5/8" 41 mm 2450 16.00(lbs) 16.00(lbs) W8214S316 #8x2-1/4" 57 mm 1750 W8300S316 #8x3" 21.00(lbs) 76 mm 1750

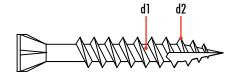
Pull-out Test Data**								
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard			
#8	373	377	358	265	227			
#10	404	402	396	314	319			

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRO	DUCT D	IMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#7	5.30	1.20	#1	2.93	2.40	3.75	15
	5.80	1.50		2.97	2.55	3.90	
#8	5.30	1.20	#1	3.18	2.80	4.00	15
	5.80	1.50		3.22	3.00	4.20	

STANDAR	D CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
304 Stainless Steel	Salt Spray Results	ASTM B117	1,000 hours, no red rust





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Product #286SS

## AnyDeck™ Stainless Steel Composite Screws, LOX® Drive (1 OF 2)

Designed and engineered to work with all types of composite materials where surface mounted fasteners are recommended.

Finish - 316 Stainless Steel





Head









#### **APPLICATIONS**

- ▶ All types of composite materials
- Outdoor projects such as decks, docks, fences, and gazebos

#### **PRODUCT FEATURES**

- Undercut head design leaves crisp clean finish with no mushrooms and burrs.
- Reverse buttress fine thread design gathers loose materials and pulls it down and out of sight.
- Coarse threads and extra sharp points provide great holding power and fast starts.

#### **SPECIFICATIONS**

- ▶ Gauge #8 and #10
- ▶ Length 1-1/2" to 4"
- ▶ Head Type Flat
- ▶ Recess Type LOX® #2
- ▶ Thread Type Single Lead
- ▶ Finish 316 Stainless Steel
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #286SS

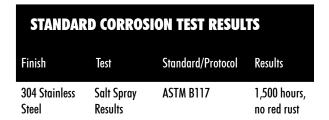
## AnyDeck<sup>TM</sup> Stainless Steel Composite Screws, LOX® Drive (2 OF 2)

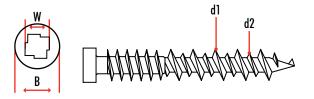
PRODUCT SIZES AND ORDERING INFORMATION									
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton					
BC10250S	#10x2-1/2"	63 mm	2 M	26.00(lbs)					
BC10300S	#10x3"	76 mm	2 M	32.00(lbs)					

Pull	Pull-out Test Data**									
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#10	404	402	396	314	319					

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI	
#10	8.50	2.87	#2	3.78	3.20	5.00	8	
	8.90	3.30		3.82	3.50	6.30		









Product #330

## Flat Head Coarse, 316 Stainless T-17 Point, LOX® (1 OF 2)

Use LOX® Wood Screws with Stainless for any Exterior Project, Decks, fences, Siding, Lattice, Docks & More.

Finish - 316 Stainless Steel











Flat Head With Nibs

LOX #

#### **APPLICATIONS**

Any exterior project such as decks, fences, siding, lattice, docks and more.

#### **PRODUCT FEATURES**

- ► LOX® recess drive does not require a magnetic bit tip holder
- ▶ A superior, weather and element resistant screw
- ▶ The flat head is designed specifically for wood applications

#### **SPECIFICATIONS**

- ▶ Gauge #8 #10
- ▶ Length 1-1/4" to 3"
- ▶ Head Type Flat
- ▶ Recess Type LOX® #2
- ▶ Thread Type Single Lead
- ▶ Finish —316 Stainless
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### Product #330

## Flat Head Coarse, 316 Stainless T-17 Point, LOX® (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION									
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton					
W10200S316	#10x2"	51 mm	1750	20.00(lbs)					
W10212S316	#10x2-1/2"	63 mm	1750	24.00(lbs)					
10250L316	#10x2-1/2"	63 mm	2.5 M	36.00(lbs)					
10300L316	#10x3"	76 mm	2 M	33.00(lbs)					
W10300S316	#10x3"	76 mm	1750	28.00(lbs)					

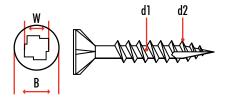
<sup>\*1</sup>lb Box, 5lb Box, Deck Pack and Collated screw packaging option available on selected items.

