

# **PRODUCT SUBMITTAL**

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### Product Family - PBH - Self-Piercing Bugle Head Hi-Lo Thread

#### TABLE

Item Number	Screw Size (#)	Length (in.)	Head Style	Head Diameter (in.)	TPI	Point Size/Style	Coating	Maximum Total Drilling Thickness (in.)	Drive Type	Bulk Quantity
368HL	6	1-1/4	Bugle	0.325	18	Streaker	Phosphate	0.033	#2 Phillips	8,000
768HL	7	2	Bugle	0.325	16	Streaker	Phosphate	0.033	#2 Phillips	3,500
968HL	8	2-1/2	Bugle	0.325	15	Streaker	Phosphate	0.033	#2 Phillips	2,500
1168HL	8	3	Bugle	0.325	15	Streaker	Phosphate	0.033	#2 Phillips	2,000

Grabber screws manufactured in America are available as SPECIAL-ORDER INVENTORY. CONTACT GRABBER FOR CURRENT PRICE AND AVAILABILITY. For identification purposes, an "A" will added to the end of the item number and "Made in America" will be printed on the label.

Prefixes: C = Collated, X = 1-lb, VB = 5-lb, BP = Blister Pack

Description: Bugle head Hi-Lo Streaker thread screw used in wood or light-gauge (see TABLE A - Maximum Total Drilling Thickness) steel applications. The Streaker has a twin-

thread, single-lead design for faster assembly. PBH fasteners are used for gypsum board to wood or light-gauge steel applications and comply with ASTM C1002

quirements

Directions: Use a standard screwgun with a depth sensitive nose piece. Suggested screwgun specification for optimal performance - Gauges #6 to #8, up to 4,000 RPM. For gypsum

board, the bugle head is fully seated when the screw is below the surface of the wallboard in accordance with Section 7.2.2 of ASTM C1002. Overdriving

may result in failure of the fastener. The fastener must penetrate beyond the metal a minimum of three full threads.

Corrosion: For Corrosion Resistance Testing Results, see TABLE B.

Certifications: All GRABBER® screw products are manufactured in facilities that are ISO 9001 certified. PBH fasteners comply with ASTM C1513 and ASTM C1002 requirements.

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#### **TABLE B**

CORROSION RESISTAN	ICE TESTING		
Finish	Test	Standard/Protocol	Results (minimum)
Phosphate	Salt Spray	ASTM B117	24 hours, no red rust

NOTE: Salt Spray Testing (SST) results are not intended to predict corrosion resistance in real-world environments. The ASTM B117 standard for SST is recognized industry-wide as an effective tool to compare different metals and different metal coatings in a tightly controlled highly corrosive environment for specific periods of time. For more information about corrosion resistance, see the *Grabber Guide to Corrosion Resistance for Fasteners*.

Grabber's approved mills keep tight control over all production standards and processes. Grabber's mills are ISO 9001 ensuring Grabber fasteners meet or exceed the highest industry standards.

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