Pull-	Pull-out Test Data**									
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard					
#10	404	402	396	314	319					

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia		W Gauging Width		d1 Minor Dia	d2 Major Dia	TPI			
#10	8.50	0.50	#2	3.78	3.20	5.00	8			
	8.90	0.80		3.82	3.50	5.30				

STANDAR	D CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
316 Stainless Steel	Salt Spray Results	ASTM B117	1,000 hours, no red rust













Product #331

## Bugle Head Coarse, 304-305 Stainless, T-17 Point, Sqr Drv (1 OF 2)

304-305 Stainless Steel screws for any Exterior Project, Decks, fences, Siding, Lattice, Docks & More.

Finish - 316 Stainless Steel





Head







#1 Square

#### **APPLICATIONS**

Any exterior project such as decks, fences, siding, lattice, docks and more.

#### **PRODUCT FEATURES**

- ▶ Square recess creates a positive seat for driver
- A superior, weather and element resistant screw
- ▶ The flat head is designed specifically for wood applications

#### **SPECIFICATIONS**

- ▶ Gauge #8 #10
- ▶ Length 1-1/4" to 3"
- ▶ Head Type Bugle
- ▶ Recess Type —#2 Square
- ▶ Thread Type Single Lead
- ► Finish —304 Stainless
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### Product #331

## Bugle Head Coarse, 304-305 Stainless, T-17 Point, Sqr Drv (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION								
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton				
ST112	#8x1-1/2"	38 mm	4,000	31.00(lbs)				
SST114	#8x1-1/4"	32 mm	5,000	35.00(lbs)				
ST158	#8x1-5/8"	41 mm	4,000	36.00(lbs)				
ST200	#8x2"	51 mm	3,000	36.00(lbs)				
10150SSQ	#10x1-1/2"	38 mm	4 M	26.00(lbs)				
10200SS	#10x2"	51 mm	3.5 M	36.00(lbs)				
10200SSQ	#10x2"	51 mm	3.5 M	36.00(lbs)				
10250SS	#10x2-1/2"	63 mm	2.5 M	26.00(lbs)				
10250SSQ	#10x2-1/2"	63 mm	2.5 M	26.00(lbs)				
ST212	#10x2-1/2"	63 mm	2,000	25.00(lbs)				
ST300	#10x3"	76 mm	1,500	22.00(lbs)				
10300SS	#10x3"	76 mm	2 M	22.00(lbs)				
10300SSQ	#10x3"	76mm	2 M	22.00(lbs)				
ST312	#10x3-1/2"	89 mm	1,000	18.00(lbs)				
ST400	#10x4"	102 mm	1,000	24.00(lbs)				
ST12300	#12x3"	76 mm	500	17.00(lbs)				
ST12312	#12x3"	76 mm	500	15.00(lbs)				
ST12400	#12x4"	102 mm	500	18.00(lbs)				

<sup>\*1</sup>lb Box and 5lb Box screw packaging option available on selected item

PRODUCT DIMENSIONS (MILLIMETERS)									
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

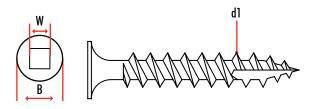
#### **STANDARD CORROSION TEST RESULTS**

Finish	Test	Standard/Protocol	Results
304-305	Salt Spray	ASTM B117	1,000 hours,
Stainless Steel	Results		no red rust

GRABBERGARD® and GRABBER Stainless Wood screws are produced in an ISO 9001 approved and certified environment, and meet or exceed American Society for Testing and Materials Standards ASTM Designation B117 (1000hrs) for Corrosion Resistance and D1761 for Mechanical Fasteners for Wood. GRABBER®, STREAKER®, DRIVALL®, LOX®, GRABBERGARD® and SCAVENGER® are registered names or trademarks by John Wagner Associates, Inc.

Pull-out Test Data**									
Gauge			1x3 Clear Pine		3/4" Particleboard				
#10	404	402	396	314	319				

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.



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Product #332

## Flat Head Coarse, 305 Stainless, T-17 Point, LOX® (1 OF 2)

Use LOX® Wood Screws with Stainless for any Exterior Project, Decks, fences, Siding, Lattice, Docks & More.

Finish - 316 Stainless Steel









lat Head With Nibs

LOX #



#### **APPLICATIONS**

Any exterior project such as decks, fences, siding, lattice, docks and more.

#### **PRODUCT FEATURES**

- ▶ LOX® recess drive does not require a magnetic bit tip holder
- ▶ A superior, weather and element resistant screw
- ▶ The flat head is designed specifically for wood applications

#### **SPECIFICATIONS**

- ▶ Gauge #8 #10
- ▶ Length 1-1/4" to 3"
- ▶ Head Type Flat
- ▶ Recess Type LOX® #2
- ▶ Thread Type Single Lead
- ► Finish —305 Stainless
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### Product #332

## Flat Head Coarse, 305 Stainless, T-17 Point, LOX® (2 OF 2)

PRODUCT SIZES AND ORDERING INFORMATION									
Catalog No.	Gauge/Length	Length Metric	Quantity Per Carton	Weight Per Carton					
W10200S316	#10x2"	51 mm	1750	20.00(lbs)					
W10212S316	#10x2-1/2"	63 mm	1750	24.00(lbs)					
10250L316	#10x2-1/2"	63 mm	2.5 M	36.00(lbs)					
10300L316	#10x3"	76 mm	2 M	33.00(lbs)					
W10300S316	#10x3"	76 mm	1750	28.00(lbs)					

<sup>\*1</sup>lb Box, 5lb Box, Deck Pack and Collated screw packaging option available on selected items.

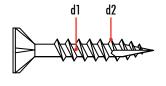
Pull	Pull-out Test Data**								
Gauge	2x2 Douglas	2x4 Redwood	1x3 Clear Pine	1" Plywood	3/4" Particleboard				
#8	373	377	358	265	227				
#10	404	402	396	314	319				

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRO	PRODUCT DIMENSIONS (MILLIMETERS)								
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI		
#6	8.00	0.50	#2	2.68	2.25	3.75	8		
	8.50	0.80		2.72	2.45	3.95			
#7	8.00	0.50	#2	2.93	2.50	4.05	8		
	8.50	0.80		2.97	2.80	4.30			
#8	8.00	0.50	#2	3.18	2.80	4.30	8		
	8.50	0.80		3.22	3.10	4.60			
#10	8.50	0.50	#2	3.78	3.20	5.00	8		
	8.90	0.80		3.82	3.50	5.30			

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#### Product #DM105

## **Deckmaster® Deck Board Screws** (1 OF 2)

#### For fastening Deckmaster brackets to deck boards

Finish - 302 Stainless Steel











Square Drive



▶ Deckmaster® Hidden Fastening System

#### **PRODUCT FEATURES**

- ▶ The flat head is designed specifically for wood applications
- ▶ #2 Square recess drive
- ▶ The average ultimate loads of the Deckmaster System with Screws installed at 60° angle. Doug fir to redwood with 1  $\frac{1}{4}$ " screws is 1,012 lbs. Doug fir to redwood with 1  $\frac{3}{4}$ " screws is 1,154 lbs. Pressure treated wood with 1  $\frac{1}{4}$ " screws is 1,180 lbs. Pressure treated wood with 1  $\frac{3}{4}$ " screws is 1,204 lbs.

#### **SPECIFICATIONS**

- ▶ Gauge #10
- ▶ Length 1" to 1-3/4"
- ▶ Head Type Flat
- ▶ Recess Type #2 Square
- ▶ Thread Type Single Lead
- ▶ Finish 302 Stainless Steel and GRABBERGARD® GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Flat head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.



#### Product #DM105

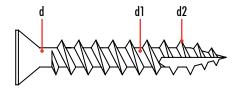
## Deckmaster® Deck Board Screws (2 OF 2)

PRODUCT SIZES	AND ORDERIN	IG INFORMATIO	N
Catalog No. Gauge/Le	ngth Length Metric	Quantity Per Carton	Weight Per Carton
DM100DS-100 #10x1	' 25 mm	1200	20.00(lbs)
DM125SS-100 #10x1-	·1/4" 32 mm	1200	20.00(lbs)

<sup>\*</sup>Mini Pack screw packaging option available on selected items.

PRO	DUCT E	DIMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia	Recess Depth	W Gauging Width	d Shank Dia	d1 Minor Dia	d2 Major Dia	TPI
#10	8.50 8.90	0.50 0.80	#2	3.78 3.82	3.20 3.50	5.00 5.30	8













Product #DM110

## Deckmaster® Joist Screws (1 OF 2)

For fastening Deckmaster® brackets to joists

Finish - 302 Stainless Steel









Type 17

Square Drive

#### **APPLICATIONS**

▶ Deckmaster® Hidden Fastening System

#### **PRODUCT FEATURES**

- ▶ Pan head provides a flat bearing surface
- ▶ #2 Square recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1"
- ▶ Head Type Pan
- ▶ Recess Type #2 Square
- ▶ Thread Type Single Lead
- ▶ Finish 302 Stainless Steel and GRABBERGARD® GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- ▶ The Pan head is fully seated when the head is flush with the work surface.
- Overdriving may result in failure of the fastener or strip out of the work surface.

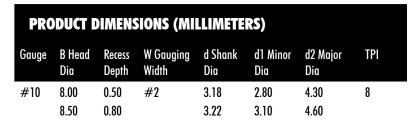


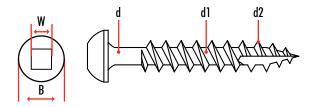
#### Product #DM110

## Deckmaster® Joist Screws (2 OF 2)

# PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton DM100SS-100 #8x1" 25 mm 1100 14.00(lbs)













Product #228

## GRABBER® Cement Board Screws Sharp Point (1 OF 2)

Wafer head with nibs designed for use with cement board and high density exterior sheathing. Finish - GRABBERGARD











#2 Phillips Drive

#### **APPLICATIONS**

- ▶ Cement board to Wood
- ▶ High density exterior sheathing
- ▶ Tile-backers to wood
- ▶ Cement Board to Steel, 20 to 25 gauge

#### **PRODUCT FEATURES**

- ▶ .40 inch diameter head
- ▶ Alternating High/Low Threads for wood or metal
- ▶ Exterior Grade Corrosion Resistance 1000 hrs per ASTM B117
- ▶ Wafer head with nibs to facilitate seating and minimize strip out
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Lengths 1-1/4" 2-1/4"
- ▶ Head Type Thin Wafer with Nibs
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead, Alternating High-Low Thread
- ► Finish GRABBERGARD
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Install with head flush with board, no need to counter sink.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### Product #228

## **GRABBER®** Cement Board Screws Sharp Point (2 OF 2)

#### **PRODUCT SIZES AND ORDERING INFORMATION** Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton BGCB8125HL #8x1-1/4" 32 mm 5 M 37.00(lbs) BGCB8158HL #8x1-5/8" 41 mm 4 M 31.00(lbs) BGCB8225HL #8x2-1/4" 57 mm 2 M 31.00(lbs)

<sup>\*1</sup>lb Box, 5lb Box and Collated screw packaging option available on selected items

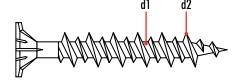
Pu	ll-out d	and She	ear Test	Data**			
#8	25ga	22ga	20ga	2x2 Fir	2x4 RW	1x3 Pine	3/4" Pine
AVG.	209lbs	318lbs	434lbs	187lbs	403lbs	507lbs	476lbs

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.

PRO	DUCT E	DIMENS	SIONS (MI	LLIMETE	RS)		
Gauge	B Head Dia		W Gauging Width		d1 Minor Dia	d2 Major Dia	TPI
#8	8.18	6.20		3.18	2.80	4.00	15
	8.84	6.35		3.22	3.00	4.20	

STAND	ARD CORROS	ION TEST RESUL	TS
Finish	Test	Standard/Protocol	Results
GRABBERG	ARD® Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERG	ARD® Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust









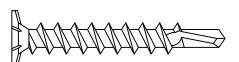
Product #268

## **GRABBER®** Cement Board Screws Self Drilling (1 OF 2)

GRABBER Cement Board and High Density Sheathing Screws have been specifically designed for use with Cement board and High density exterior sheathing. These exterior grade corrosion resistant fasteners have a .40" (10.5mm) wafer head with nibs to facilitate seating and minimize strip out. GRABBER Cement Board Screws are used for the attachment of these boards to steel from 20-12 gauge.

Finish - GRABBERGARD











Wafer Head

int

APPLICATIONS

▶ Cement board to Metal

#### **PRODUCT FEATURES**

- Exterior grade corrosion
- ▶ Wafer head with nibs to facilitate seating and minimize strip out
- ▶ Head diameter .40 inch
- ▶ #2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1-1/4" to 2-1/4"
- ▶ Head Type Thin Wafer
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single Lead
- ► Finish —GRABBERGARD
- GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- Install with head flush with board, no need to counter sink.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### Product #268

## GRABBER® Cement Board Screws Self Drilling (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton #8x1-1/4" BGCB8125SD 32 mm 5 M 37.00(lbs) BGCB8158SD #8x1-5/8" 41 mm 4 M 31.00(lbs) HSS8158JBW #8x1-5/8" 41 mm 4 M 30.00(lbs) BGCB8225SD #8x2-1/4" 57 mm 2 M 23.00(lbs)

STANDARD	CORROSIC	ON TEST RESULT	S
Finish	Test	Standard/Protocol	Results
GRABBERGARD®	Salt Spray Results	ASTM B117	1,000 hours, no red rust
GRABBERGARD®	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust

<sup>\*11</sup>b Box and 51b Box screw packaging option available on selected items.

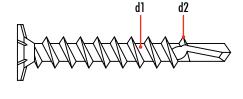
Ultimate SHEAR (BEARING) OF SCREW CONNECTION OF COLD FORMED STEEL (PNS/ $\Omega$ ), pounds-force 1,3,4									
	Steel Tensile Strength Fu = 310 MPa Fu = 448 MPa					Pa .			
		Steel Gage	20	18	16	14	12		
Screw Designation	Screw Nominal Diameter (inch)	Design Thickness(2) (inch)	0.0346	0.0451	0.0566	0.0713	0.102		
	Screw Head Diameter (inch)								
# 8-18 x Flat	0.164	0.371	456	705	1011	1065	990		

Nominal Fastener Strength									
Screw Designation	Designation Screw Nominal Diameter (inch) Screw Head Diameter (inch) Nominal (tested)			tener Strength	Allowable Fasto Strength	ener			
			Tension	Shear,	Tension,	Shear,			
			P (lb)	Pss (lb)	(Pts/Ω) (lb)	(Pss/Ω) (lb)			
#8-18 X Flat	0.164	0.371	2215	1694	738	564			

Pull-out	Pull-out and Shear Test Data**							
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)					
#8	14	450	1012					
	16	442	955					
	18	340	1045					
	20	265	680					

<sup>\*\*</sup>GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





DRILLI	NG CAPACITY	1	
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12

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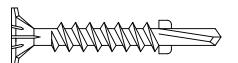
Product #290

## GRABBER® USG® Structural Panel fastener (1 OF 2)

**Designed for USG Structural Panels.** 

Finish - GRABBERGARD











Head

#### **APPLICATIONS**

For attachment of sheathing, siding, OSB or plywood to steel.

#### **PRODUCT FEATURES**

- The USG Structural Panel screw has "reamer nibs" under the head to ease countersinking and leave smooth clean edges.
- Wings allow the screw to drill into the metal without clogging the threads and racking/lifting the material before it penetrates through the metal.

#### **SPECIFICATIONS**

- ▶ Gauge #8
- ▶ Length 1-1/4" to 2-3/8"
- ▶ Head Type Thin Wafer
- ▶ Recess Type LOX® #2
- ▶ Thread Type Single Lead
- ▶ Finish —GRABBERGARD
- ▶ Head diameter .362 inch
- GRABBER screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory, and are approved by ICC ESR report ESR-4223.

- ▶ Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance 4 amps minimum and RPM range of 0 to 4,000.
- ▶ Proper depth setting is paramount in this application.
- Overdriving may result in failure of the fastener or stripout of the work surface.
- The fastener must penetrate beyond the metal a minimum of three thread pitches.



#### Product #290

## GRABBER® USG® Structural Panel fastener (2 OF 2)

#### PRODUCT SIZES AND ORDERING INFORMATION Gauge/Length Length Metric Quantity Per Carton Weight Per Carton Catalog No. CGH8114LG #8x1-1/4" 32 mm 1 M CGH8158LG #8x1-5/8" 41 mm 1 M CGH8238LG #8x2-3/8" 63 mm 1 M GH8114LG #8x1-1/4" 32 mm 5 M 32.00(lbs) GH8158LG #8x1-5/8" 41 mm 4 M 30.00(lbs) GH8238LG #8x2-3/8" 63 mm 3 M 30.00(lbs)

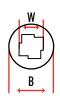
<sup>\*</sup>Collated screw packaging option available on selected items.

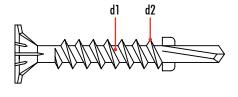
PRODUCT DIMENSIONS (MILLIMETERS)							
Gauge	B Head Dia		W Gauging Width		d1 Minor Dia	d2 Major Dia	TPI
#8	7.77	1.80	#2	3.28	2.85	4.05	18
	8.18	2.46		3.32	3.05	4.25	

STANDARD CORROSION TEST RESULTS					
Finish	Test	Standard/Protocol	Results		
GRABBERGARD	Salt Spray Results	ASTM B117	1,000 hours, no red rust		
GRABBERGARD	Kesternich Results	DIN 50018, 2.0L	15 cycles, no red rust		

Pull-out and Shear Test Data**				
Screw Gauge	Metal Gauge	Tension (lbs.)	Shear (lbs.)	
#8	14	450	1012	
	16	442	955	
	18	340	1045	

\*\*GRABBER fasteners are not categorized as structural bolts. The figures listed above are ultimate average values achieved under independent laboratory conditions, and apply to GRABBER Line fasteners only. An appropriate safety factor must be determined by a qualified professional for design purposes.





DRILLI	NG CAPACITY		
Screw Gauge	Drill Point	Max Panel Thickness	Steel Thickness Gauge Range
8	3	0.100-0.140	20-12

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#### **High Density Board to Steel**

## **GRABBER®** High Density Board Sharp Point

Flat Head, reverse thread, designed for high density interior boards.

**Finish - Phosphate** 







Head





**Self Piercing** 

#2 Phillips
Drive

#### **APPLICATIONS**

▶ High density board to Steel , 20 to 25 gauge

#### **PRODUCT FEATURES**

- ▶ Reversed thread design to pull board tight
- Flat head to facilitate seating and minimize strip out
- ▶#2 Phillips recess drive

#### **SPECIFICATIONS**

- ▶ Gauge #7
- ▶ Lengths 25m 55mm
- ▶ Head Type Flat Head
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Single lead with reverse thread near head
- ▶ Finish Phosphate
- ▶ GRABBER® screws are manufactured in an ISO 9001 and ISO 14001 certified and approved factory.

- Use a standard screwgun with a depth-sensitive nose piece. Suggested screwgun specification for optimal performance — 4 amps minimum and 2500 RPM.
- Install with head flush with board, no need to counter sink.
- Overdriving may result in failure of the fastener or stripout of the work surface.



#### **Metal Track to Concrete Attachment**

Product #333

## Oval Head STREAKER® (1 OF 2)

Oval head fasteners for attaching metal track to concrete.

Finish - Clear Zinc









val Head 24

#2 Phillip Drive

#### **APPLICATIONS**

▶ Steel track to predrilled concrete with plastic insert

#### **PRODUCT FEATURES**

- ▶ C1022 Steel
- ▶ Clear Zinc plating
- ▶ 12 Tpi
- ▶ Super sharp 24° point

#### **SPECIFICATIONS**

- ▶ Gauge #10
- Length 35mm
- ▶ Head Type Oval
- ▶ Recess Type #2 Phillips
- ▶ Thread Type Double Lead
- Finish Clear Zinc
- ▶ GRABBER® screws are manufactured in a ISO 9001 and ISO 14001 certified and approved factory.

#### **INSTALLATION GUIDELINES**

▶ Use standard screw gun or drill, 2500-4000 rpm



#### **Metal Track to Concrete Attachment**

Product #333

## Oval Head STREAKER® (2 OF 2)

Oval head fasteners for attaching metal track to concrete.

Finish - Clear Zinc

#### **PRODUCT SIZES AND ORDERING INFORMATION**

Catalog No. Gauge/Length Length Metric Quantity Per Carton Weight Per Carton

SLOP35-Z 10 X 35mm 10m

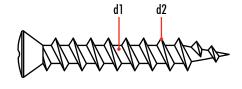
#### **PRODUCT DIMENSIONS (MILLIMETERS)**

Gauge			W Gauging Width		d2 Major Dia	TPI
10	8.95-9.30	2.70-3.20	#2	3.05-3.35	4.7-5.00	12

Pull-out and Shear Test Data**				
Screw Gauge	Nominal Ultimate Shear	Ultimate Tension		
#10	1727	2455		
	Allowable Shear	Allowable Tension		
	576	818		

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